

## REMOVAL SERVICE POINT

### ◀▶ OIL PAN, UPPER REMOVAL

Install a bolt [diameter × length: 10 × 38 mm (.39 × 1.50 in.)] to link the oil pan, upper with the transaxle in the hole of the oil pan, upper as shown in the illustration, and then tighten the bolt to remove the oil pan, upper.

## INSPECTION

- Check the oil pan for cracks.
- Check the sealant-coated surface of the oil pan for damage and deformation.

## INSTALLATION SERVICE POINT

### ▶◀ OIL PAN, UPPER INSTALLATION

- (1) Remove the sealant from the oil pan and cylinder block mating surfaces.
- (2) Degrease the sealant-coated surface and the engine mating surface.
- (3) Apply specified sealant around the gasket surface of the oil pan as shown in the illustration.

**Specified sealant: MITSUBISHI GENUINE PART No. MD970389 or equivalent**

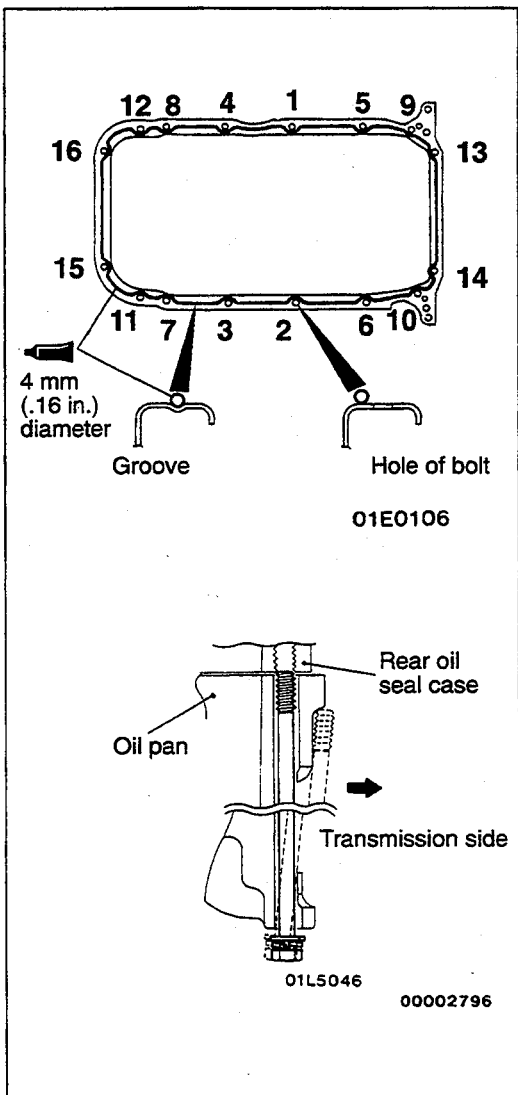
#### NOTE

The sealant should be applied in a continuous bead approximately 4 mm (.16 in.) in diameter.

- (4) Install the oil pan to the cylinder block within 30 minutes after applying the sealant.
- (5) Tighten the oil pan mounting bolts in the order shown in the illustration at left.

#### Caution

The bolt holes for bolts 13 and 14 in the illustration are cut away on the transmission side, so be careful not to insert these bolts at an angle.

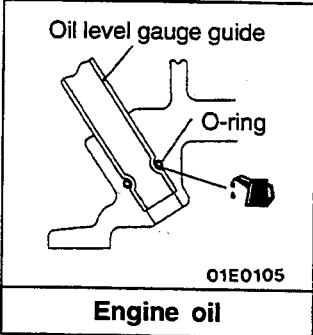
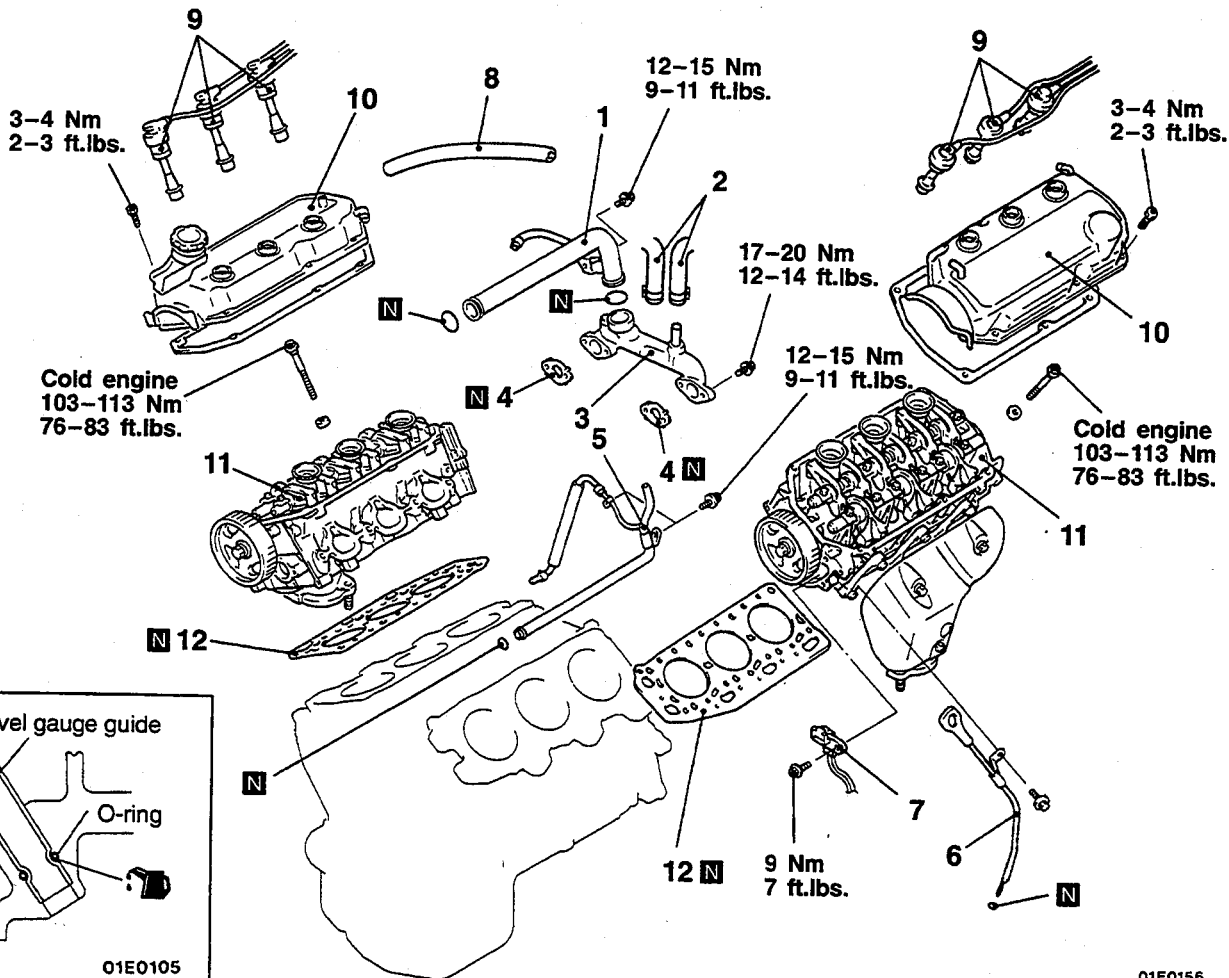


# CYLINDER HEAD GASKET

## REMOVAL AND INSTALLATION

### Pre-removal and Post-installation Operation

- Engine Coolant Draining and Supplying (Refer to GROUP 14 – Service Adjustment Procedures.)
- Removal and Installation of Timing Belt (Refer to P.11A-58.)
- Removal and Installation of intake Manifold (Refer to GROUP 15 – Intake Manifold.)



