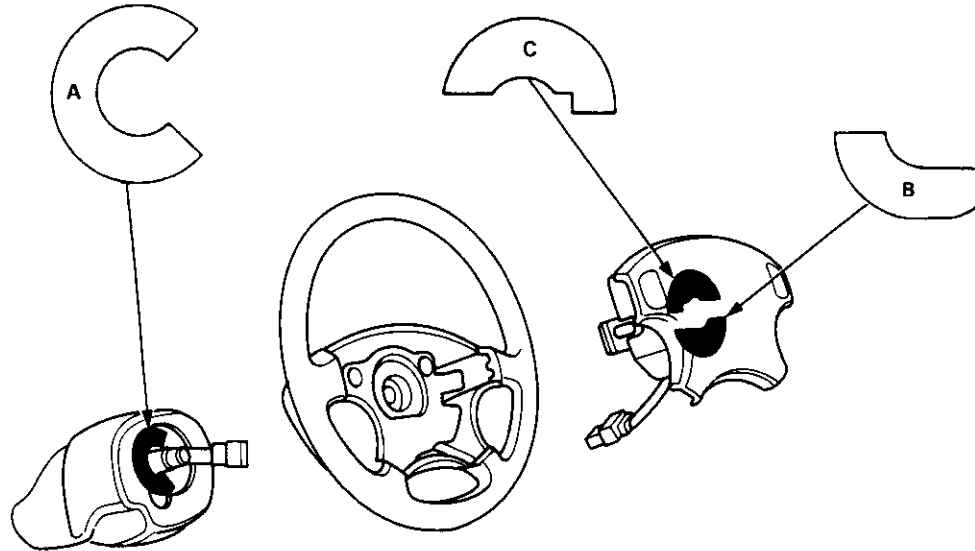


Warning/Caution Label Locations



A: CABLE REEL CAUTION A: '96 - 99 model

SRS
REFER TO SERVICE MANUAL FOR DETAILED INSTRUCTIONS.

'00 model

SRS
INSTALLATION OF THE SRS CABLE REEL IS CRITICAL TO THE PROPER OPERATION OF THE SRS SYSTEM. REFER TO THE SERVICE MANUAL DETAILED INSTALLATION INSTRUCTIONS.

B: DRIVER MODULE WARNING

WARNING
THE AIRBAG INFLATOR IS EXPLOSIVE AND, IF ACCIDENTALLY DEPLOYED, CAN SERIOUSLY HURT OR KILL YOU.

- DO NOT USE ELECTRICAL TEST EQUIPMENT OR PROBING DEVICES. THEY CAN CAUSE ACCIDENTAL DEPLOYMENT.
- NO SERVICEABLE PARTS INSIDE. DO NOT DISASSEMBLE.
- PLACE AIRBAG UPRIGHT WHEN REMOVED.
- FOLLOW SERVICE MANUAL INSTRUCTIONS CAREFULLY.

C: DRIVER MODULE DANGER

DANGER
EXPLOSIVE/FLAMMABLE
CONTACT WITH ACID, WATER OR HEAVY METALS SUCH AS COPPER, LEAD OR MERCURY MAY PRODUCE HARMFUL AND IRRITATING GASES OR EXPLOSIVE COMPOUNDS. STORAGE TEMPERATURES MUST NOT EXCEED 20 (100°C). FOR PROPER HANDLING, STORAGE AND DISPOSAL PROCEDURES REFER TO SERVICE MANUAL, SRS SUPPLEMENT.
POISON
CONTAINS POISONOUS SODIUM AZIDE AND POTASSIUM NITRATE.
FIRST AID:
IF CONTENTS ARE SWALLOWED, INDUCE VOMITING. IF EYE CONTACT, FLUSH EYES WITH WATER FOR 15 MINUTES. IF GASES (FROM ACID OR WATER CONTACT) ARE INHALED, SEEK FRESH AIR. IN EVERY CASE, GET PROMPT MEDICAL ATTENTION.
KEEP OUT OF REACH OF CHILDREN.

(co



U.S. 1996 Model (4-door Sedan)

Vehicle Identification Number 1HG EJ65 2 * TL 000001

Manufacturer, Make and Type of Vehicle

1HG: HONDA OF AMERICA MFG., INC.
HONDA Passenger vehicle

2HG: HONDA OF CANADA MFG., INC.
HONDA Passenger vehicle

Line, Body and Engine Type

EJ6: CIVIC 4-door/D16Y7
EJ8: CIVIC 4-door/D16Y8

Body Type and Transmission Type

5: Sedan/5-speed Manual
6: Sedan/4-speed Automatic

Vehicle Grade

2: DX
4: EX
6: LX
7: LX with A/C

Check Digit

Model Year
T: 1996

Factory Code

L: East Liberty, Ohio Plant, U.S.A.
H: Alliston Plant, Ontario, Canada

Serial Number

Engine Number D16Y7 - 1500

Engine Type

D16Y7: 1600 SOHC 16-valves Sequential Multiport Fuel-injected Engine
D16Y8: 1600 SOHC VTEC 16-valves Sequential Multiport Fuel-injected Engine

Serial Number
U.S.A : D16Y7, D16Y8 - 1500001~

Transmission Number A4RA - 5000

Transmission Type

A4RA: 4-speed Automatic Transmission
S40 : 5-speed Manual Transmission

Serial Number

A4RA (U.S.A.): 5000001~
S40 (JAPAN) : 1000001~

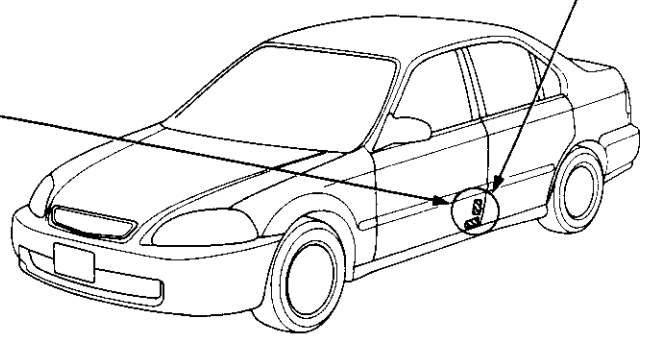
Paint Code

Paint Code	Color
B-73M	Cyclone Blue Metallic
G-82P	Cypress Green Pearl
NH-538	Frost White
NH-503P	Granada Black Pearl
NH-583M	New Vogue Silver Metallic
R-95P	Island Coral Pearl

