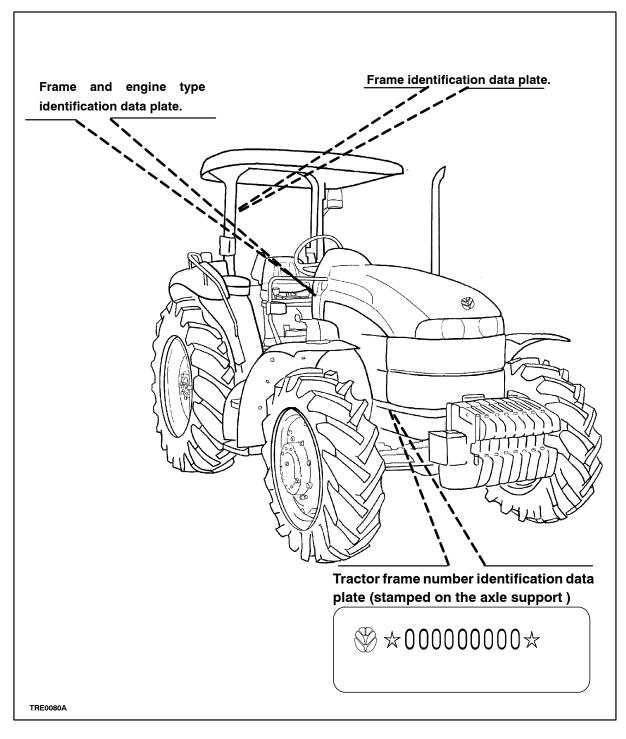
CONTENTS

Title	Page
Section 1 - General Information and Safety	
To the owner	1-1
Tractor identification	1-2
Ecology and the environment	1-5
Safety precautions	1-6
Safety decals	1-12
International symbols	1-15
Section 2 - Controls, Instruments and Operation	
Safety covers and guards	2-2
Controls and instruments	2-4
Instrument panel	2-5
Instrument console controls	2-11
Right-hand side operating controls	2-12
Left-hand side operating controls	2-13
Cab controls	2-15
Seats	2-16
Cab	2-19
Cab air conditioning system	2-27
Transmission with range gear - 30 km/h (19 mph)	2-31
Transmission with range gear and shuttle- 30 km/h (19 mph)	2-33
Transmission with creeper and shuttle- 30 km/h (19 mph)	2-36
Mechanically controlled four wheel drive	2-39
Mechanically controlled differential lock	2-40
Towing the tractor	2-42
Loading the tractor onto a transporter	2-42
Checks before using the tractor	2-43
Section 3 - Field Operation	
Starting with thermostart the engine	3-3
Power take-off	3-5
Hydraulic lift	3-18
Three-point linkage Cat. II	3-23
Remote control valves	3-30
Wheel track adjustment	3-32
Tyres	
Tyre combinations	3-43
Ballasting	3-50
Static weight distribution	3-50

Section 4 - Lubrication and Maintenance	
Access for inspection and maintenance	
Lubrication and maintenance table	
Flexible maintenance	
When the warning light is on	
10-hour / daily service	
50-hour service	
300-hour service	
600-hour service	. 4-24
900-hour service	
1200-hour service	
1200-hour or every 2 years service	
General maintenance	
Electrical system	
Recommendations for bodywork maintenance	
Lubricant capacities and specifications	. 4-41
Section 5 - Fault Finding	
Introduction	5-1
Engine	5-2
Electrical system	
Hydraulic system	
Three-point linkage	
Brakes	
Cab	
Section 6 - Vehicle Storage	
•	6-1
Section 7 - Accessories	
Beacon lamp	
Drawbars and towing attachments	
Hydralic trailer brake	7-9
Section 8 - Specifications	
General Dimensions	8-2
Weights	8-4
Engine specifications	8-5
Timing	8-6
Fuel system	8-6
Lubrication	8-7
Cooling system	
Transmission	
Power take-off	8-8
Hydraulic system	
Three-point linkage	
Front axle	
Steering	
4WD front axle	
Brakes	
Bodywork and driving position	
Towing devices	
Electrical system	
Section 9 - First 50-hour Service Forms	
Section 10 - Index	. 10-1

TRACTOR IDENTIFICATION

Serial numbers identify the tractor and its main components. The identification data must be supplied by the dealer for requests for spare parts or service operations. Identification data is of fundamental importance in the event of theft of the tractor. The location of the various identification data is shown below.



