

2001-04 ELECTRICAL Fuses & Circuit Breakers - 163 Chassis

Fuse	Terminal	Color of unfused wire	Color of fused wire	Fused function	Bay	Rating in amperes (A)
12	58L	1,0 mm <sup>2</sup> blue	0,8 mm <sup>2</sup> blue 1,0 mm <sup>2</sup> blue	Interior connector sleeve, circuit 58L (Z53/6):  • Trailer hitch connector (X52)  • Left taillamp (E3):  -Left taillamp and parking lamp (E3e2)  Left front lamp unit (E1):  • Left standing and parking lamp (E1e3)  • Left side-marker lamp (E1e6)		7,5
13	30		2,0 mm <sup>2</sup> red 0.5 mm <sup>2</sup> rt 0.5 mm <sup>2</sup> rt 0.5 mm <sup>2</sup> rt	Roof connector sleeve, circuit 30 (Z54/2):  • Front dome lamp (with shut-off delay and front reading lamp) (E15/2)  • Rear interior lamp (E15/3)  • Dome lamp in left rear (E15/8)  • Dome lamp in right rear (E15/9)  • Trip computer control unit (N41) Instrument cluster (A1):  • Seat belt warning lamp (A1E9) Steering angle sensor (N49) Datalink connector (X11/4)		10
14	15			with diesel: Injection timing device Exhaust gas recirculation valve		10
15	54		1,0 mm <sup>2</sup> og	Interior connector sleeve, circuit 54 (Z52/6): Left left taillamp (E3): • Left stop lamp (E3e4) Right taillamp (E4): • Right stop lamp (E4e4) • Center-high mounted stop lamp (E21) • Center high-mounted stop lamp, spare wheel carrier (E35) • Trailer hitch connector (X52)		10
16	15		0,5 mm <sup>2</sup> grey 1,0 mm <sup>2</sup> grey	Diagnostic connector (X11/4) Reversing lamp switch (S16/2) Cockpit connector sleeve, circuit 15 (Z50/2):  Air conditioning control unit (N19) Heater/AC switch (S98): Blower switch (S98s1) Thermostat (S98p1) Recirculated air switch indicator lamp (S98h1) Illumination (S98e1) Switch illumination (S98e2) Recirculated air switch (S98s2) Air conditioning On indicator lamp (S98h2) Switch illumination (S98e2) Air conditioning On switch (S98s3) Recirculated air flap actuator motor (M39) Air conditioning control unit (N19)		15
17	30	<del> </del>	2,0 mm <sup>2</sup> red	Cargo area connector box (X58/4)	<del> </del>	15
18	30		2,0 mm <sup>2</sup> red	Trailer hitch connector (X52)	†	25

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Since the transmitting and receiving diodes along with the digital data bus system's (D2B) chip are automatically shut off if they are not needed (sleep mode), a wake-up pulse, which activates the system, is required to start a new data transfer. This is accomplished via the separate wake-up line. For this purpose, the master unit actuates the wake-up signal (electrical signal), which allows the voltage in the wake-up line to decrease to a defined value. The chip of the digital data bus system (D2B) in the components recognizes on account of the duration of the signal that this is a wake-up signal, and the digital data bus (D2B) is then activated. Therefore the digital data bus (D2B) is then in an activated state. A "wake-up" can take place in a quiescent system (sleep mode) even without the wake-up pulse of the master unit by activation of a component located at the digital data bus (D2B).

# Wake-up diagnosis

For diagnosis of the wake-up circuit in the components, the master unit can trigger a wake-up diagnosis signal using STAR DIAGNOSIS and the data link connector (X11/4). This signal differs from the wake-up signal by the fact that it has a significantly longer duration. The components react to this long wake-up pulse with a signal on the wake-up line (message to master unit). This allows the master unit to recognize which components have received the long wake-up pulse. The wake-up diagnosis signal can only be actuated when the digital data bus (D2B) cannot be activated due to an error. If all components reply to the master unit, then their voltage supply is correct.