Vehicle Identification Number and Federal Motor Vehicle Safety Standard Certification

Paint Code

COLOR B-73M



Cylinder Head/Valve Train (B16A2 engine) — Section 6

		MEASUREMENT		STANDARD (NEW)	SERVICE LIM	
Compression	250 rpm (min ⁻¹) and wide open throttle kPa (kgf/cm ² , psi)	Nominal	Minimum	930 (9.5, 135)		
			Maximum variation	200 (2.0, 28)		
Cylinder head	Warpage Height			141.95 - 142.05 (5.589 - 5.593)	0.05 (0.002)	
Camshaft	End play			0.05 - 0.15 (0.002 - 0.006)	0.5 (0.02)	
	Camshaft-to-holder oil clearance			0.050 - 0.089 (0.002 - 0.004)	0.15 (0.006)	
	Total runout			0.03 (0.001) max.	0.04 (0.002)	
	Cam lobe height	IN	Primary		33.088 (1.3027)	
			Mid		36.267 (1.4278)	
		EX	Secondary		34.978 (1.3771)	
Primary				32.785 (1.2907)		
		Mid		35.720 (1.4063)		
		Secondary		34.691 (1.3658)		
Valve	Valve clearance	IN		0.15 - 0.19 (0.006 - 0.007)*		
		EX		0.17 - 0.21 (0.007 - 0.008)*		
	Valve stem O.D.	IN		5.475 - 5.485 (0.2156 - 0.2159)	5.445 (0.2144)	
		EX		5.450 - 5.460 (0.2146 - 0.2150)	5.420 (0.2134)	
	Stem-to-guide clearance	IN		0.025 - 0.055 (0.0010 - 0.0022)	0.08 (0.003)	
		EX		0.050 - 0.080 (0.0020 - 0.0031)	0.11 (0.004)	
Valve seat	Width	IN		1.25 - 1.55 (0.049 - 0.061)	2.0 (0.08)	
		EX		1.25 - 1.55 (0.049 - 0.061)	2.0 (0.08)	
	Stem installed height	IN		37.465 - 37.935 (1.4750 - 1.4935)	38.185 (1.5033)	
		EX		37.165 - 37.635 (1.4632 - 1.4817)	37.885 (1.4915)	
Valve spring	Free length	IN	OUTER	40.92 (1.611)* ¹		
					40.91 (1.611)* ²	
		EX	INNER	36.71 (1.445)		
					41.96 (1.652)* ¹	
					41.94 (1.651)* ²	
Valve guide	I.D.	IN		5.51 - 5.53 (0.217 - 0.218)	5.55 (0.219)	
		EX		5.51 - 5.53 (0.217 - 0.218)	5.55 (0.219)	
	Installed height	IN		12.55 - 13.05 (0.494 - 0.514)		
		EX		12.55 - 13.05 (0.494 - 0.514)		
Rocker arm	Arm-to-shaft clearance	IN		0.025 - 0.052 (0.0010 - 0.0020)	0.08 (0.003)	
		EX		0.025 - 0.052 (0.0010 - 0.0020)	0.08 (0.003)	

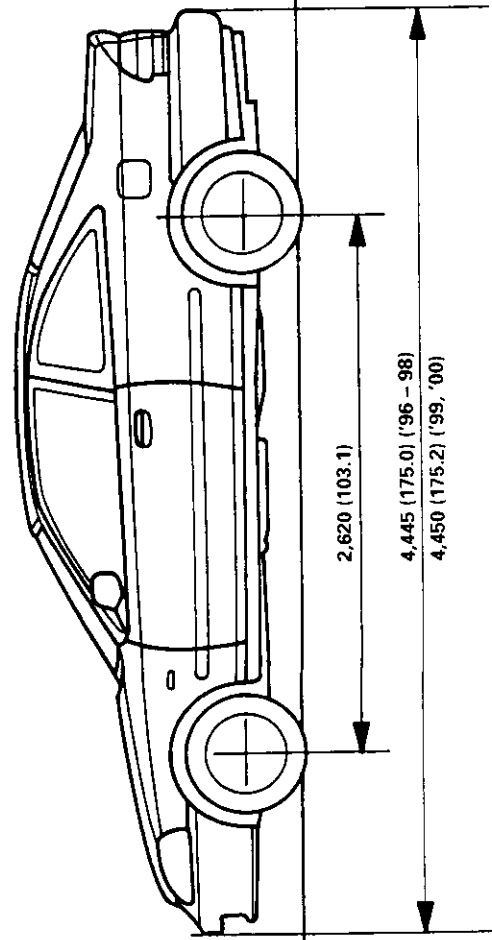
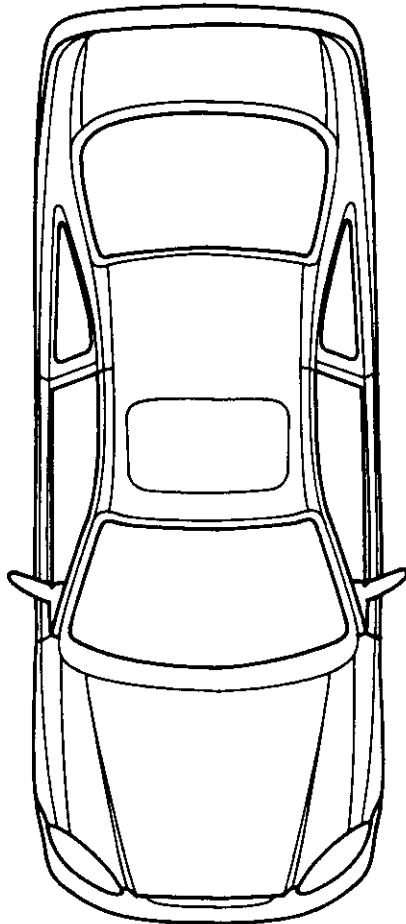
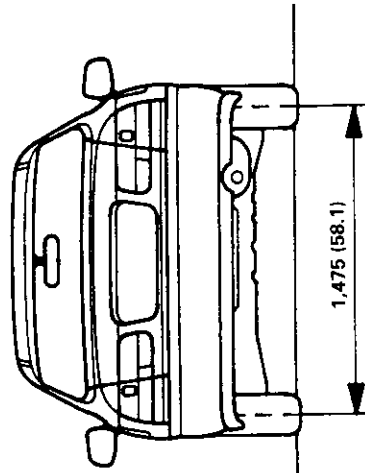
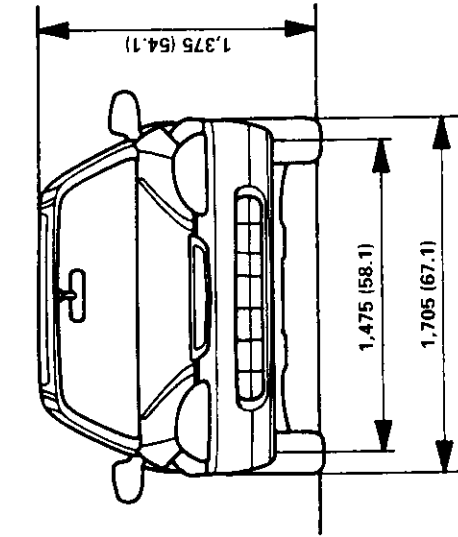
*: Measuring point between camshaft and rocker arm.

