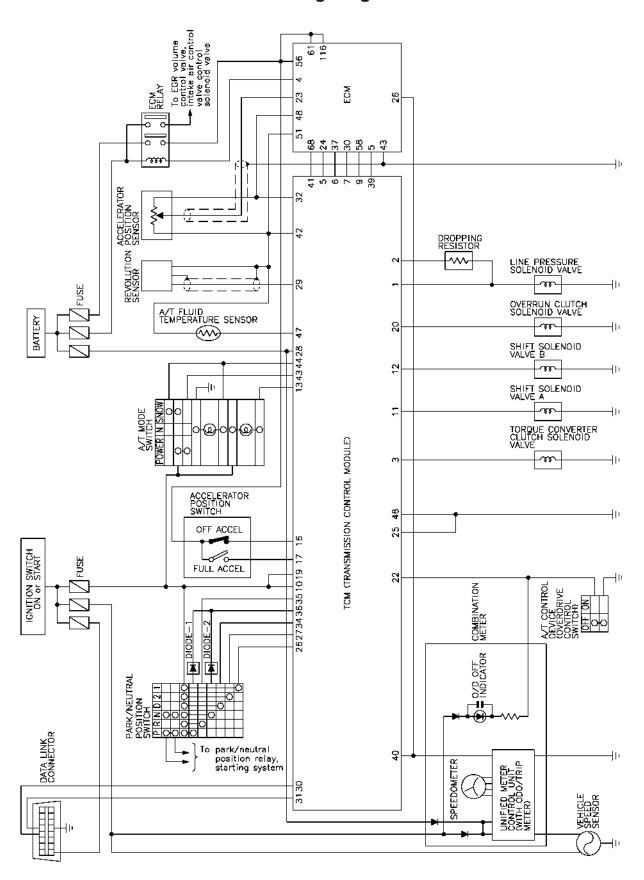
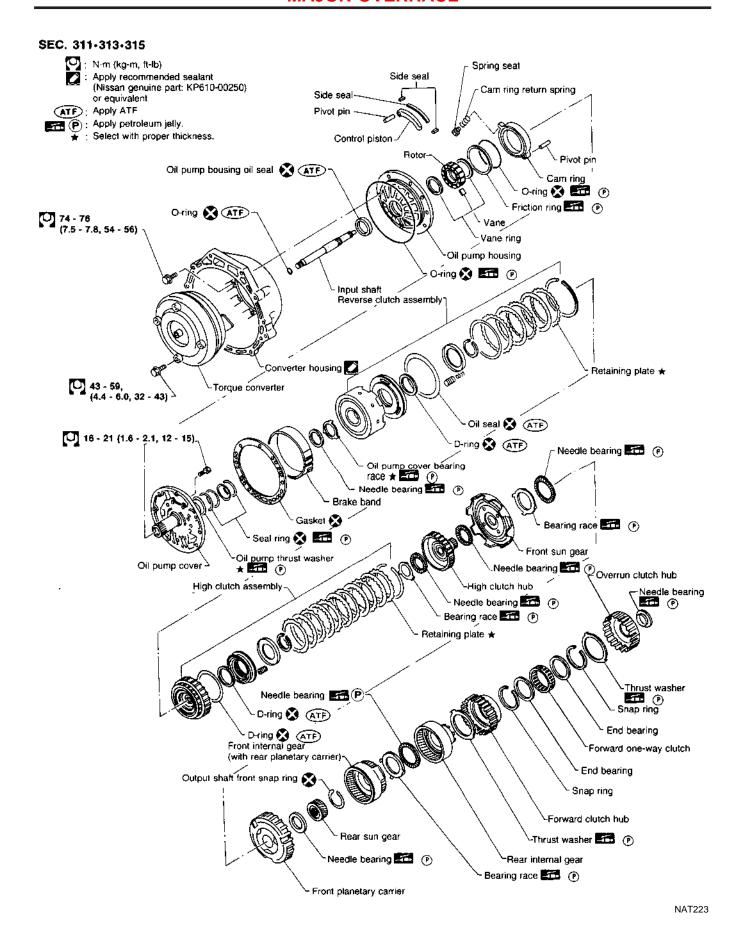
Special Service Tools