01E0156  
00002778

### Removal steps

- ▶C◀ 1. Water outlet pipe
- ▶D◀ 2. Heater hose
- ▶D◀ 3. Water passage
- ▶C◀ 4. Gasket
- ▶C◀ 5. Water pipe and hose assembly
- ▶C◀ 6. Oil level gage guide <Only left bank is removed>
- ▶A◀ ▶B◀ 7. Camshaft position sensor <Only left bank is removed>
- ▶A◀ ▶B◀ 8. Ventilation hose
- ▶A◀ ▶B◀ 9. Spark plug cable
- ▶A◀ ▶B◀ 10. Rocker cover
- ▶A◀ ▶B◀ 11. Cylinder head assembly
- ▶A◀ ▶B◀ 12. Cylinder head gasket

TSB Revision

**SERVICE SPECIFICATIONS**

110005766

Items		Specifications
Basic ignition timing		5°±2° BTDC at curb idle <SOHC-12 valve engine> 5°±3° BTDC at curb idle <DOHC, SOHC-24 valve engine>
Curb idle speed rpm		700±100
Idle speed when air conditioning ON rpm		900 in neutral
Basic idle speed rpm		700±50
Throttle position sensor adjusting voltage mV		400–1,000
Throttle position sensor resistance kΩ		3.5–6.5
Idle air control motor coil resistance Ω		28–33 [at 20°C (68 °F)]
Intake air temperature sensor resistance kΩ		2.7 [at 20°C (68 °F)]
Engine coolant temperature sensor resistance kΩ	20°C (68 °F)	2.4
	80°C (176 °F)	0.3
Heated oxygen sensor output voltage V		0.6–1.0
Fuel pressure kPa (psi)	Vacuum hose disconnection	330–350 (47–50) at curb idle
	Vacuum hose connection	Approx. 270 (38) at curb idle
Injector coil resistance Ω		13–16 [at 20°C (68 °F)]
Evaporative emission purge solenoid coil resistance Ω		36–44 [at 20°C (68 °F)]
EGR solenoid coil resistance Ω		36–44 [at 20°C (68 °F)]
Variable induction control solenoid coil resistance Ω		36–44 [at 20°C (68 °F)]



**SEALANT**

110005767

Items	Specified sealant
Engine coolant temperature sensor threaded portion	3M Nut Locking Part No. 4171 or equivalent

**SPECIAL TOOLS**

110005768

Tool	Tool Number and tool name	Supersession	Application
	MB991341 Scan Tool (Multi-Use Tester <MUT>)	MB991341C	Up to 1993 models <ul style="list-style-type: none"> <li>• Reading of diagnostic trouble codes</li> <li>• Multiport fuel injection (MFI) system inspection</li> </ul>
	ROM pack (For the number, refer to GROUP 00 – Precautions Before Service.)		

READING OF DIAGNOSTIC TROUBLE CODES

110005775

Precautions for Operation

- (1) When battery positive voltage is low, no detection of failure is possible. Be sure to check the battery for voltage and other conditions before starting the test.
- (2) Diagnostic items are erased if the battery or the engine control module connector is disconnected. Do not disconnect the battery before the diagnostic result is completely read.
- (3) Be sure to connect or disconnect the scan tool with the ignition switch turned off. If the scan tool is disconnected while the ignition switch is at the ON position, an ABS diagnostic trouble code may be stored and the ABS warning lamp may thus illuminate.

**WHEN USING THE SCAN TOOL [MULTI-USE TESTER (MUT) <Up to 1993 model> OR SCAN TOOL (MUT-II) <All model>]**

**Caution**

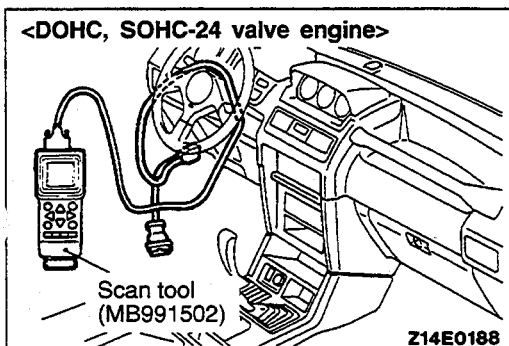
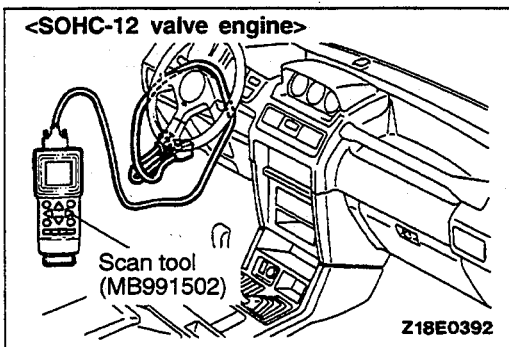
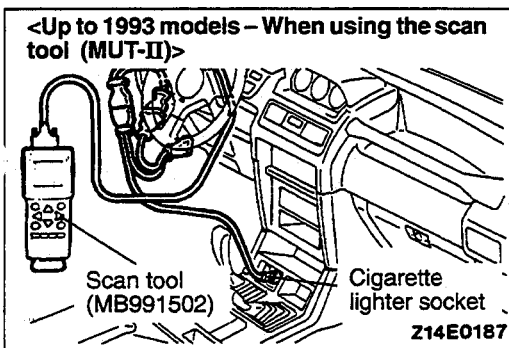
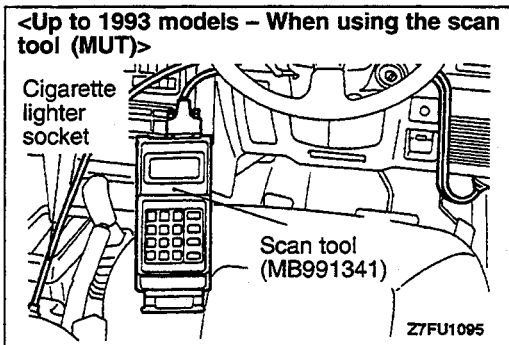
**Connection and disconnection of the scan tool should always be made with the ignition switch in the OFF position.**

- (1) Connect the scan tool to the data link connector.