*1: NIHON HATSUJO manufactured valve spring. *2: CHUO HATSUJO manufactured valve spring.

Body Specifications

2-door Coupe:

Unit: mm (in.)



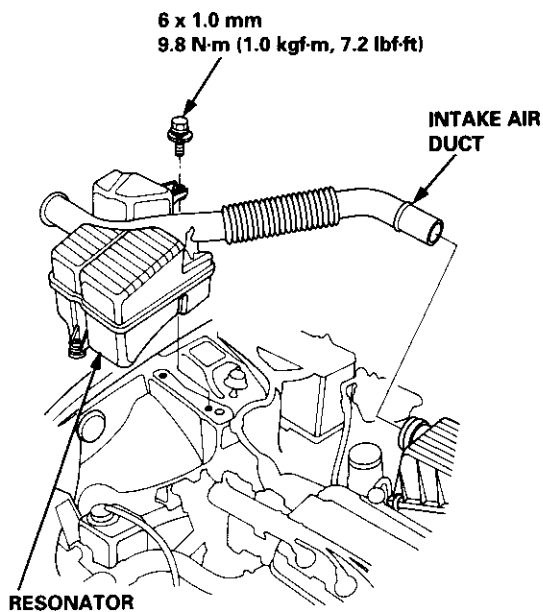
(cont'd)



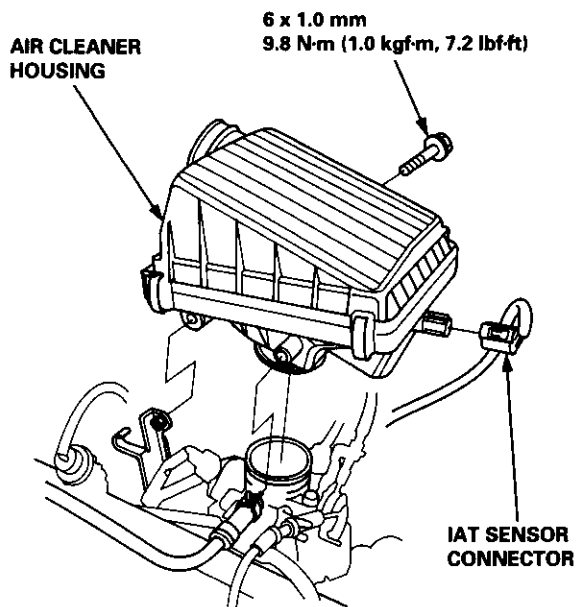
8. Remove the intake air duct and air cleaner housing.

D16Y7 engine:

- a. Remove the resonator and intake air duct.

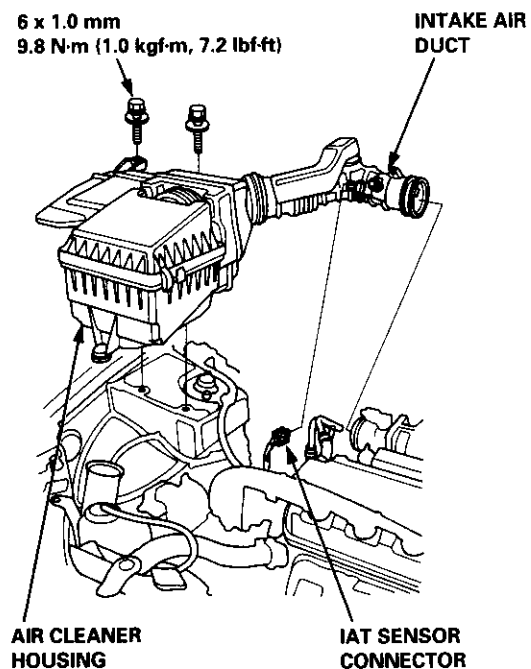


- b. Disconnect the intake air temperature (IAT) sensor connector, then remove the air cleaner housing.

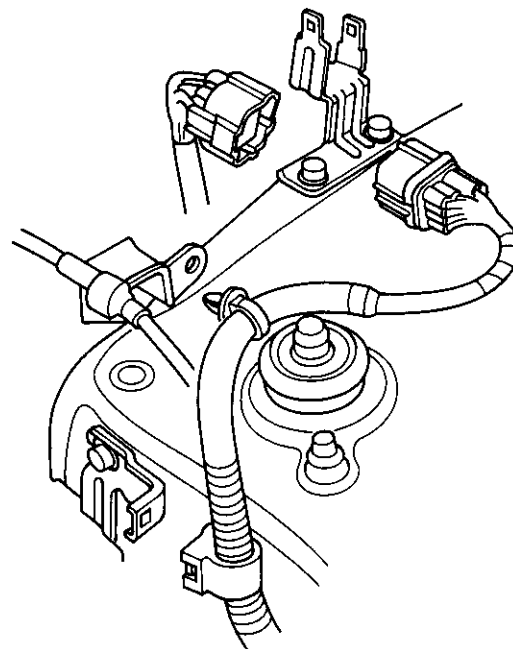


D16Y5, D16Y8, B16A2 engines:

- a. Disconnect the IAT sensor connector, and remove the intake air duct and air cleaner housing.