INTERNATIONAL SYMBOLS

As a guide to the operation of your tractor, various universal symbols have been utilised on the instruments, controls, switches, and fuse box. The symbols are shown below with an indication of their meaning.

\bigcirc	Thermostart starting aid	ת	Radio		P.T.O.	₹ T±	Position Control
	Alternator charge	KAM	Keep alive memory	N	Transmission in neutral	'	Draft Control
	Fuel level	$\Diamond \Diamond$	Turn signals	10	Creeper gears	4	Accessory socket
	Automatic fuel shut-off	\$1 \$	Turn signals -one trailer	-	Slow or low setting	* 0 \(\)	Implement socket
	Engine speed (rev/min x 100)	⟨ 1 2 ⟨ 2	Turn signals -two trailers	4	Fast or high setting	56 %	% slippage
$\overline{\mathbb{N}}$	Hours recorded	Æ	Front wind- screen wash/wipe	Î	Ground speed	<u>1</u>	Hitch raise (rear)
- ()+	Engine oil pressure	abla	Rear windscreen wash/wipe	≠6 €	Differential lock	<u>×</u>	Hitch lower (rear)
٩	Engine coolant temperature	<u></u>	Heater temperature control		Rear axle oil temperature	<u> </u>	Hitch height limit (rear)
	Coolant level	\$	Heater fan	⊕ +(•)+	Transmission oil pressure	<u>†</u>	Hitch height limit (front)
	level	$\widehat{\mathbb{I}}^{\dagger}$	Air conditioner	₩ ₩	·	(3)	Hitch dis- abled
-Q-	Tractor lights		Air filter blocked	T H	FWD engaged	A	Hydraulic and transmission filters
$\equiv 0$	Headlamp main beam	(P)	Parking brake	T H	FWD disengaged	=	Remote valve extend
1	Headlamp dipped beam	(1)	Brake fluid level	A	Warning!	-	Remote valve retract
10 0 1	Work lamps		Trailer brake		Hazard warning lights		Remote valve float
	Stop lamps	扩	Roof beacon		Variable control		Malfunction! See Operator's Manual
	Horn		Warning! Corrosive substance	***	Pressurised! Open carefully		Malfunction! (alternative symbol)

RIGHT-HAND SIDE OPERATING CONTROLS

Fig. 20

- 1. Main shift lever
- 2. Range lever

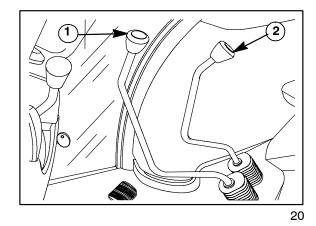


Fig. 21

- 1. Hydraulic lift operating (position control) lever
- 2. Hydraulic lift operating (draft control) lever
- $\begin{array}{ll} \text{Fast} & \text{hydraulic} \\ \text{(Lift-O-Matic}^{\text{TM}}\text{)}. \end{array}$ 3. Fast lift up/down control

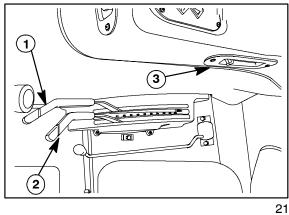
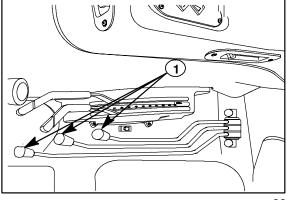


Fig. 22

1. Remote control valve levers



TRANSMISSION WITH RANGE GEAR AND SHUTTLE - 30 km/h (19 mp/h) (12 FORWARD GEARS + 12 REVERSE GEARS - SYNCHRO SHUTTLE)

A

CAUTION



With the engine running and with just one gear lever in neutral, the tractor could be started accidentally if the lever is knocked, with consequent accident risk. To prevent this happening, move both levers (fig. 65) to neutral, lower any attached equipment and stop the engine before leaving the tractor.

The transmission, range gear and shuttle are independently controlled by three levers.

The main shift lever (1) fig. 65 selects four speed ratios (1, 2, 3, 4).