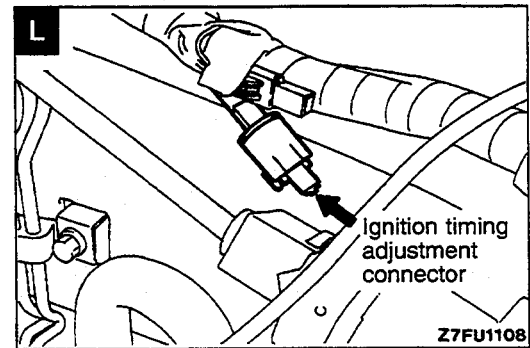
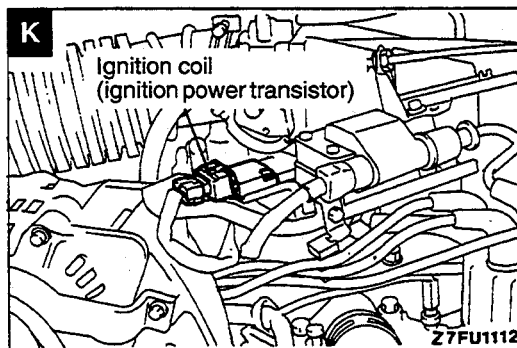
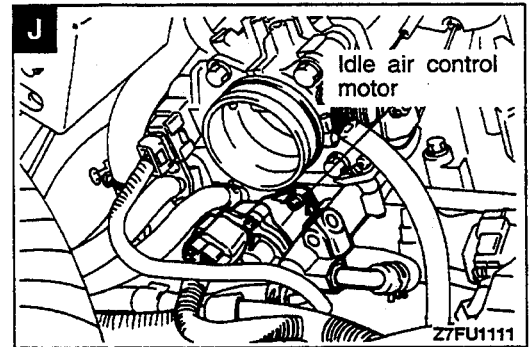
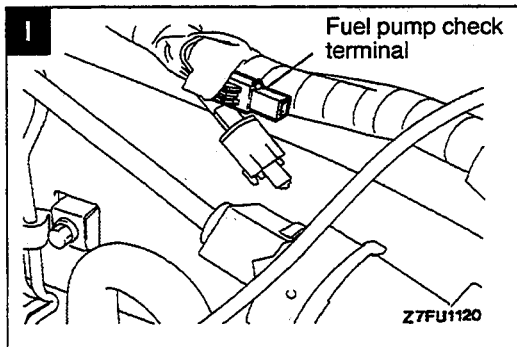
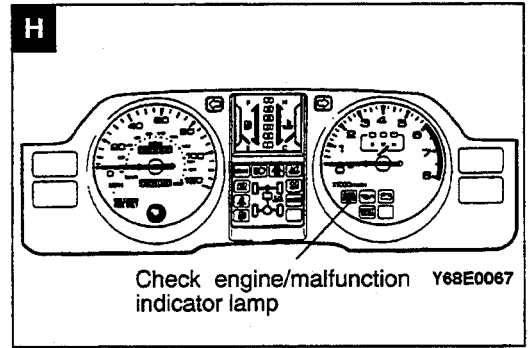
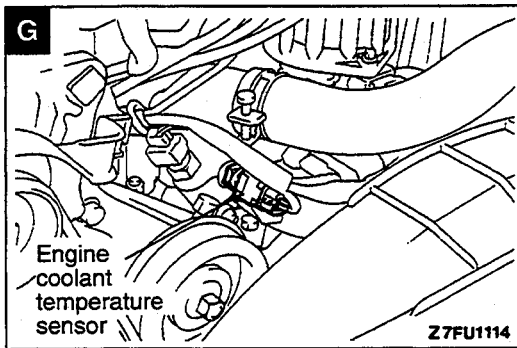
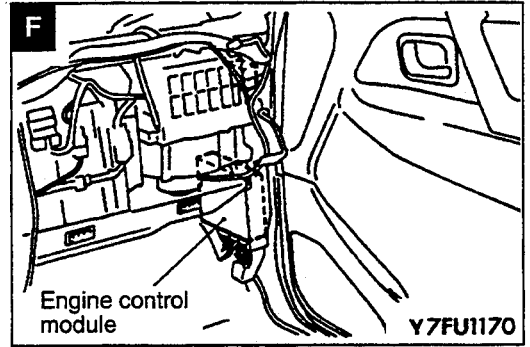
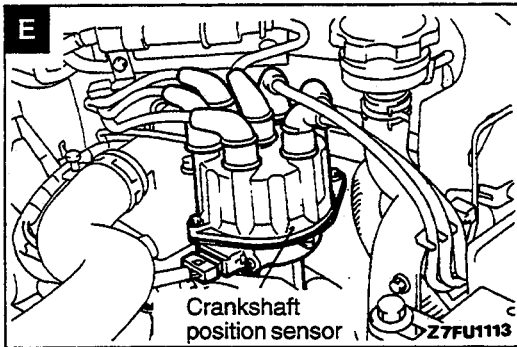
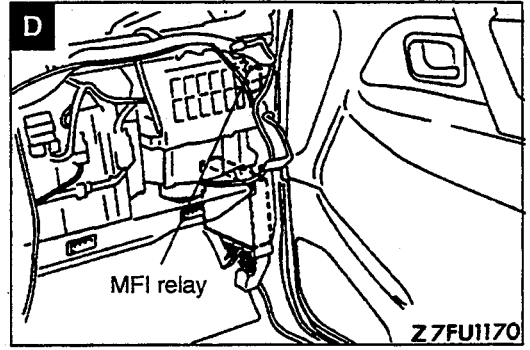
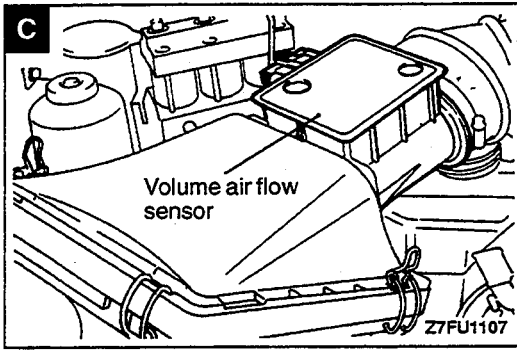
**NOTE**

When connecting the scan tool to vehicles built before 1993, use the adaptor harness which is supplied as an accessory to the scan tool sub-assembly.

- (2) Turn the ignition switch to ON.
- (3) Take a reading of the diagnostic output.
- (4) Repair the problem location while referring to the diagnostic chart.
- (5) After turning the ignition switch once to OFF, turn it back to ON.
- (6) Erase the diagnostic trouble code.
- (7) Check again that the condition is normal.

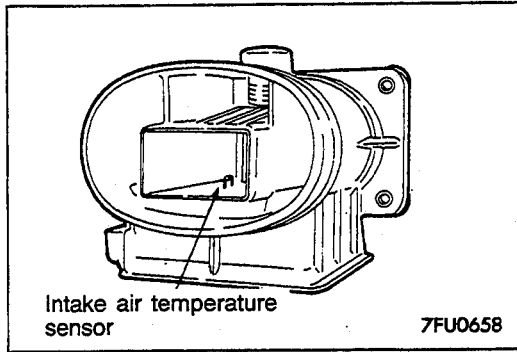
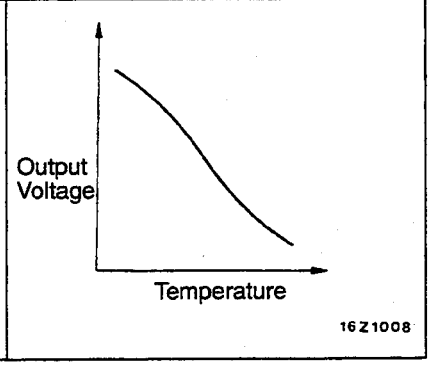
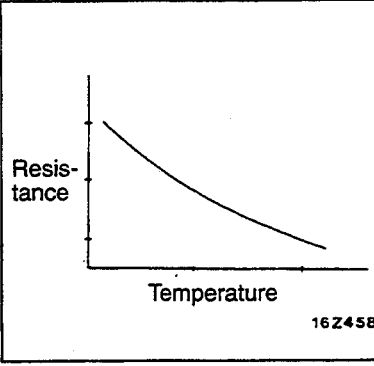
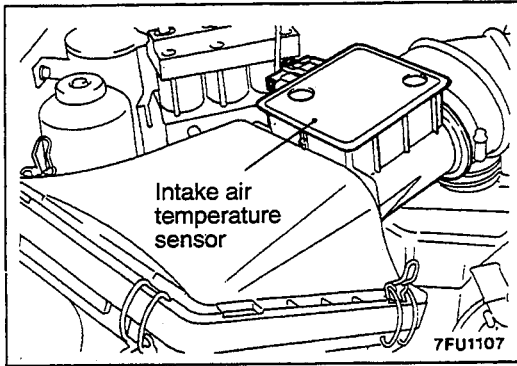


**13A-46 MULTIPOINT FUEL INJECTION – <SOHC-12 valve engine>** On-Vehicle Inspection of MFI Components



INTAKE AIR TEMPERATURE SENSOR

110005788

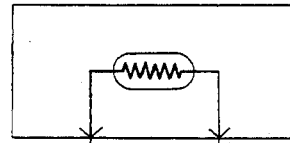
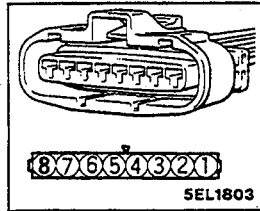


A Equipment side connector

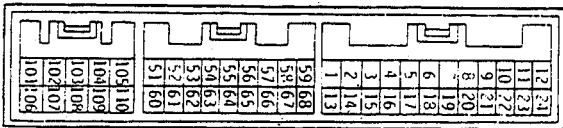


Volume air flow sensor connector

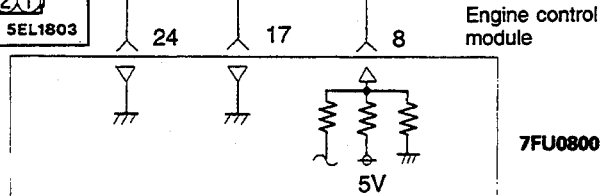
A Harness side connector



Engine control module connector



01L0838



7FU0800

7FU1663

OPERATION

- The intake air temperature sensor functions to convert the temperature of the air drawn into the engine to a voltage, and to input that voltage as a signal to the engine control module. The engine control module, based upon those signals, then corrects the amount to fuel injection, etc.
- The 5 V power supply within the engine control module is supplied, by way of the resistance within the unit, to the intake air temperature sensor, it passes through the intake air temperature sensor, which is a type of resistor, and is grounded as the engine control module. Note

that the resistance of the intake air temperature sensor decreases when the temperature of the intake air increases.