9. Disconnect the engine wire harness connect the left side of the engine compartment.



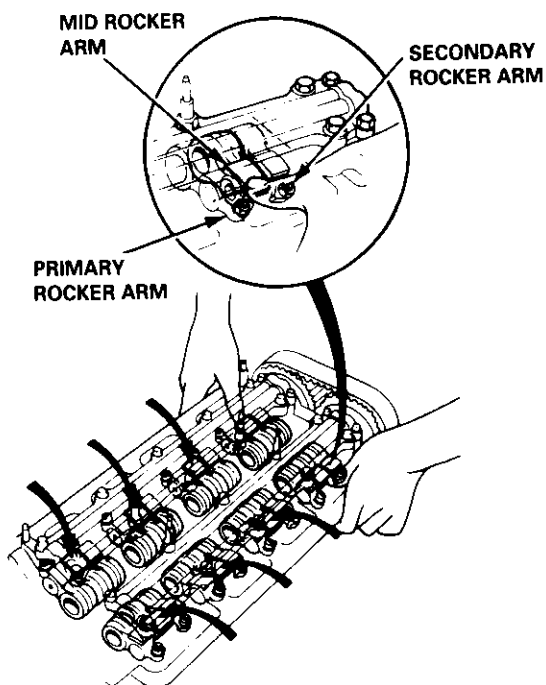


Inspection Using Special Tools

- Remove the cylinder head cover.

NOTE: Refer to page 6-88 when installing the cylinder head cover.

- Push the mid rocker arm on the No. 1 cylinder manually.
- Check that the mid rocker arm moves independently of the primary and secondary rocker arms.



- Check the mid rocker arm of each cylinder at TDC.

- If the mid rocker arm does not move, remove the mid, primary and secondary rocker arms as an assembly and check that the pistons in the mid and primary rocker arms move smoothly.
- If any rocker arm needs replacing, replace the primary, mid, and secondary rocker arms as an assembly.

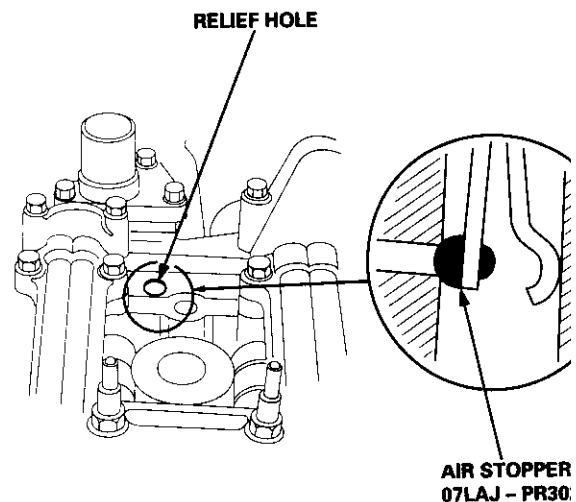
CAUTION:

- Before using the valve inspection tool, make sure that the air pressure gauge on the air compressor indicates over 400 kPa (4 kgf/cm², 57 psi)
- Inspect the valve clearance before rocker arm installation.
- Cover the timing belt with a shop towel to prevent getting oil on the belt.
- Check the mid rocker arm of each cylinder at TDC.

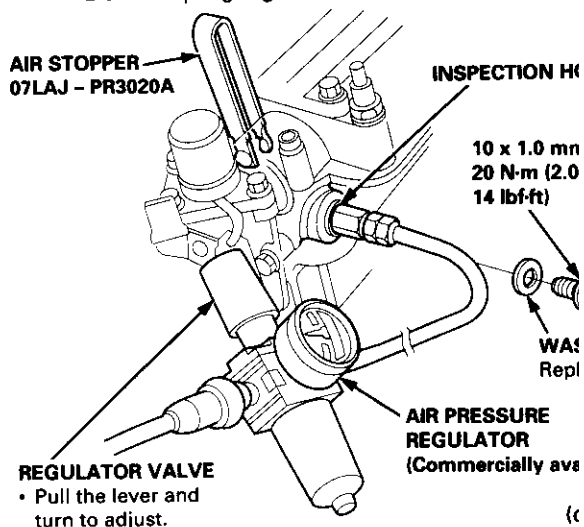
- Remove the cylinder head cover.

NOTE: Refer to page 6-86 when installing the cylinder head cover.

- Plug the relief hole with the special tool (Air Stopper).