Tool number	Description	
Tool name ST2505S001 Oil pressure gauge set ① ST25051001 Oil pressure gauge ② ST25052000 Hose ③ ST25053000 Joint pipe ④ ST25054000 Adapter ⑤ ST25055000 Adapter		Measuring line pressure
ST07870000 Transmission case stand	NT097	Disassembling and assembling A/T a: 182 mm (7.17 in) b: 282 mm (11.10 in) c: 230 mm (9.06 in) d: 100 mm (3.94 in)
KV31102100 Torque converter one-way clutch check tool	NT098	Checking one-way clutch in torque converter
ST25850000 Sliding hammer	NT422	Removing oil pump assembly a: 179 mm (7.05 in) b: 70 mm (2.76 in) c: 40 mm (1.57 in) dia. d: M12 x 1.75P
ST33200000 Drift	NT091	Installing oil pump housing oil seal Installing rear oil seal a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.
KV31102400 Clutch spring compressor	NT423	Removing and installing clutch return springs a: 320 mm (12.60 in) b: 174 mm (6.85 in)

Wiring Diagram — A/T —





Description

Intermittent incidents (I/I) may occur. In many cases, the problem resolves itself (the part or circuit function returns to normal without intervention). It is important to realize that the symptoms described in the customer's complaint often do not recur on DTC visits. Realize also that the most frequent cause of I/I occurrences is poor electrical connections. Because of this, the conditions under which the incident occurred may not be clear. Therefore, circuit checks made as part of the standard diagnostic procedure may not indicate the specific problem area.

COMMON I/I REPORT SITUATIONS

STEP in Work Flow	Situation
II	The CONSULT-II is used. The SELF-DIAG RESULTS screen shows time data other than "0".
III	The symptom described by the customer does not recur.
IV	DTC does not appear during the DTC Confirmation Procedure.
VI	The Diagnostic Procedure for XXXX does not indicate the problem area.

Diagnostic Procedure

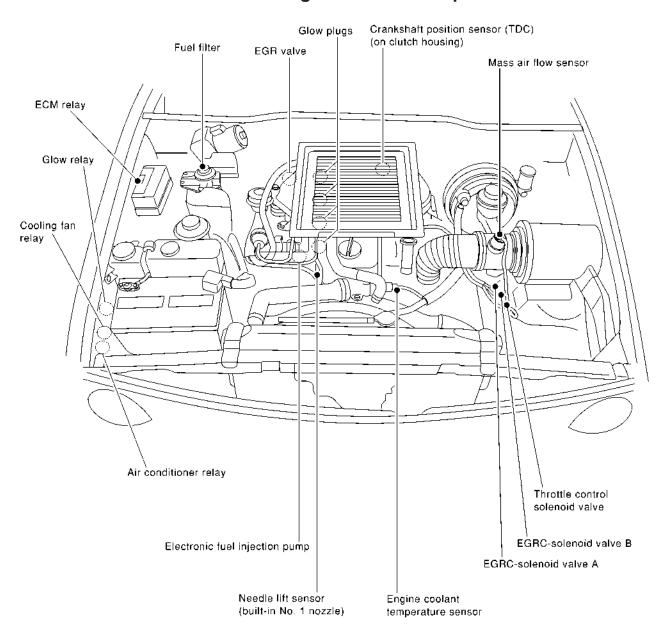
1	INSPECTION START	
Erase DTCs. Refer to "HOW TO ERASE DTC", EC-33.		RASE DTC", EC-33.
	•	GO TO 2.

2	CHECK GROUND TERMIN	NALS		
Check ground terminals for corroding or loose connection. Refer to GI section ("GROUND INSPECTION", "Circuit Inspection").				
OK or NG				
ОК	•	GO TO 3.		
NG	•	Repair or replace.		