- The intake air temperature sensor terminal voltage becomes higher when the resistance of the intake air temperature sensor increases, and becomes lower when the resistance decreases. Consequently, the intake air temperature sensor terminal voltage varies in accordance with the temperature of the intake air, becoming lower when the temperature of the intake air increases.

TROUBLESHOOTING HINTS

Because the intake air temperature of the intake air in the air cleaner, it indicates a temperature different than the temperature of the outside air when the engine is running.

**INSPECTION**

**Using Scan tool**

Function	Item No.	Data display	Check conditions	Engine condition rpm	Standard value mV
Data reading	11	Sensor detection voltage	<ul style="list-style-type: none"> <li>Engine: Warmed up (Make the mixture lean by engine speed reduction, and rich by racing.)</li> </ul>	When sudden deceleration from 4,000	200 or lower
				When engine is suddenly raced	600–1,000
			<ul style="list-style-type: none"> <li>Engine: Warm up using the heated oxygen sensor signal, check the air/fuel mixture ratio, and also check the condition of control by the engine control module</li> </ul>	Idling (700 rpm)  2,000	Changes repeatedly between 400 mV or lower and 600–1,000 mV

**HARNES INSPECTION**

**1**

B MFI relay harness side connector

A Harness side connector

Z7FU1275

Check for continuity between the heated oxygen sensor and the MFI relay.

- MFI relay connector: Disconnected
- Heated oxygen sensor connector: Disconnected

NOTE

- Touch the ohmmeter probes to both ends of the harness.

**OK** → **2**

**✗** → Repair the harness. (A1–B5)

**2**

A Harness side connector

Engine control module harness side connector

Z7FU1132

Check for an open circuit or a short-circuit to ground between the heated oxygen sensor and the engine control module.

- Heated oxygen sensor connector: Disconnected
- Engine control module connector: Disconnected

**OK** → **3**

**✗** → Repair the harness. (A4–4)

**3**

A Harness side connector

Z7FU1133

Check for continuity in the ground circuit.

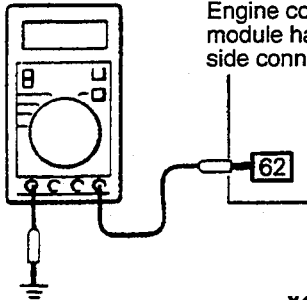
- Heated oxygen sensor connector: Disconnected
- Engine control module connector: Disconnected

**OK** → **STOP**

**✗** → Repair the harnesses. (A2–17) (A2–24) (A3 – Ground)

**HARNES INSPECTION**

**1**



Engine control module harness side connector

62

Y01L0427

Measure the ignition switch-IG terminal input voltage.

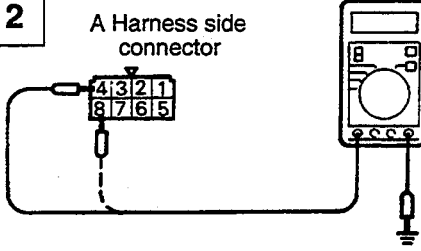
- Engine control module connector: Disconnected

Ignition switch	Voltage (V)
OFF	0-1
ON	B+

OK → **2**

✗ → Repair the harness. (110-Ignition switch or inspect the ignition switch.)

**2**



A Harness side connector

Z1FU0808

Measure the power supply voltage of the MFI relay.

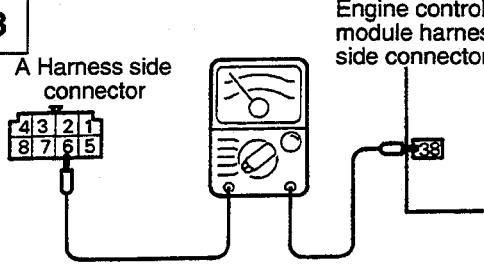
- Ignition switch: OFF
- MFI relay connector: Disconnected

Voltage (V)
B+

OK → **3**

✗ → Repair the harness. (A10-Battery)

**3**



A Harness side connector

Engine control module harness side connector

Z1FU0809

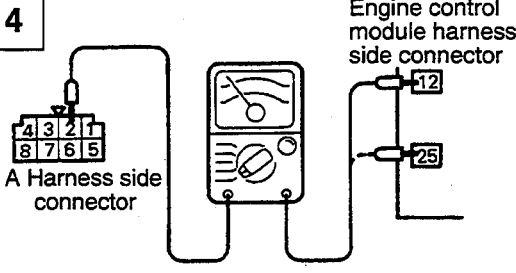
Check for an open circuit or a short-circuit to ground between the MFI relay and the engine control module.

- Engine control module connector: Disconnected
- MFI relay connector: Disconnected

OK → **4**

✗ → Repair the harnesses. (A8-63) (A8-66)

**4**



A Harness side connector

Engine control module harness side connector

Z6AF0050

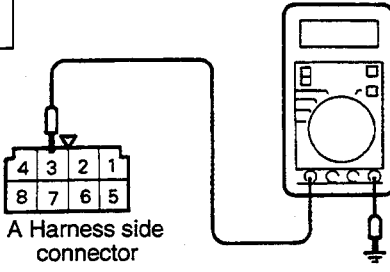
Check for an open circuit or a short-circuit to ground between the MFI relay and the engine control module.

- MFI relay connector: Disconnected
- Engine control module connector: Disconnected

OK → **5**

✗ → Repair the harnesses. (A4-102) (A4-107)

**5**



A Harness side connector

Z6AF0051

Measure the power supply voltage of the actuator.