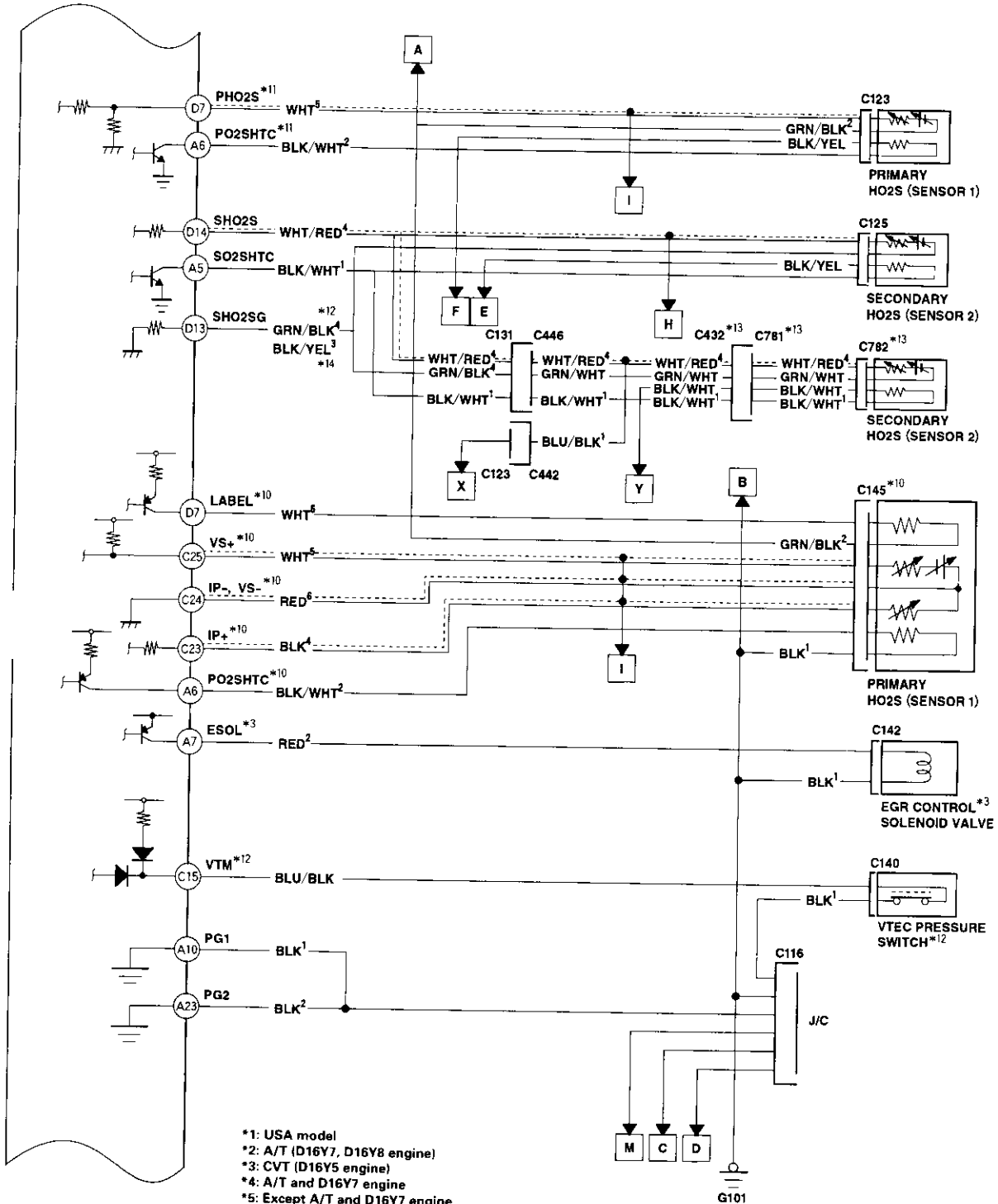


- Remove the bolt and washer from the inspection hole and connect the air pressure regulator and a 0 - 100 psi gauge.



System Description

Electrical Connections ('96 - '98 Models, '99 - 00 D16Y5 engine with M/T)



- *1: USA model
- *2: A/T (D16Y7, D16Y8 engine)
- *3: CVT (D16Y5 engine)
- *4: A/T and D16Y7 engine
- *5: Except A/T and D16Y7 engine
- *6: A/T (D16Y8 engine)
- *7: CVT (D16Y5 engine) and D16Y8 engine
- *8: '96 D16Y8 engine (coupe), '97 D16Y5 engine (coupe: all models, sedan: KL model), '98 D16Y5 engine, '98 D16Y8 engine, '99 - 00 D16Y5 (M/T) engine
- *9: D16Y5 engine
- *10: M/T (D16Y5 engine)
- *11: Except M/T (D16Y5 engine)
- *12: D16Y5, D16Y8 engine
- *13: D16Y8 engine
- *14: D16Y7 engine
- *15: '97 D16Y7 engine (coupe: KL model, sedan: KL (LX) model), '98 D16Y7 engine

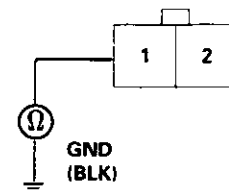
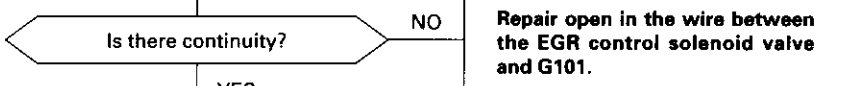
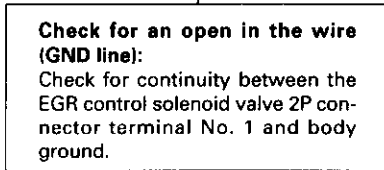
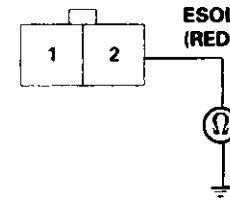
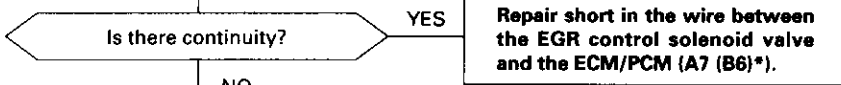
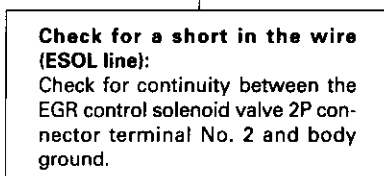
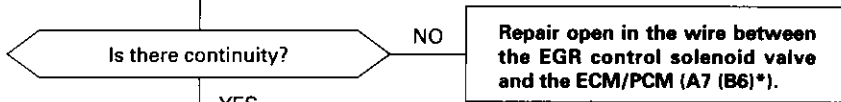
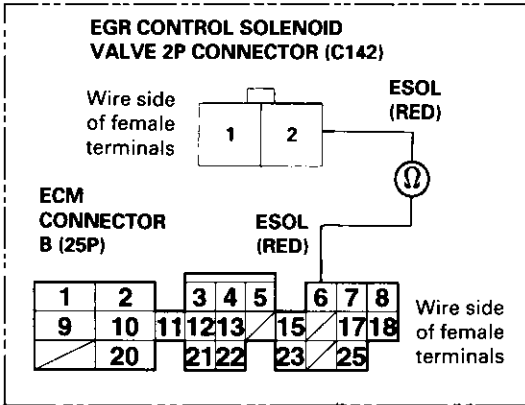
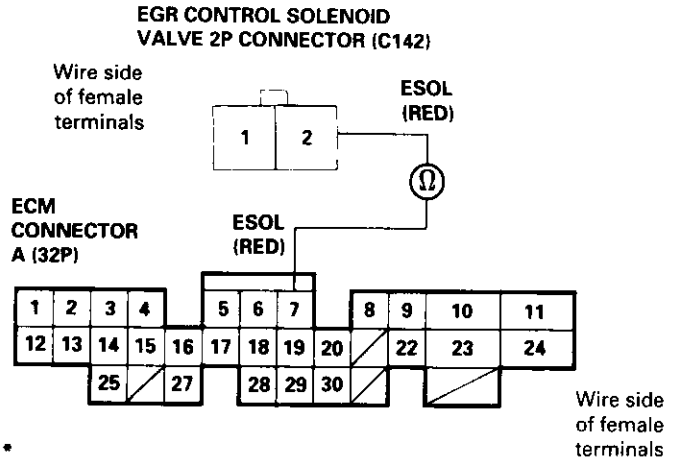
Emission Control System