The range lever (1) fig. 66 provides three forward ranges:

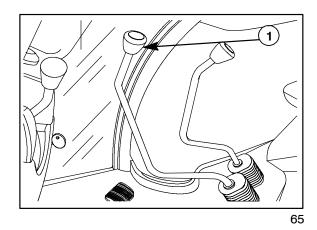
- I = low
- II = medium
- III = high

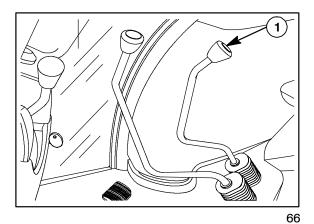
There are **twelve** forward and **twelve** reverse gears.

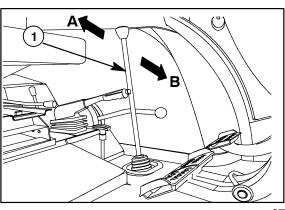
To change from a medium gear to a lower or higher one, stop the tractor, move the range lever to the right and shift it forward for lower gears or backward for higher gears.

To change from one speed to another in the same range (including reverse), shift the main shift lever after disengaging the clutch (the tractor does not have to be halted as the gears are Synchroengaged).

To reverse the direction of travel, slow the tractor almost to a halt, move the shuttle lever (1) fig. 67 rearward, to position (A) to obtain reverse gears or forward (B) to disengage the shuttle and obtain forward gears. (The tractor does not have to be halted as the gears are Synchro-engaged).







SECTION 3

FIELD OPERATION

BEFORE USING THE TRACTOR

Read this section of the Operator's Manual carefully before using the tractor. This is particularly important if the tractor is to be used correctly as it contains all the information required on the layout and use of the tractor controls.

If you have any doubts about any functional aspect of the tractor, contact your dealer.

Even if you already have experience in using other makes of tractor, this section of the Manual especially must be studied carefully and thoroughly.

Particular attention needs to be paid to the tractor's running-in period, to obtain the best operating reliability and service life for which it is designed and built.

After reading this section in full, ensure that you are fully familiar with the layout and use of the controls. Ensure too that you know the specifications of the tractors in question.

With regard to the reliability and service life of your tractor, study section 4 carefully.

Never start the engine and tractor if you have not already familiarised yourself with all the controls.

Section 4 contains details of all the lubrication and general maintenance operations to be carried out on the tractor.

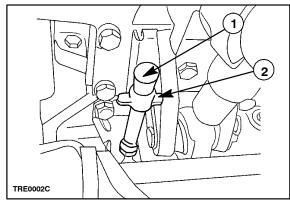
Finding out once the tractor is moving may be too late.

Tractor data and specifications are noted in Section 8.

POWER TAKE-OFF SPEED SELECTION

To select power take-off speeds, proceed as described below:

- lift the spring-loaded collar (2) fig. 12 upward;
- position the lever (1) fig. 12 to the required speed, as indicated by the decal at the base of the lever. Release the spring-loaded collar.



12

2-SPEED POWER TAKE-OFF (OPTIONAL)

For 540/1000 rev/min versions an interchangeable PTO shaft is supplied.

The speed can be selected simply by replacing splined output shaft (2) fig. 13.

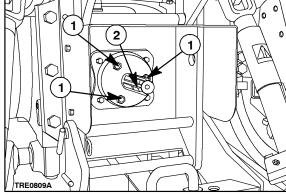
To replace splined output shaft fig. 13 remove the bolts (1) and fit the $1^3/_8$ in. diameter six-splined shaft for a speed of 540 rev/min, or the $1^3/_8$ in. diameter 21-splined shaft for a speed of 1000 rev/min.



CAUTION



Use the power take-off at 1000 rev/min only after fitting the appropriate $1^3/_8$ in. 21-splined output shaft from the accessories kit.



DRAFT CONTROL

- Move position control lever (1) fig. 20 fully forward.
- Set the desired implement depth in the ground by gradually moving the draft control lever (2) fig. 20 forward. Forward movement of the lever will increase implement depth and rearward movement will reduce the depth. Changes in draft loading are sensed through the lower link arms. The hydraulic system responds by raising or lowering the implement to restore the original draft setting.

FLOAT OPERATION

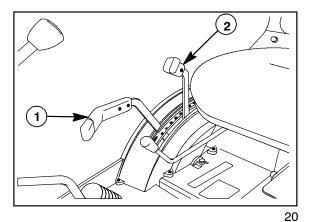
- To operate the lift in float mode, i.e. to enable the link arms to float freely, move both levers (1) and (2) fig. 21 fully forward.
- Always use the Lift-O-MaticTM controls (1) and (2) fig. 15 to raise and lower implements at the headland.