Fiber optical cable,	Except model 208.4	GF82.00-P-4000A
location/task/function	-	

FIBER OPTIC CABLE, LOCATION - GF82.00-P-4000-01GH

**Model 163** 

**Components for ECE version** 

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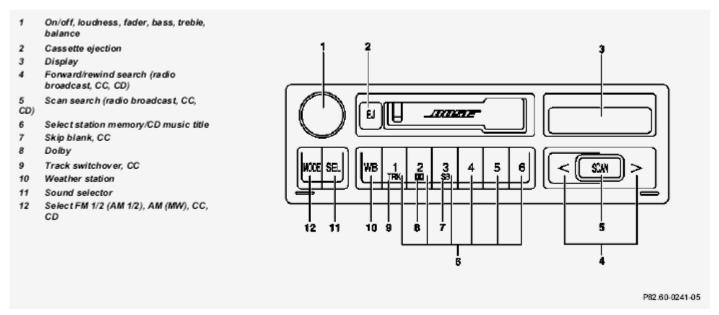


Fig. 34: Identifying Radio (RD) Controls Location

RADIO (RD) ARRANGEMENT OF OPERATING ELEMENTS - GF82.60-P-0001-02K

#### MB radio ML 5

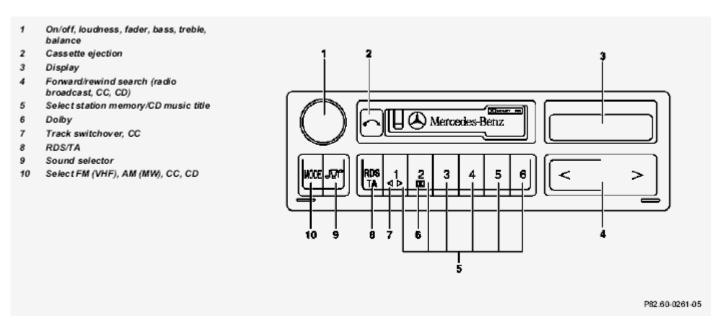


Fig. 35: Identifying Radio (RD) Arrangement Of Operating Elements

RADIO (RD) ARRANGEMENT OF OPERATING ELEMENTS - GF82.60-P-0001-02L

MB ML 10 radio

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#### RADIO AND NAVIGATION MODULE, DESIGN - GF82.61-P-4109-03GI

### The following is integrated into the radio and navigation module (A2/56) (maximum scope):

- Graphic compatible 5" LCD color display
- Navigation processor with GPS receiver and gyrosensor
- Single CD drive for playing audio CD's (option)
- Navigation CD drive for loading navigation data or for playing audio CD's (optional)
- Telephone unit (optional)
- Radio tuner
- Audio amplifier
- CC player

## The radio and navigation module (A2/56) has the following digital interfaces:

- Digital data bus (D2B)
- K-cable (diagnosis interface)

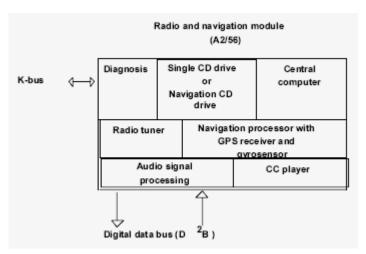


Fig. 58: Identifying Radio And Navigation Module (A2/56) Design

#### RADIO AND NAVIGATION MODULE, FUNCTION - GF82.61-P-4109-04A

Models 163, 168, 170, 208, 209, 210 with code 353

## **Processing key signals**

The controls on the radio (A2) are read in via I/O ports of the microcontroller and made available to the central computer. Depending on the system function the button operations are processed further in the central computer or conveyed via the Digital Data Bus (D2B) or interior CAN (CAN B) in the form of a data telegram to the system components involved (e.g. CD changer).

### **Display**

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i The date or the v	version of the currently	stored software and the	he software on the CD	appears in the
display.				

i By pressing the right knob the download is started. After some seconds the system changes to screen "CD ROM software download".

- On the download control module the main processor software is loaded first, then the graphic processor software. Entire duration: approx. 40 minutes
- The download progress is indicated by a bar graph.

i In the event of errors an error message is indicated on the display.

When the download is completed, the display switches off for a short time. When it is switched back on again the result of the download is displayed.