- MFI relay connector: Connected
- Engine control module connector: Connected

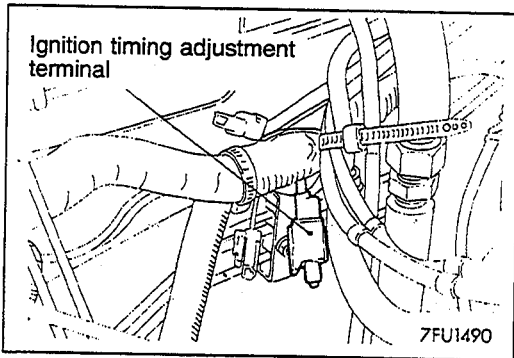
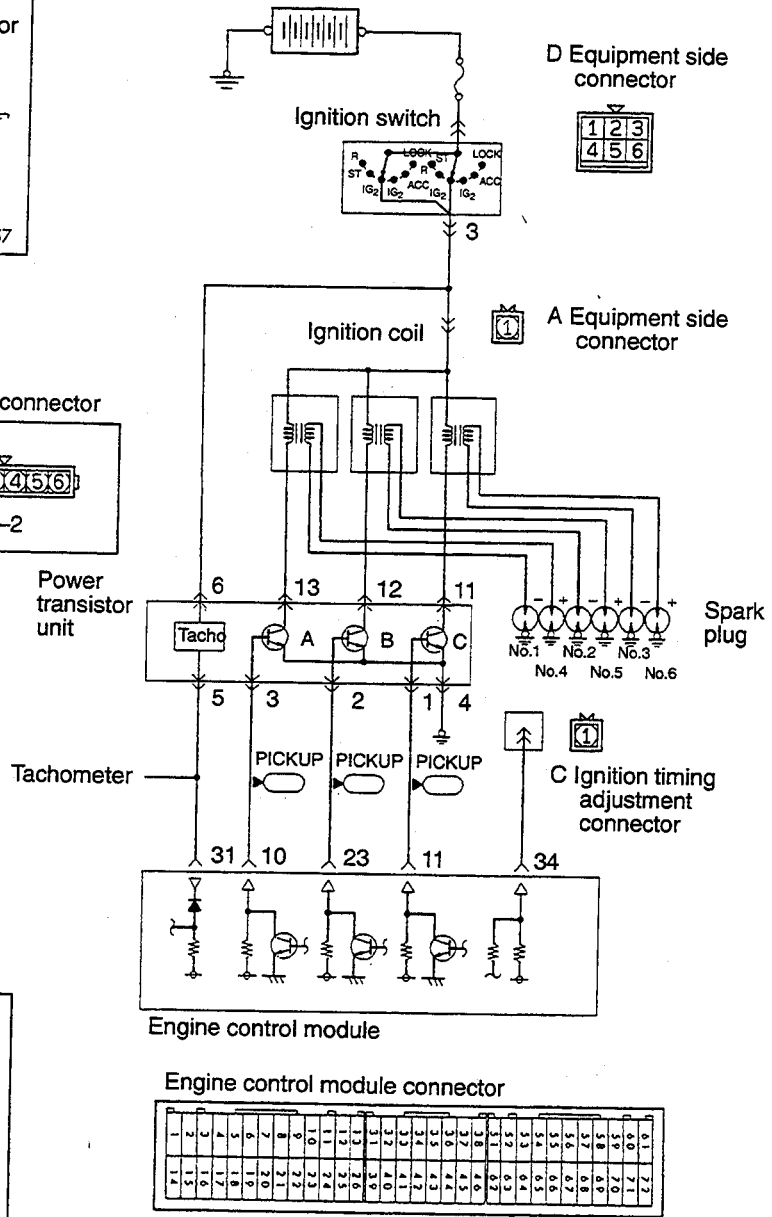
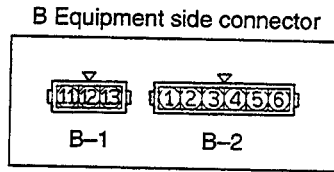
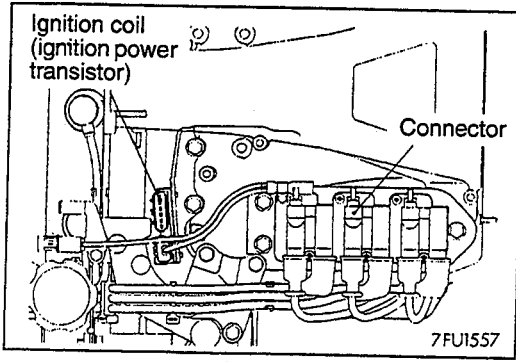
Engine	Voltage (V)
Cranking	8 or higher
Racing	B+

OK → STOP

✗ → MFI relay or engine control module is defective.



IGNITION COIL AND IGNITION POWER TRANSISTOR <SOHC>



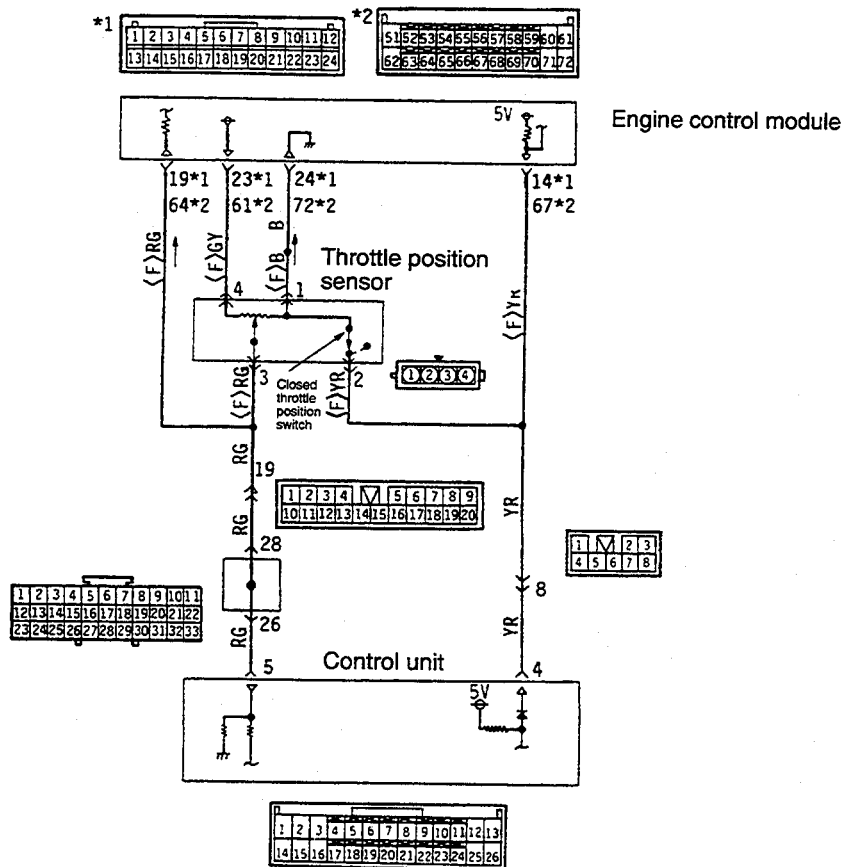
9FU0101  
7FU1709

OPERATION

- When the ignition power transistor unit A is turned on by the signal from the engine control module, primary current flows to the ignition coil A. When the ignition power transistor unit A is turned off, the primary current is shut off and a high voltage is induced in the secondary coil A, causing the ignition plugs of No. 1 and No. 4 cylinders to spark. When the ignition power transistor unit B is turned off, the ignition plugs of No. 2 and No. 5 cylinder spark. In addition, when the ignition power transistor unit C is turned off, the ignition plugs of No. 3 and No. 6 cylinders spark.
- When the engine control module turns off the transistor in the unit, the battery positive voltage in the unit is applied to the ignition power transistor unit to turn it on. When the engine control module turns on the transistor in the unit, the ignition power transistor unit is turned off.

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11. THROTTLE POSITION SENSOR AND CLOSED THROTTLE POSITION SWITCH CIRCUIT CHECK



Remarks  
 \*1: 3.0L ENGINE – 12 VALVE  
 \*2: 3.0L ENGINE – 24 VALVE  
 and 3.5L ENGINE

03E0144

**Description of operation**

The throttle position sensor and closed throttle position switch are mounted in the throttle body and are sensors in the MFI system.

The throttle position sensor converts the opening position of the throttle valve to a voltage value, and inputs it to the control unit. The control unit compares this signals with the vehicle speed signal and

changes the amount of actuator control accordingly. The closed throttle position switch turns ON and OFF depending on the voltage value from the throttle position sensor to compensate for fluctuations or deviations in the voltage.