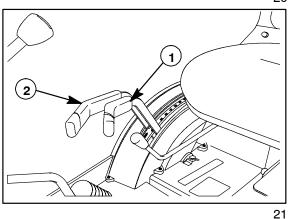


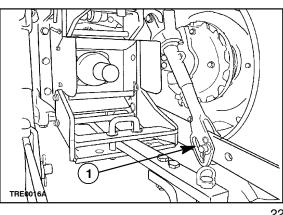
WARNING

When working in float mode, with an implement connected to the power take-off and using the lift, to avoid damaging the universal joint:

The lift rods must be connected to the lower arms by inserting the pins in the slots (1) fig. 22, thereby allowing free movement of the implement.







REMOTE CONTROL VALVES

QUICK-FIT COUPLERS - Fig. 40

One, two or three control valves (which use the same oil circuit as the hydraulic lift), can be fitted to your tractor for remote control of single-acting and double-acting cylinders.

Each valve has two slide lock type female $^{1}/_{2}$ in. couplers which can be connected with pressurised male couplers. You can thus connect the control cylinder lines with two hands.



The couplers have no breakaway capability with the hoses in them.

Valves and their colours are shown at Figures: 40 and 43.

Valve no:	Colour
1.	Green
2.	Blue
3.	Brown

Remote outlets shown in Fig. 40 on left side (line B) is used to retract the cylinder, on right side (line A) is used to extend the cylinder.

Before fitting and releasing the hoses, first slide the collar of female couplers, but only after first:

- switching off the engine;
- lowering any implements connected to the lift;
- thoroughly cleaning the two parts to be connected.



When not using the female couplers, protect them with plastic caps (A) fig. 40.

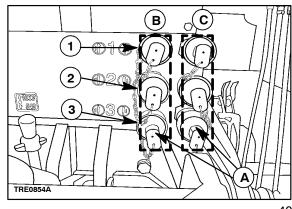
SINGLE-ACTING/DOUBLE-ACTING SWITCHING - Fig. 41

To switch the control valves to:

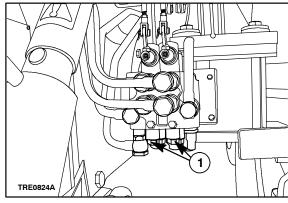
- Single-acting, slacken screw (1) fig. 41 near to the valve control lever pivot until it stops.
- Double-acting, fully tighten (1) fig. 41.

When using single acting, in order to accelerate the identification of the coupler to which the implement is to be connected, actuate the valve lever and observe the two lines to which the couplers are connected: the line carrying the oil should move.

For greater safety, check that the line to which the implement connected using single acting is on the valve body that connected furthest from the change over screw.



40



TYRE PRESSURES FOR FOUR-WHEEL DRIVE MODELS

NOTE - pressures are expressed in bar (Psi)

TD 90D MODEL

Tyre con	nbinations	Tyre pressures 30/4	10 km/h (19/25 mph)
Front	Rear	GOOD	YEAR
Front	near	Front	Rear
360/70R24	18.4R-30	1.4 (20.3)	1.2 (17.4)
12.4R-24	13.6R-38	1.4 (20.3)	1.4 (20.3)
12.4R-24	18.4R-30	1.4 (20.3)	1.4 (20.3)
13.6R-24	16.9R-34	1.5 (21.8)	1.5 (21.8)
360/70R24	480/70R34	1.2 (17.4)	1.4 (20.3)

TD 95D MODEL

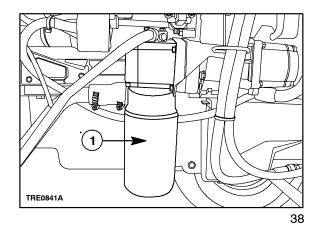
Tyre cor	nbinations	Tyre pressures 30/4	10 km/h (19/25 mph)
Front	Rear	GOOD	YEAR
Front	near	Front	Rear
12.4R-24	18.4R-30	1.4 (20.3)	1.4 (20.3)
360/70R24	18.4R-30	1.4 (20.3)	1.4 (20.3)
12.4R-24	13.6R-38	1.2 (17.4)	1.6 (23.2)
360/70R24	480/70R34	1.2 (17.4)	1.4 (20.3)
14.9R-24	18.4R-34	1.4 (20.3)	1.4 (20.3)
13.6R-24	16.9R-34	1.5 (21.8)	1.5 (21.8)