3	SEARCH FOR ELECTRICAL INCIDENT			
Perform GI section, "Incident Simulation Tests".				
OK or NG				
ОК	•	INSPECTION END		
NG	•	Repair or replace.		

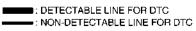


Engine Control Component Parts Location

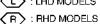


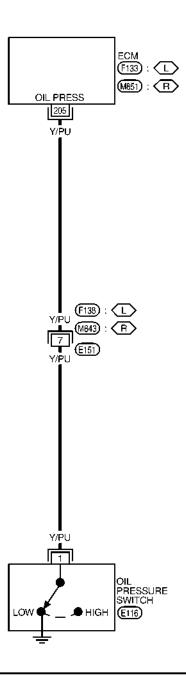
Wiring Diagram

EC-OILPSW-01



L : LHD MODEL\$



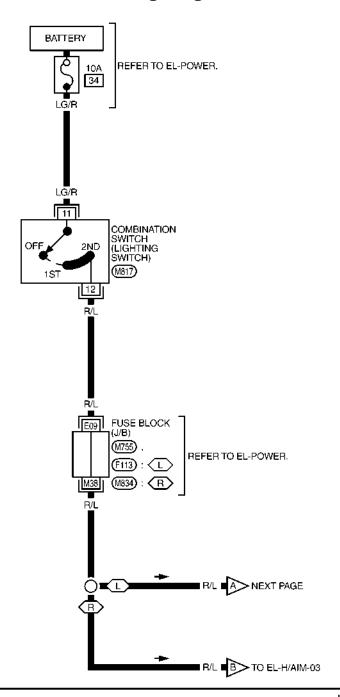








Wiring Diagram — H/AIM —



EL-H/AIM-01

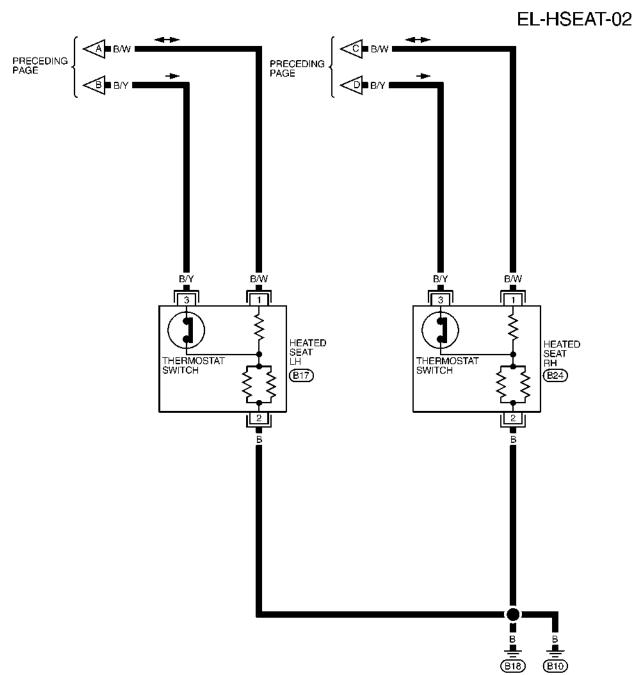
L : LHD MODELS

RHD MODELS

2 1 3 6 25 10 7 6 5 9 12 11 BR REFER TO THE FOLLOWING. (M755) , (M834) , (F113) -FUSE BLOCK-JUNCTION BOX (J/B)