**Diagnosis – No.17 (automatically canceled)**

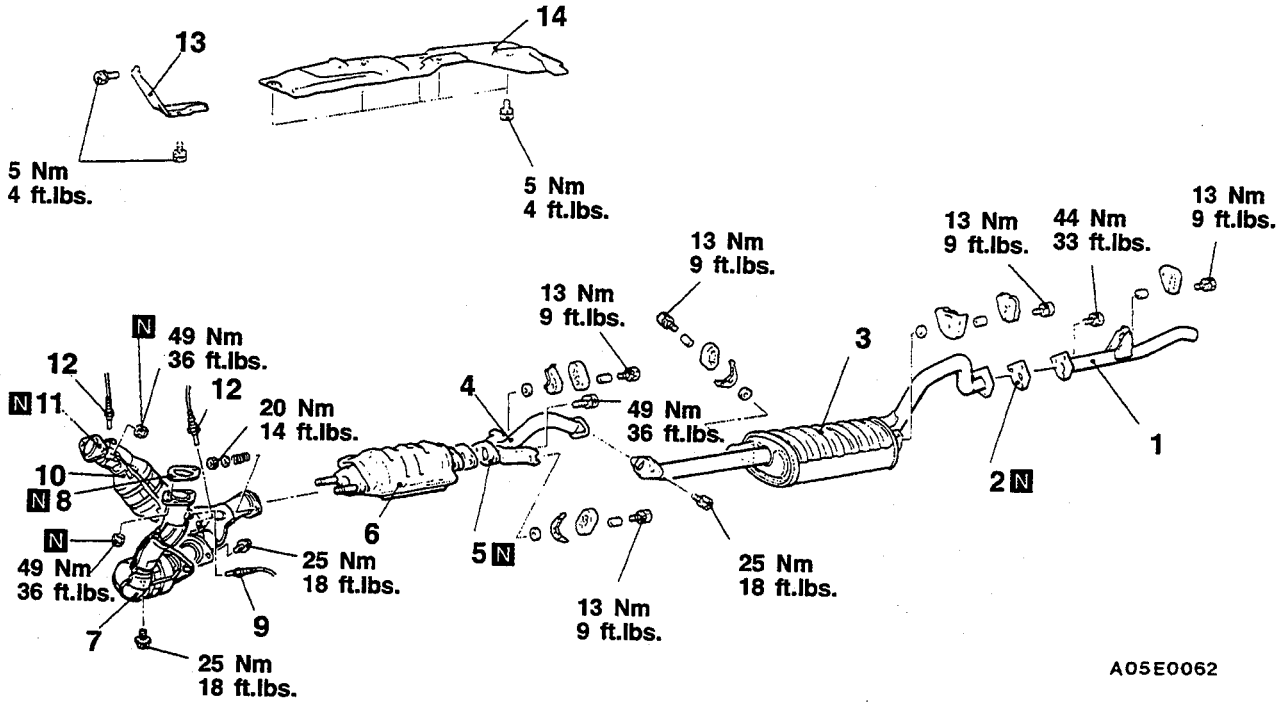
**ECU terminal voltage**

Terminal No.	Signal	Conditions	Terminal Voltage
4	Closed throttle position switch	When accelerator pedal is depressed	4.5–5.5 V
		When accelerator pedal is released	0 V
5	Throttle position sensor	When accelerator pedal is fully depressed	4.0–5.5 V
		When accelerator pedal is released	0.5–0.7 V

# EXHAUST PIPE, MUFFLER AND CATALYTIC CONVERTER <3.0L-24VALVE engine For CALIFORNIA>

## REMOVAL AND INSTALLATION

**Pre-removal and Post-installation Operation**  
 • Under Cover Removal and Installation



A05E0062

### Removal steps

- |   |  |
|---|--|
| <ol style="list-style-type: none"> <li>1. Tail pipe</li> <li>2. Gasket</li> <li>3. Main muffler</li> <li>4. Center exhaust pipe</li> <li>5. Gasket</li> <li>6. Catalytic converter</li> <li>7. Left bank warm up three-way catalytic converter</li> </ol> | <ol style="list-style-type: none"> <li>8. Gasket</li> <li>9. Heated oxygen sensor</li> <li>10. Right bank warm up three-way catalytic converter</li> <li>11. Gasket</li> <li>12. Heated oxygen sensor</li> <li>13. Heat protector</li> <li>14. Front panel heat protector</li> </ol> |
|---|--|

### INSPECTION

- Check the mufflers and pipes for corrosion or damage.
- Check the rubber hangers and rubber suspenders for deterioration or damage.
- Check for gas leakage from mufflers and pipes.

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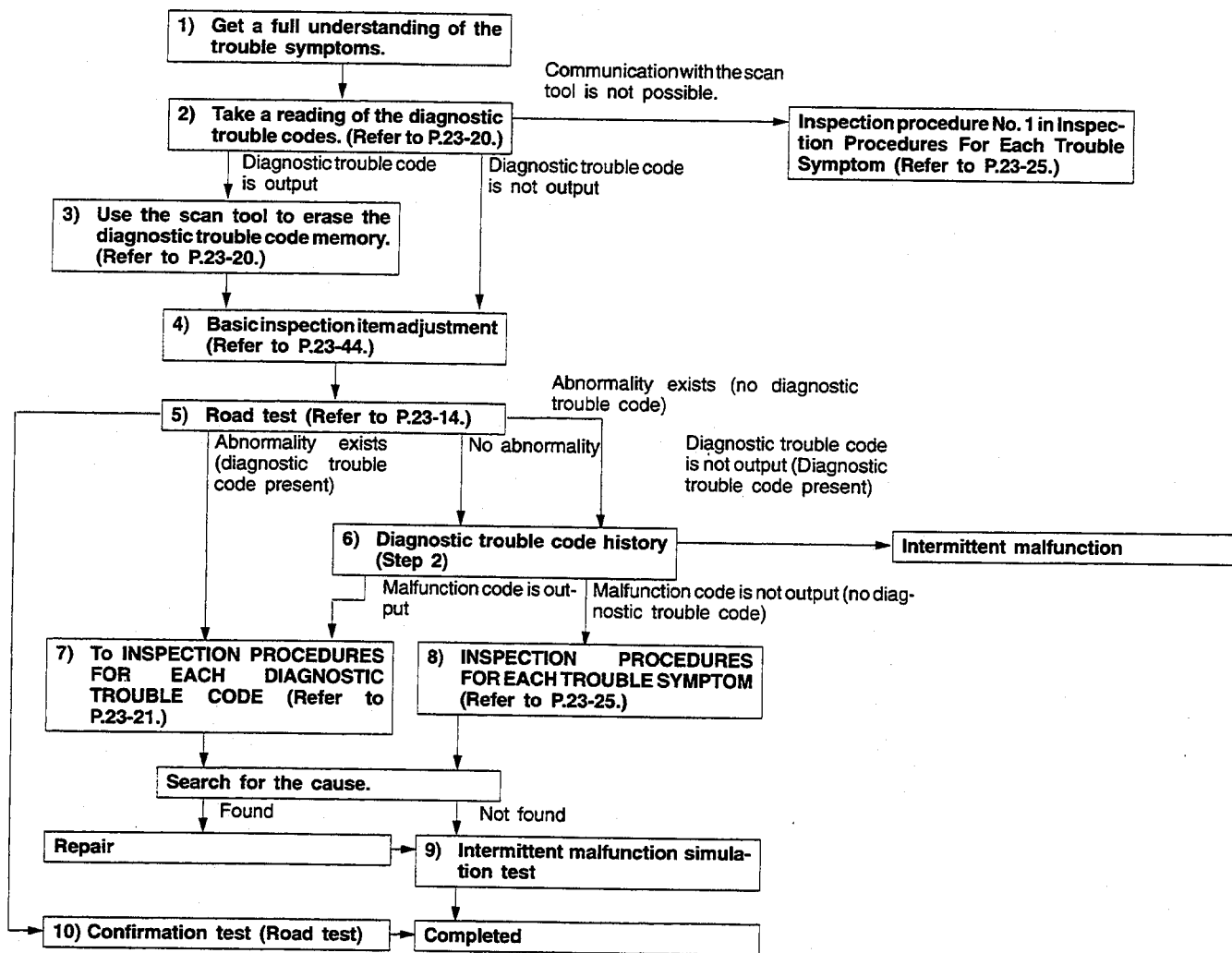
# TROUBLESHOOTING <V4AW3>