27	Hours of work	Operation number	Maintenance operations	Functional check	Top up	Clean	Grease	Adjust	Replace	Page
29 Fuel pump filter		27	Engine oil						•	4-19
Severy 300		28	Fuel filter						•	4-19
Severy 300 August August		29	Fuel pump filter			•				4-19
Severy 300		30	Oil filter, hydraulic lift						•	4-20
Severy 300 hours		31	Engine oil filter						•	4-20
Severy 300 hours		32	Oil filter, hydrostatic steering (separate tank)						•	4-20
Nours		33	Final reduction gears		•					4-21
35 Rear transmission and hydraulic lift		34	Dry air filter (external cartridge)			•				4-21
37	liouio	35	Rear transmission and hydraulic lift	•	•					4-21
38 Front axle reduction hubs 4WD		36	Front axle housing 4WD	•	•					4-22
39 Front wheels 2WD		37	Handbrake	•				•		4-22
40 Front axle swivel bearings 4WD 4-23		38	Front axle reduction hubs 4WD	•	•					4-23
A		39	Front wheels 2WD				•			4-23
Every 600 hours 42 Fuel sedimenter		40	Front axle swivel bearings 4WD				•			4-23
Nours 42 Fuel sedimental 4-24		41	Oil bath air cleaner						•	4-24
Hours A	hours	42	Fuel sedimenter						•	4-24
Every 1200 hours or annually 45 Dry air filter (cartridges: internal and external) 46 Fuel tank 47 Hydrostatic steering oil (independent tank) 48 Drive shaft sleeve for 4WD front axle connection 49 Injectors 50 Front axle housing oil, 4WD 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil 55 Bleeding the fuel system Bleeding the hydraulic brake system Bleeding the hydraulic brake system Bodywork maintenance 4-25 4-25 4-25 4-25 4-26 4-26 4-27 4-27 4-27 4-28 4-30 4-30 4-31 Bleeding the fuel system Bleeding the hydraulic brake system Bodywork maintenance 4-31		43	Engine valves	•				•		4-24
Every 1200 hours or annually 46 Fuel tank 47 Hydrostatic steering oil (independent tank) 48 Drive shaft sleeve for 4WD front axle connection 49 Injectors 50 Front axle housing oil, 4WD 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil Bleeding the fuel system Bleeding the hydraulic brake system Bleeding the fuel system Bleeding the hydraulic brake system		44	Cab air filter						•	4-25
hours or annually 46 Fuel tank 47 Hydrostatic steering oil (independent tank) 48 Drive shaft sleeve for 4WD front axle connection 49 Injectors 50 Front axle housing oil, 4WD 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil Bleeding the fuel system General maintenance Bleeding the hydraulic brake system Bleeding the hydraulic brake system Electrical system Bodywork maintenance 4-25 4-26 4-27 4-27 4-27 4-27 4-28 4-30 4-30 4-31 Electrical system Bodywork maintenance 4-31	Every 1200	45	Dry air filter (cartridges: internal and external)						•	4-25
Hydrostatic steering oil (Independent tank) 48 Drive shaft sleeve for 4WD front axle connection 49 Injectors 50 Front axle housing oil, 4WD 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil Bleeding the fuel system Bleeding the fuel system Bleeding the hydraulic brake system Electrical system Bodywork maintenance 4-26 4-26 4-27 4-27 4-27 4-27 4-28 4-30 4-30 4-30 4-31 Electrical system Bodywork maintenance 4-31	hours or	46	Fuel tank			•				4-25
Every 1200	annually	47	Hydrostatic steering oil (independent tank)						•	4-26
Every 1200 hours or every 2 years 50 Front axle housing oil, 4WD 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil 55 Bleeding the fuel system 66 Bleeding the hydraulic brake system 70 4-27 4-28 51 Front axle housing oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil 55 Bleeding the fuel system 56 4-30 57 4-27 4-30 4-30 57 4-27 58 4-28 59 4-28 50 4-30 60 4-30		48	Drive shaft sleeve for 4WD front axle connection	•					•	4-26
Every 1200 hours or every 2 years 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil 55 Bleeding the fuel system 66 Bleeding the hydraulic brake system 87 Bleeding the hydraulic brake system 67 Bleeding the hydraulic brake system 68 Bleeding the hydraulic brake system 69 Bleeding the hydraulic brake system 60 Bleeding the hydraulic brake system		49	Injectors	•				•		4-27
hours or every 2 years 51 Front axle final drive hubs oil, 4WD 52 Engine cooling system 53 Transmission and hydraulic oil 54 Final reduction oil 55 Bleeding the fuel system 66 Bleeding the hydraulic brake system 75 Bleeding the hydraulic brake system 86 Bleeding the hydraulic brake system 87 Bleeding the hydraulic brake system 87 Bleeding the hydraulic brake system 88 Bleeding the hydraulic brake system 89 Bleeding the hydraulic brake system 80 Bleeding the hydraulic brake system		50	Front axle housing oil, 4WD						•	4-27
years 53 Transmission and hydraulic oil 54 Final reduction oil Bleeding the fuel system General maintenance Bleeding the hydraulic brake system Electrical system Bodywork maintenance 4-30 4-30 4-31 4-31 54 Final reduction oil Bleeding the fuel system 4-31 4-31 4-32		51	Front axle final drive hubs oil, 4WD						•	4-27
53 Transmission and hydraulic oil		52	Engine cooling system			•			•	4-28
Bleeding the fuel system 4-31 Bleeding the hydraulic brake system 4-31 Electrical system 4-33 Bodywork maintenance 4-40	years	53	Transmission and hydraulic oil						•	4-30
General maintenance Bleeding the hydraulic brake system Electrical system Bodywork maintenance 4-31 4-33 4-40		54	Final reduction oil						•	4-30
General maintenance Electrical system 4-33 Bodywork maintenance 4-40		· · · · · · · · · · · · · · · · · · ·								
maintenance Bodywork maintenance 4-33	General	· · ·								
l , ,			<u> </u>							
Lubrication capacities and specifications 4-41										