YEL068D

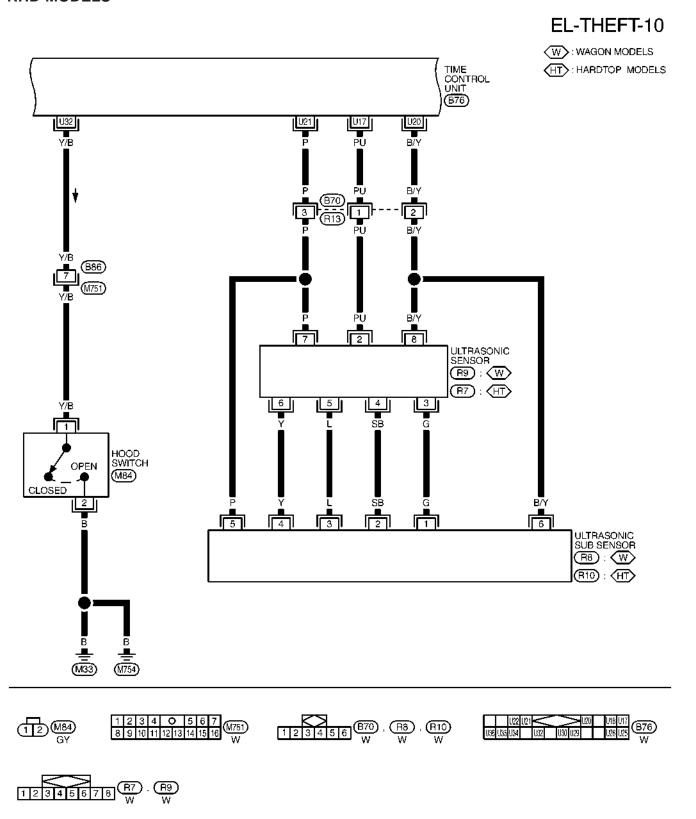
Wiring Diagram — HSEAT — (Cont'd)





Wiring Diagram — THEFT — (Cont'd)

RHD MODELS



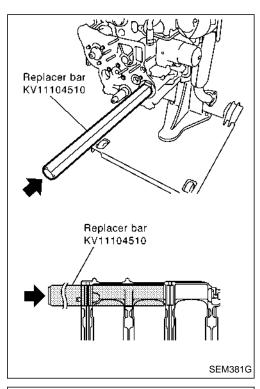
HARNESS LAYOUT Body Harness (Cont'd)

6106 Y/20 : Air bag diagnosis sensor unit D3 (6107) -/1 : Front side air bag module RH (With side air bag) C3 (6108) -/2 : Front side air bag module RH (With side air bag) D2 (6109) - : Body ground (With side air bag) D2 (6110) Y/2 : Satellite sensor RH (With side air bag) D3 (6111) Y/2 : Front RH seat belt pre-tensioner F3 (6111) B/1 : Theff warning horn (With theft warning system)	Failure to do so may cause the ECM to have diagnostic trouble codes. Failure to do so may cause the ECM to have diagnostic trouble codes. Do not disconnect these connectors except in the case of working according to WORK FLOW of TROUBLE DIAGNOSES in EC and AT sections.	
B4 (B5) BR/1 : Front door switch LH C4 (B9) BR/1 : Rear door switch LH E4 (B10) - : Body ground D4 (B11) W/2 : To (T1) E3 (B14) W/2 : Stop lamp LH E4 (B15) B/6 : To (C2) B3 (B17) W/3 : Heated seat LH (With seat heater)	5 BESS BR W W W W W W W W W W W W W W W W W W	C2 (B104) Y/6 : To (F117) (LHD models) D3 (B105) Y/12 : Air bag diagnosis sensor unit

YEL283D

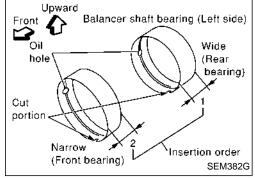
Inspection (Cont'd)

2. Using Tool, remove balancer shaft rear bearing from engine.

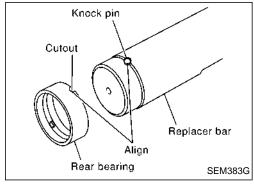


- 3. Install the rear and front balancer shaft bearings.
- Install from the cylinder block hole to the rear journal and then the front journal.
- Install the groove of the balancer shaft bearing facing the front and the under right direction.
 (Align the guide plate and bar knock pin and then force in the

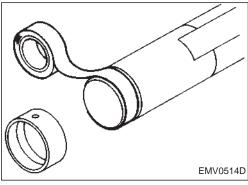
(Align the guide plate and bar knock pin and then force in the balancer shaft bearing.)