110005399

## STANDARD FLOW OF DIAGNOSTIC TROUBLESHOOTING

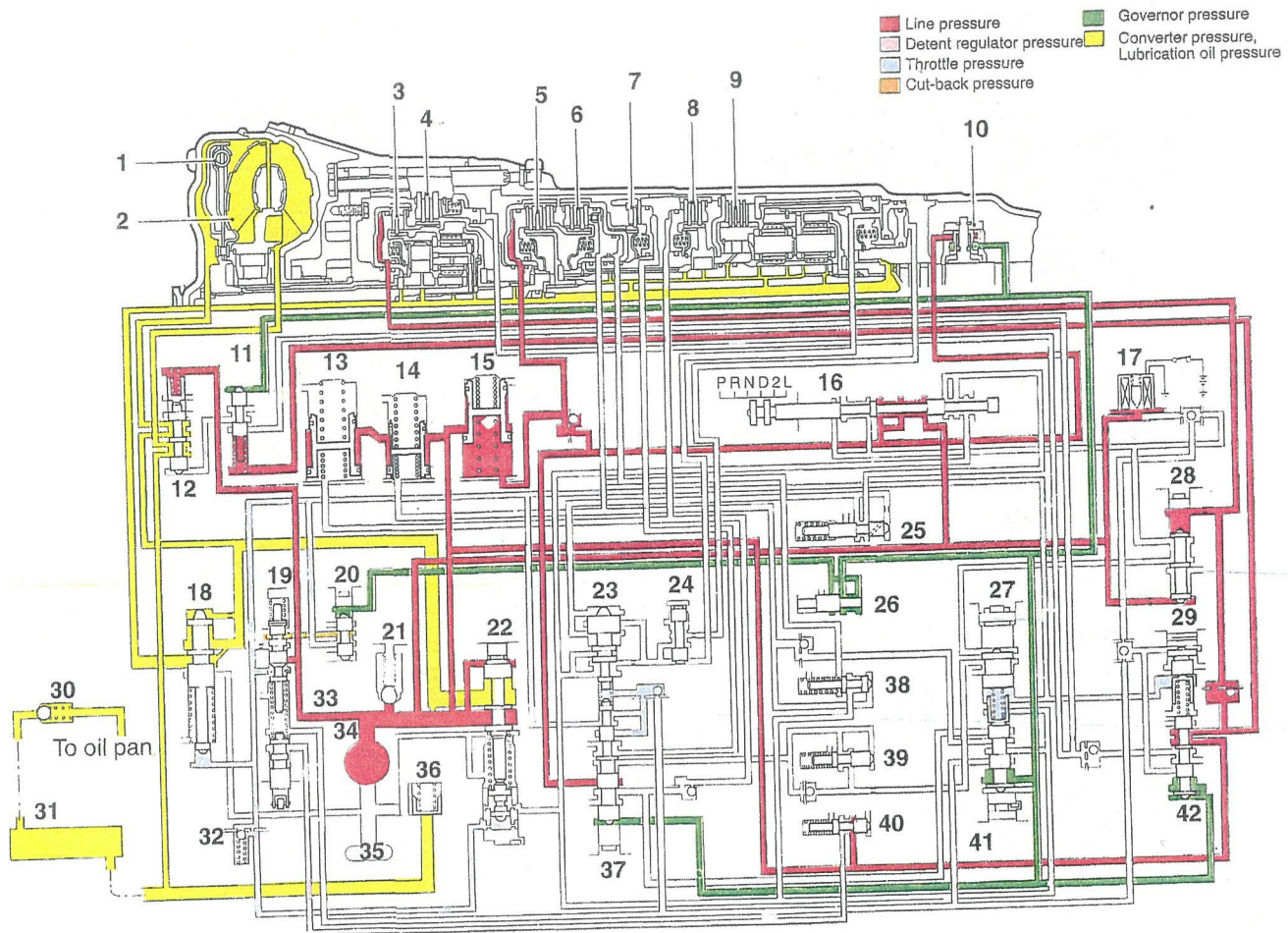
Malfunctions of the 4 A/T system can be caused by malfunctions or incorrect adjustments of the electronic control system, hydraulic control system or A/T system or a combination of these.

Carry out troubleshooting by the following procedure in order to make effective diagnoses.



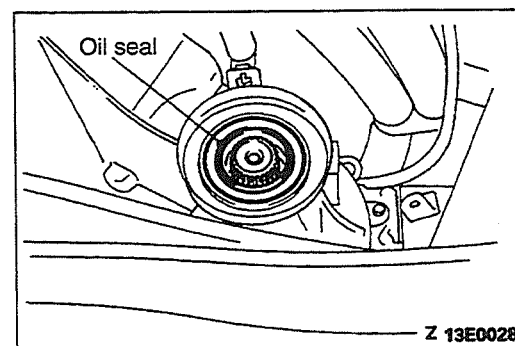
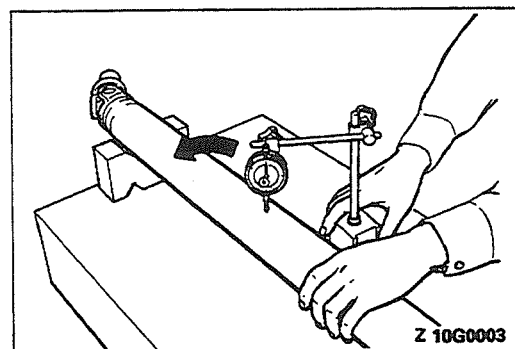
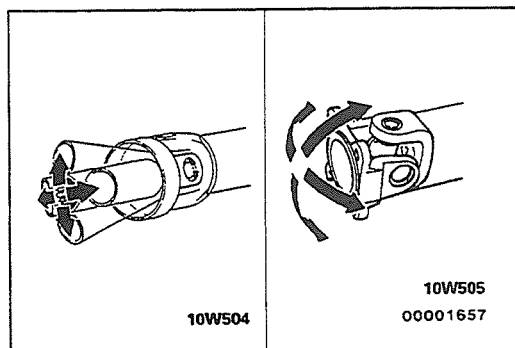
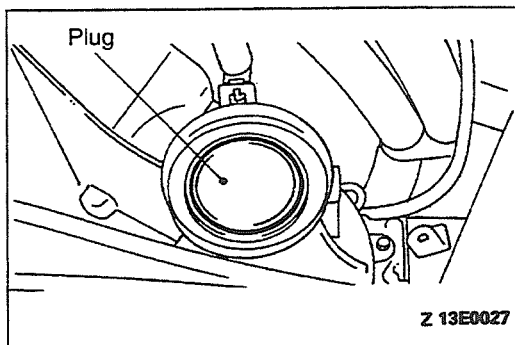
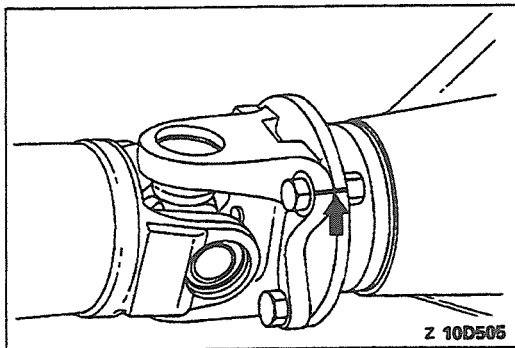
- 1) Get a full understanding of the conditions under which the trouble symptoms that the customer is complaining about occur, including frequency of occurrence.
- 2) Use the scan tool to read and make a note of the diagnostic trouble codes (including fail-safe codes). (Refer to P.23-20.)
- 3) Erase the diagnostic trouble codes in order to carry out a road test. (Refer to P.23-20.)
- 4) Carry out adjustment of the basic inspection items (ATF, TPS, park/neutral position switch, throttle cable, etc.). (Refer to P.23-44.)
- 5) Carry out a road test. (Refer to P.23-14.)  
Be sure to check that the basic inspection items and all diagnostic trouble codes and conditions of reoccurrence are covered during this test.
- 6) Check that the diagnostic trouble codes which were read before the road test (in step (2) above) are present.
- 7) Determine the probable cause from the Inspection Procedures For Each Diagnostic Trouble Code. (Refer to P.23-21.)
- 8) Determine the probable cause from the Inspection Procedures For Each Trouble Symptom. (Refer to P.23-25.)
- 9) Carry out a intermittent malfunction simulation test. (Refer to GENERAL – How To Use This Manual.)
- 10) After repairs are completed, carry out a road test to check that the malfunction has been repaired.