6. Remove download CD and reinsert navigation CD.

#### FAULT IN COMAND OPERATING AND DISPLAY SYSTEM - AF82.85-P-6000N

MODEL 163, 203, 208, 210, 215, 220, 463 with CODE (352a) COMAND operating and display system with CODE (801) Model year 2001

MODEL 414 with CODE (EN4) Auto pilot system with TMC interface, large display with CODE (EN3) Auto pilot system with GSM interface, large display

#### Modification notes

26.11.01	Supersedes AF82.85-P-	Part numbers added and	AF82.85-P-6000-01B
	<b>6000N</b> dated 09.01.2002	changed	

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
P	829905	PERFORMING SW	003 WU/0.3 h	-	-
		UPDATE FOR			
		RADIO/COMAND			

Damage code	Cause	Remedy	
	Software error	i Error patterns for COMAND update CD 10/2001.	AF82.85-P-6000-01B AF82.85-P-6000-04A

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Fig. 124: Identifying Adapter Cable (140 589 22 63 00)

# **Commercially available tools**

Number	Designation
WH58.30-Z-1001-09A	Multimeter

Designation	
MB radio removal tool	
(000 833 03 61)	

RADIO AND NAVIGATION UNIT CONNECTOR ASSIGNMENTS - AD82.61-P-2001-02A

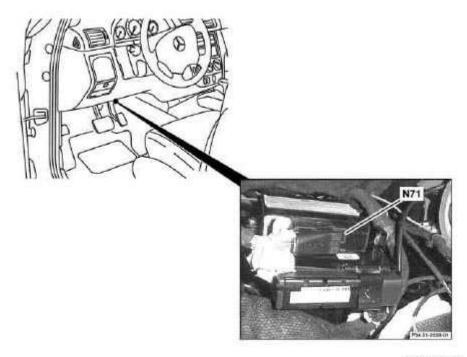
Connectors on radio and navigation unit (A2/56)

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# MODELS 163.154 /172 /113 with CODE (612b) Xenon headlamp unit

# MODELS 163.174/175/128/157

N71 Headlamp range adjustment control module



P54.21-2098-06

Fig. 157: Identifying Headlight Beam Adjustment Control Module

XX	Remove/Install	
1	Remove cover below instrument panel (left)	AR68.10-P-1500GH
2	Disconnect connector from headlamp range adjustment control module (N71)	
3	Unscrew headlamp range adjustment control module from mount of extended activity module (EAM)	i 2 nuts.
4	Remove headlamp range adjustment control module (N71)	
5	Install in the reverse order	
6	Adjust headlamp into zero position using STAR DIAGNOSIS	
	1	

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	adapter (5)	
3	Unscrew screws (2 each) from CAN bus adapter (5)	
4	Remove CAN bus adapter (5)	
5	Install in opposite order	
6	Check for proper function	

REMOVE/INSTALL ANTENNA FOR GLOBAL POSITIONING SYSTEM (GPS) ON VEHICLES WITH APS - AR82.61-P-7474GI

MODEL 163.113/154/172/174 #A as of 145273 up to 289564, 163.113/154/172 #X as of 708319 up to 754619, 163.136/157 with CODE (353) Audio 30 APS with CODE (357) Navigation system - additional unit with CODE (349) E-call emergency call system

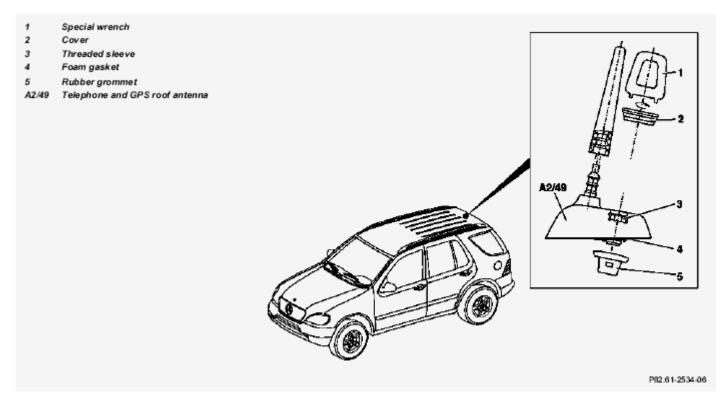


Fig. 193: Identifying Antenna For Global Positioning System On Vehicles With APS Components