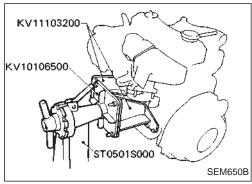


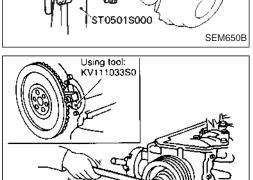
 Align the balancer shaft bearing groove with the knock pin of the bar (SST) and install the balancer shaft bearing.)



• On rear journals, so the bearing does not get out of position, wrap tape around the bar.



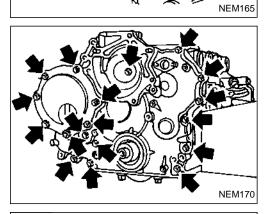




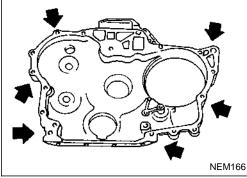
Disassembly

PISTON AND CRANKSHAFT

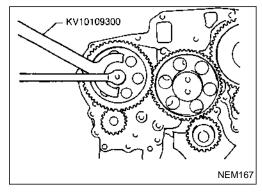
- 1. Remove oil filter.
- 2. Place engine on work stand.3. Drain coolant and oil.
- 4. Remove drive belts.
- 5. Remove cylinder head. Refer to "CYLINDER HEAD".
- 6. Remove oil pan.
- 7. Remove crank pulley and timing gear plate cover.



- 8. Remove water pump.
- 9. Remove timing gear case.



If the timing case is hard to remove due to liquid gasket, pry it off with a suitable tool at the cutout section.



10. Remove injection pump gear nut.

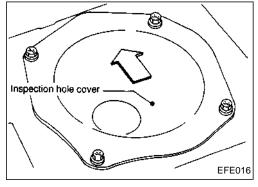
WARNING:

When replacing fuel line parts, be sure to observe the following:

- Display a "CAUTION: INFLAMMABLE" sign in workshop.
- Be sure to furnish workshop with a CO₂ fire extinguisher service.
- Do not smoke while servicing fuel system. Keep open flames and sparks away from work area.
- Be sure to disconnect battery ground cable before conducting operations.
- Pour drained fuel into an explosion-proof container, then ensure container lid is installed securely.

CAUTION:

- For ECM models, release fuel pressure from fuel line. Refer to EC section ("Fuel Pressure Release", "BASIC SERVICE PROCEDURE").
- Do not disconnect any fuel line unless absolutely necessary.
- Plug hose and pipe openings to prevent entry of dust or dirt.
- Always replace top lid seal and hose clamps with new ones.
- Do not kink or twist hoses and tubes during installation.
- Do not tighten hose clamps excessively because this could cause damage to the hose.
- Ensure fuel check valve is installed in the correct orientation.
- Refer to EC section ("FUEL CHECK VALVE", "EVAPORATIVE EMISSION SYSTEM").
- After installation, run engine and check for fuel leaks at connections.

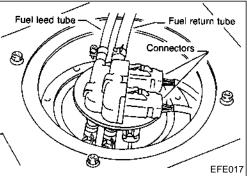


Fuel Pump and Gauge

REMOVAL

Petrol engine

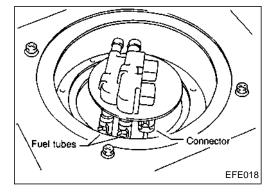
- Release fuel pressure from fuel line. Refer to EC section ("Fuel Pressure Release", "BASIC SER-VICE PROCEDURE").
- 2. Remove inspection hole cover located under the luggage compartment carpet.



- 3. Remove fuel filler lid.
- 4. Disconnect fuel outlet, return tube and connectors.