## D-1 (DRIVE 1ST)



ZTRAQ438

- |                               |                                   |
|-------------------------------|-----------------------------------|
| 1. Lockup clutch              | 22. Primary regulator valve       |
| 2. Torque converter           | 23. Low coast shift valve         |
| 3. Overdrive clutch           | 24. Plug                          |
| 4. Overdrive brake            | 25. Low coast modulator valve     |
| 5. Forward clutch             | 26. Plug                          |
| 6. Direct clutch              | 27. Intermediate shift valve      |
| 7. Brake No. 1                | 28. D-2 down timing valve         |
| 8. Brake No. 2                | 29. Third coast shift valve       |
| 9. Brake No. 3                | 30. Oil cooler return ball        |
| 10. Governor                  | 31. Oil cooler                    |
| 11. Lockup signal valve       | 32. Damping check ball            |
| 12. Lockup relay valve        | 33. Down-shift plug               |
| 13. Accumulator B2            | 34. Oil pump                      |
| 14. Accumulator C2            | 35. Strainer                      |
| 15. Accumulator C1            | 36. Oil cooler by-pass valve      |
| 16. Manual valve              | 37. 1-2 shift valve               |
| 17. OD solenoid valve         | 38. Reverse clutch sequence valve |
| 18. Secondary regulator valve | 39. Intermediate modulator valve  |
| 19. Throttle valve            | 40. Detent regulator valve        |
| 20. Cut back valve            | 41. 2-3 shift valve               |
| 21. Pressure relief valve     | 42. 3-4 shift valve               |



## REMOVAL SERVICE POINTS

### ◀A▶ REAR PROPELLER SHAFT/FRONT PROPELLER SHAFT REMOVAL

- (1) Make mating marks on the flange yoke and the differential companion flange.
- (2) Use the plug as a cover so that no foreign material gets into the transmission or transfer.

## INSPECTION

- Check the universal joints for smooth operation in all directions.
- Check the sleeve yoke and flange yoke for wear, damage or cracks.
- Check the propeller shaft yokes for wear, damage or cracks.
- Check the propeller shaft for bends, twisting or damage.

## PROPELLER SHAFT RUNOUT

Measure the propeller shaft runout with a dial indicator.

Limit: 0.6 mm (.024 in.)

## INSTALLATION SERVICE POINTS

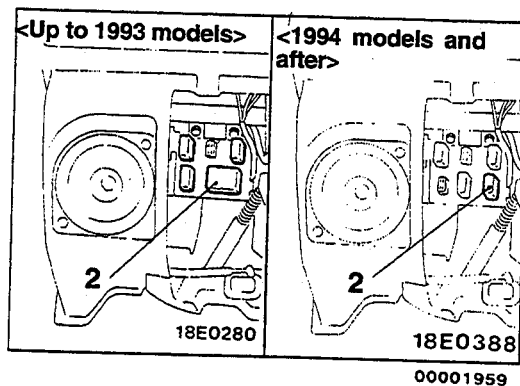
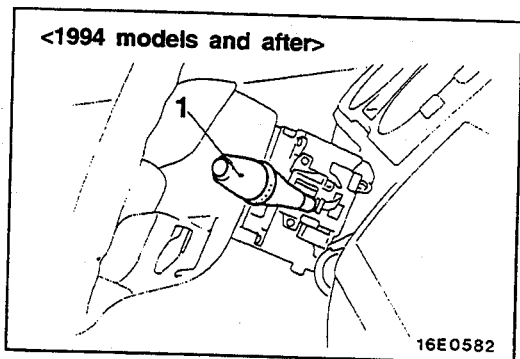
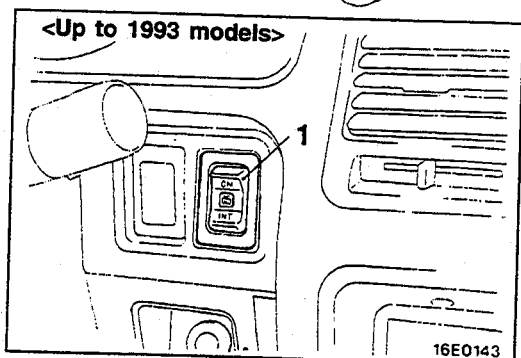
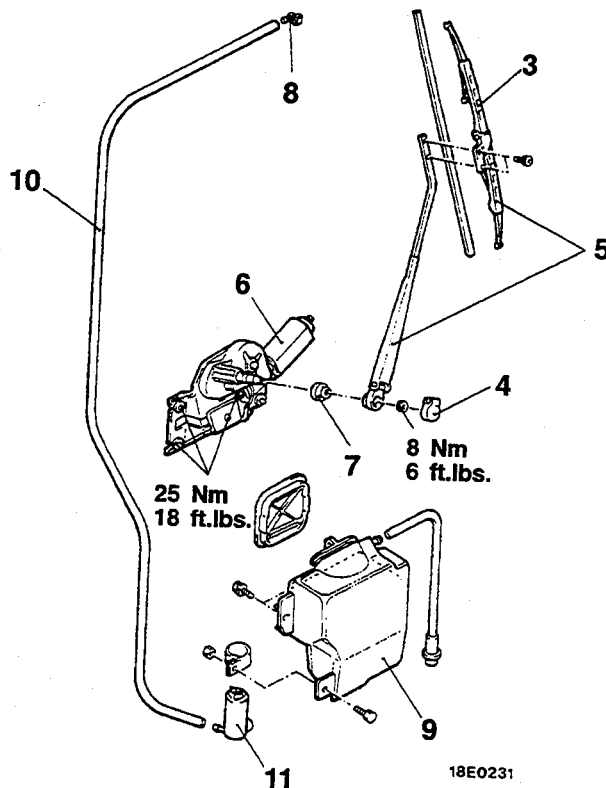
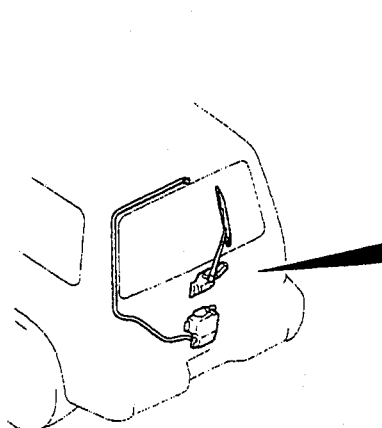
### ▶A◀ FRONT PROPELLER SHAFT/REAR PROPELLER SHAFT INSTALLATION

- (1) **Caution**  
Be careful not to damage the oil seal lip of the transmission and transfer.

# REAR WIPER AND WASHER

## REMOVAL AND INSTALLATION

110005210



1. Rear wiper and washer switch  
(Refer to P.51-18.)  
<1994 models and after>
3. Wiper blade
8. Washer nozzle

### Rear intermittent wiper relay removal steps

- Instrument under cover  
(Refer to GROUP 52A-Instrument Panel.)
2. Rear intermittent wiper relay

### Wiper motor removal steps

- ▶B◀
4. Cover
  5. Wiper arm and blade assembly
  - Back door trim (Refer to GROUP 42-Back Door Trim and Waterproof Film.)

- ▶A◀
6. Wiper motor and bracket assembly
  7. Grommet

### Washer tank and motor removal steps

- Back door trim (Refer to GROUP 42-Back Door Trim and Waterproof Film.)
- 9. Washer tank assembly
- Washer fluid draining
- 10. Washer tube
- 11. Washer motor