XX	Remove/install		
<b>(</b> )	Information on preventing		AH54.00-P-0001-01A
	damage to electronic		
	components due to		
	electrostatic discharge		
1	Unscrew cover (2) using	i Installation: Screw in	
	special wrench (1)	cover (2) until it is flush	

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1 Bolt 2 Bolt 3 Electrical connections A2/5 Radio antenna splitter



P82.70-2664-06

Fig. 216: Identifying Antenna Splitter Components

XX	Remove/install	
<b>(</b> )	Information on preventing damage to electronic components due to electrostatic discharge	AH54.00-P-0001-01A
1	Open rear-end door	
2	Remove liner on tailgate	AR72.20-P-3520GH
3	Remove bolts (1, 2)	
4	Disconnect electrical connectors (3)	
5	Remove radio antenna splitter (A2/5)	
6	Install in the reverse order	

REMOVE/INSTALL ELECTRONIC COMPASS - AR82.85-P-7371GH

MODELS 163.113/154/172/174 # A as of 221506, 163.113 # X as of 734088, 163.128/157/175 with CODE (245) Trip computer

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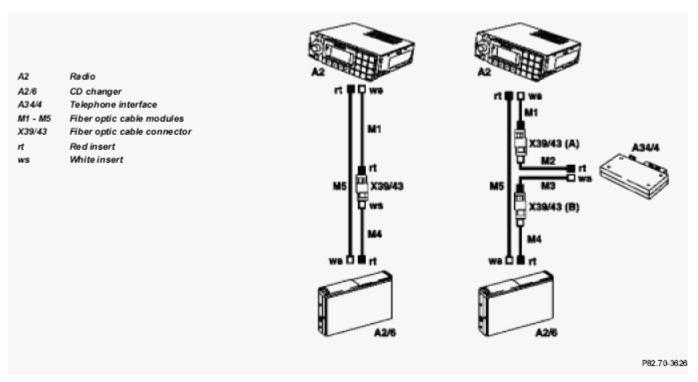


Fig. 243: Identifying Radio, CD Changer And CTEL Interface

3. After installing the interface in the radio slot, expose fiber optic cable connector (X39/43) (A), offnen and take out the white insert (ws).

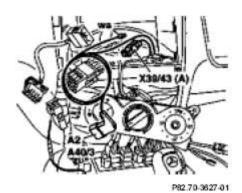
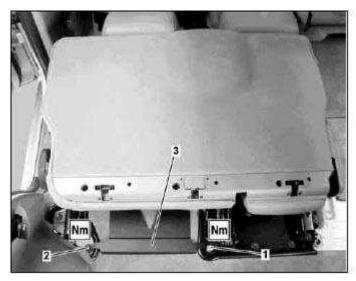


Fig. 244: Identifying White Insert And Fiber Optic Cable Connector

- 4. Place the white insert (ws) of the fiber optic cable wiring harness (31) into the fiber optic cable connector (X39/43) (A) and close again.
- 5. Open the fiber optic cable connector (X39/43) (B) of the fiber optic cable wiring harness (31), place in the white insert (ws) of the standard wiring harness and close again.

### Shown on vehicle with radio A2 Radio

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P82.60-2395-11

## Fig. 300: Identifying Rear Seat Bracket

- 4. Apply transparent protective foil in area of locking arm (5) of video/DVD player to crossmember of seat frame (4).
- 5. Slide video/DVD player (6) into bracket under the 60% rear seat.
  - i Ensure that the guide on the underside of the playback unit is moved into the V-shaped cutout in the bracket.
- 6. Fold locking arm (5) above seat frame crossmember (4).
- 7. Install striker (7) for seat adjustment.
  - i Before installation ensure that the seat is completely to the rear because after installation adjustment is no longer possible. Striker should be installed approximately 5 mm to the left of the video player, with the flat side facing the video player.
- 8. Insert corresponding plug, video or DVD, into the playback unit.