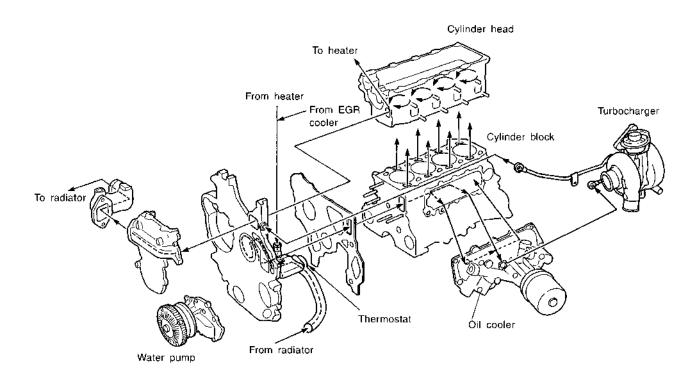
CAUTION

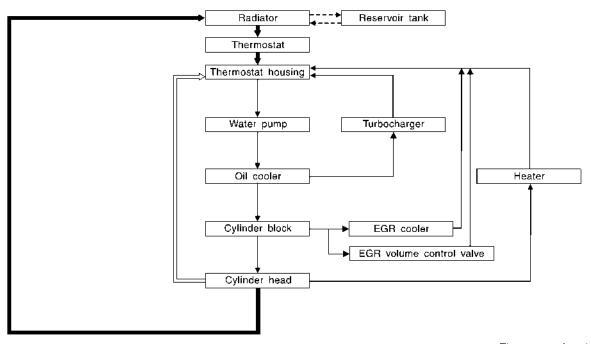
Mark the fuel tubes to ensure correct position during installation.



Remove the fuel gauge assembly and disconnect tubes and connector.

Cooling Circuit





: Thermostat closed

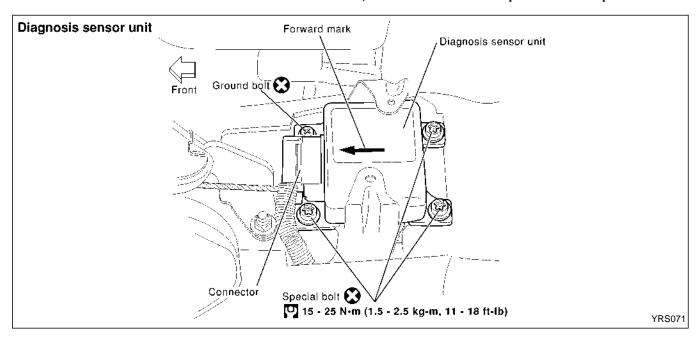
← : Thermostat open

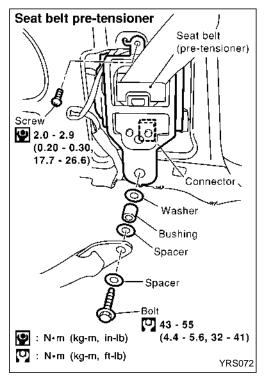
SUPPLEMENTAL RESTRAINT SYSTEM (SRS)

Diagnosis Sensor Unit (Cont'd)

NOTF:

• To install, reverse the removal procedure sequence.





Front Seat Belt Pre-tensioner

REMOVAL AND INSTALLATION

CAUTION:

- Before servicing SRS, turn the ignition switch off, disconnect both battery cables and wait at least 3 minutes.
- Check front seat front belt pre-tensioner with load limiter for proper installation.
- After replacement of front seat belt pre-tensioner, check SRS function and perform self-diagnosis for SRS.
- Refer to "SRS Operation Check" for details. (RS-36)
- Do not attempt to disassemble front seat belt pre-tensioner with load limiter.
- Replace front seat belt pre-tensioner if it has been dropped or sustained an impact.
- Do not expose front seat belt pre-tensioner to temperatures exceeding 80°C (176°F).

For removal of front seat belt pre-tensioner, refer to "Front Seat Belt" for details. (RS-4)

NOTE:

• To install, reverse the removal procedure sequence.