Exhaust Gas Recirculation (EGR) System (D16Y5 engine with CVT) (cont'd)

(From page 11-259)

Check for an open in the wire (E SOL line):

1. Turn the ignition switch OFF.
2. Disconnect the 2P connector from the EGR control solenoid valve.
3. Disconnect the ECM/PCM connector A (32P) (B (25P))* from the ECM/PCM.
4. Check for continuity between ECM/PCM connector terminal A7 (B6)* and the EGR control solenoid valve 2P connector terminal No. 2.

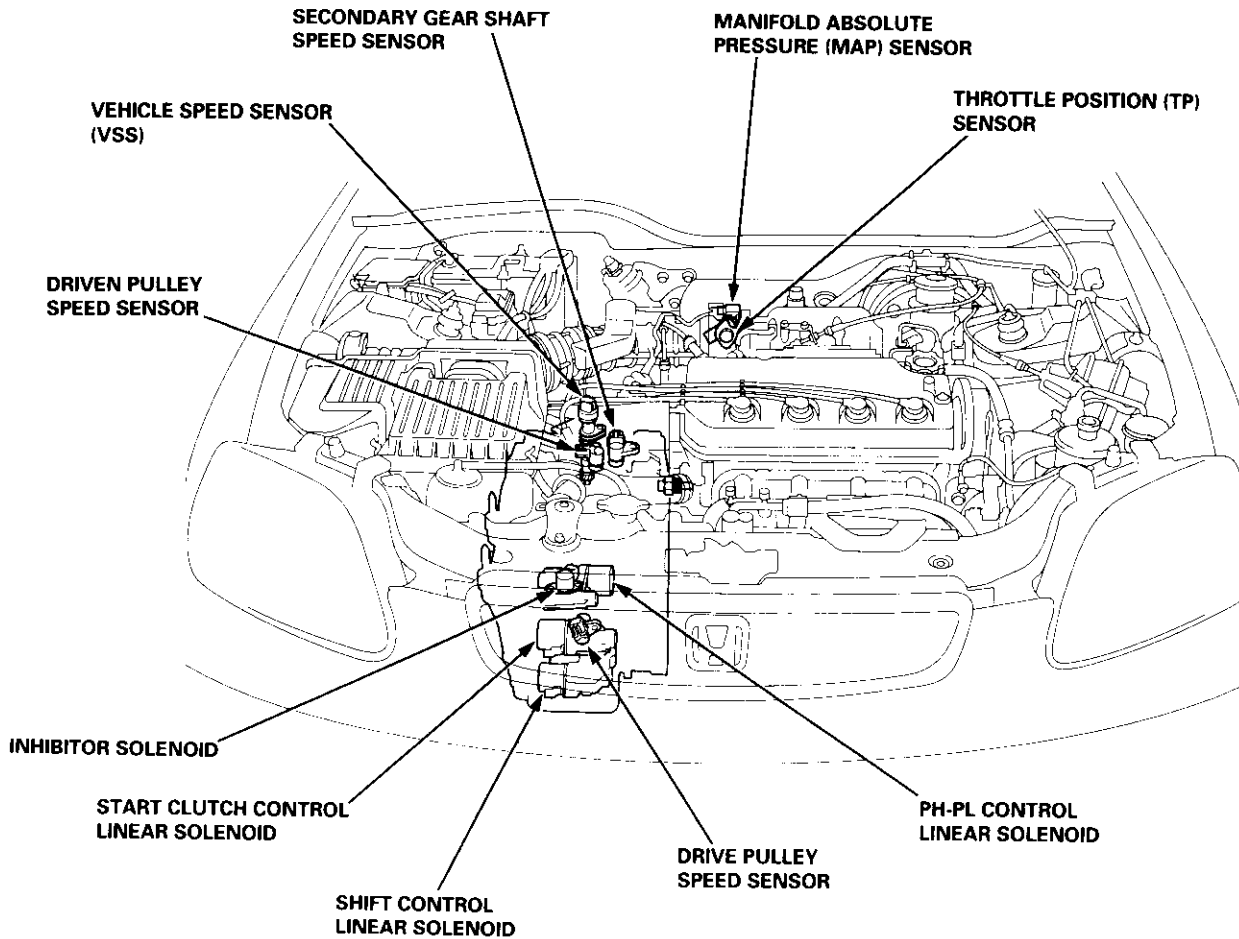
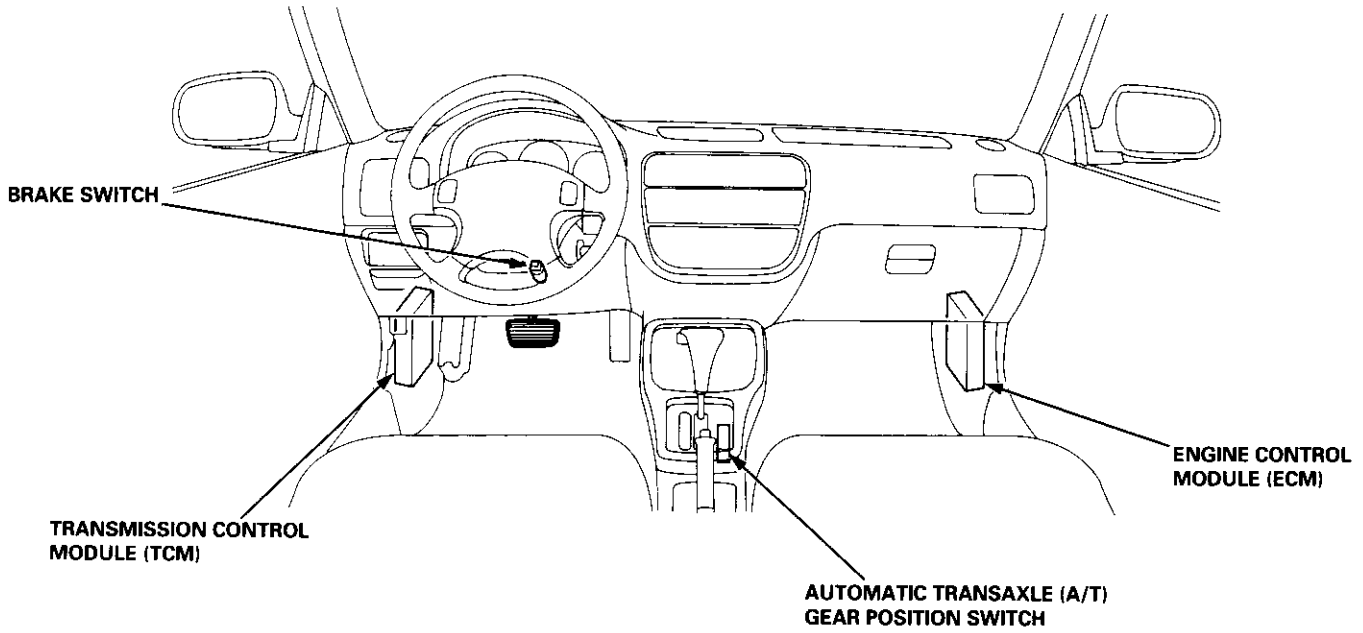