OPERATION 30

HYDRAULIC LIFT OIL FILTER - Fig. 38

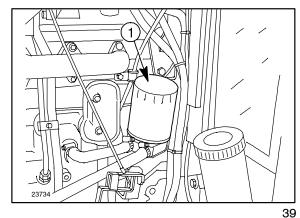
Unscrew and remove the filter (1). Oil the rubber seal then screw on and tighten the cartridge 3/4 of a turn by hand. Top up the oil with fresh oil. (see operation. no.35 page 4-21).



OPERATION 31

ENGINE OIL FILTER - Fig. 39

Unscrew and remove the filter (1). Oil the rubber seal then screw on and tighten the cartridge ³/₄ of a turn by hand. Top up the oil with fresh oil. (see operation no. 9 fig. 12 and 13).

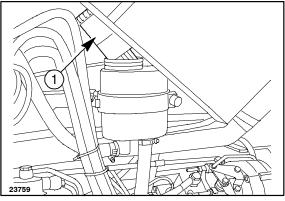


OPERATION 32

HYDROSTATIC STEERING - Fig. 40

Remove the filter (1) (press downwards and move sideways) and wash the filter, together with the filler cap in mineral oil.

NOTE: For oil grades, see the lubrication charts beginning on pages 4-41.



40

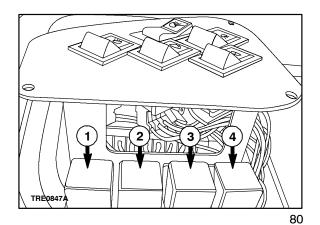
FUSES AND RELAY BOX (INSIDE CAB) FIG- 79 - 80

 Fuses and protected circuits are listed below:

Fuses	PROTECTED CIRCUITS	Amps
1.	Front wiper	10
2.	Washer	7.5
3.	Beacon lamp, interior lamps, radio	15
4.	Heater/Air Conditioning	20
5.	Rear wiper	7.5
6.	Working lamps switches	10
7.	Front working lamps	15
8.	Rear working lamps	25

79

Relays and related circuits are listed below:



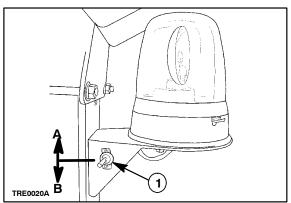
Relays	CIRCUITS
1.	Front work lights
2.	Rear work lights
3.	Power supply
4.	Power supply

BEACON LAMP (WITHOUT CAB) - Fig. 1

1. Beacon lamp ON/OFF button.

Position A: ON

Position B: OFF



1

BEACON LAMP (WITH CAB) - Fig. 2

1. Beacon lamp ON/OFF button.

Position A: ON

Position B: OFF