Substitute a known-good ECM/PCM and recheck. If symptom/indication goes away, replace the original ECM/PCM.

*: '99 - 00 models

Component Locations

J8 Models



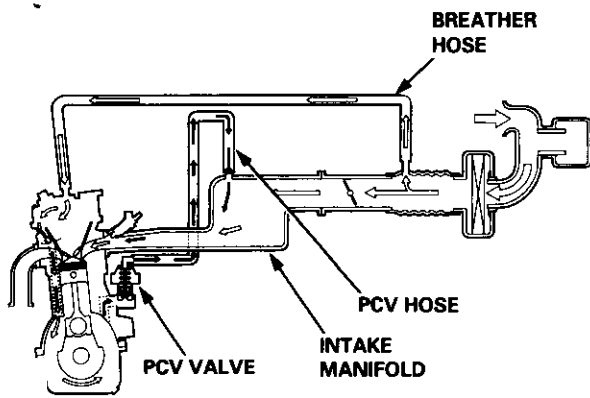
Emission Control System

Positive Crankcase Ventilation (PCV) System

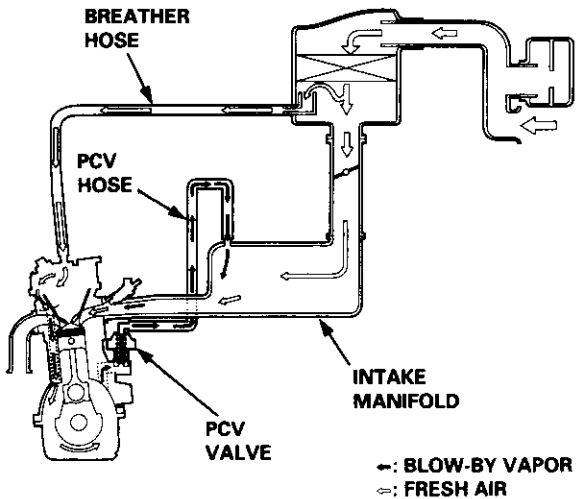
Description

The Positive Crankcase Ventilation (PCV) system is designed to prevent blow-by gas from escaping to the atmosphere. The PCV valve contains a spring-loaded plunger. When the engine starts, the plunger in the PCV valve is lifted in proportion to intake manifold vacuum and the blow-by gas is drawn directly into the intake manifold.

D16Y5, D16Y8, B16A2 engine:



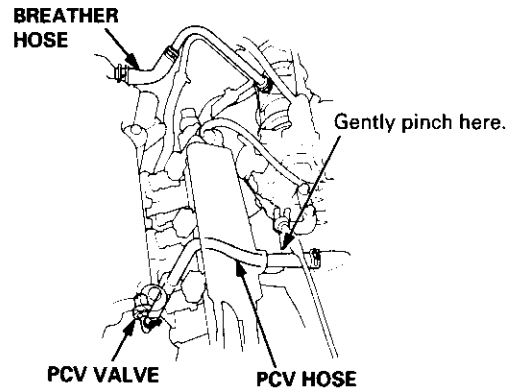
D16Y7 engine:



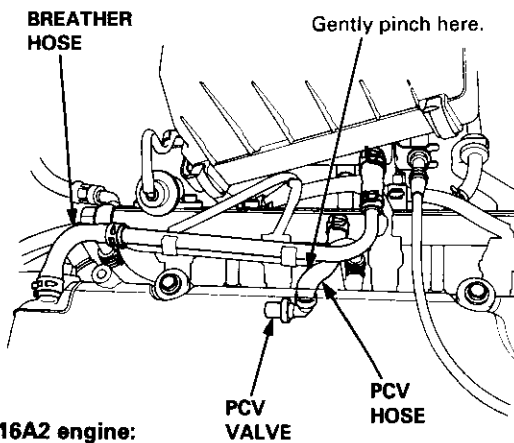
Inspection

1. Check the PCV hoses and connections for leaks and clogging.
2. At idle, make sure there is a clicking sound from the PCV valve when the hose between the PCV valve and the intake manifold is lightly pinched with your fingers or pliers.

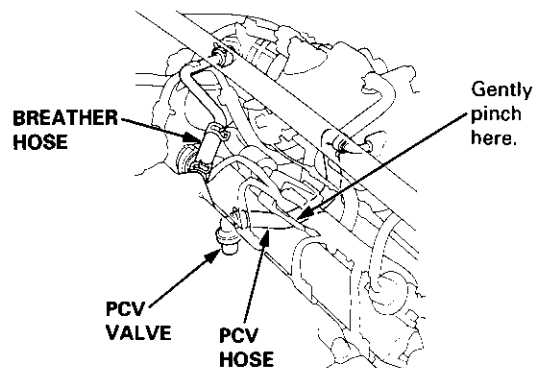
D16Y5, D16Y8 engine:



D16Y7 engine:



B16A2 engine:



If there is no clicking sound, check the PCV valve grommet for cracks and damage. If the grommet is OK, replace the PCV valve and recheck.



Troubleshooting Flowchart — **D4** Indicator Light On Constantly

The **D4** indicator light is on constantly (not blinking) whenever the ignition switch is ON (II).

Measure D4 IND Voltage:
1. Turn the ignition switch OFF.
2. Disconnect the A (32P) connector from the PCM.
3. Turn the ignition switch ON (II).
4. Measure the voltage between the A14 terminal and body ground.

Is there voltage? **YES** → **Repair short to power in the wire between the A14 terminal and the gauge assembly.**

Measure ATP D4 Voltage:
1. Turn the ignition switch OFF.
2. Connect the A (32P) connector to the PCM.
3. Turn the ignition switch ON (II).
4. Shift to any position other than **D4**.
5. Measure the voltage between the D9 terminal and body ground.

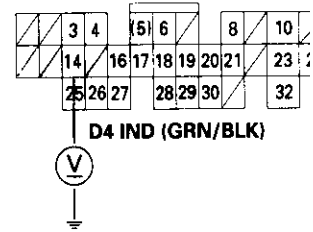
Is there approx. 5 V? **YES** → **Replace the PCM.**

Test the A/T gear position switch (see section 23).

Is the switch OK? **NO** → **Replace the A/T gear position switch.**

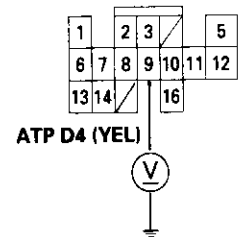
Check for a short to ground in the wire between the D9 terminal and A/T gear position switch. If wire is OK, substitute a known-good PCM and recheck.

PCM CONNECTOR A (32P)



Wire side of female termin

PCM CONNECTOR D (16P)



Wire side of female termina

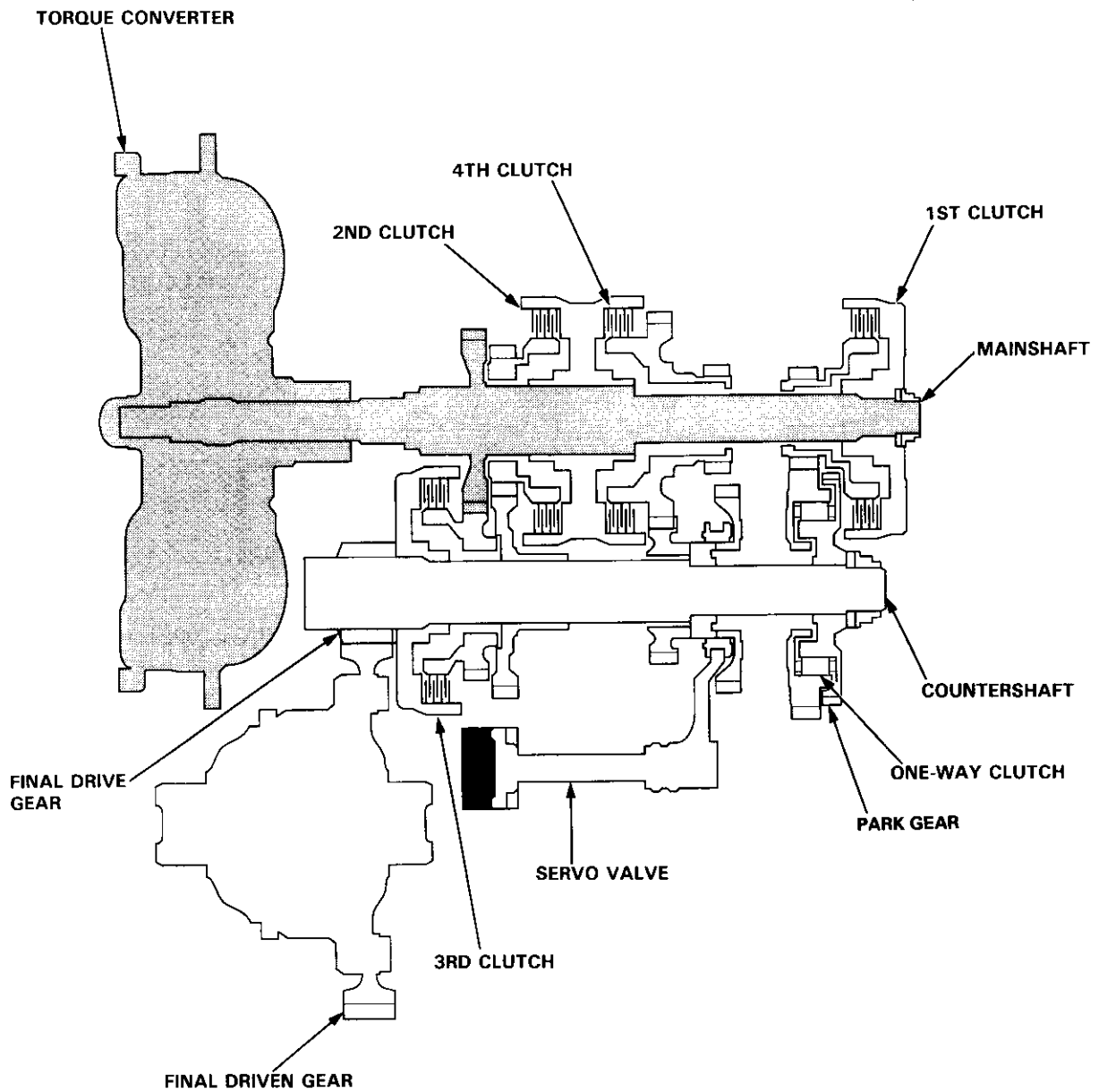


N Position

Hydraulic pressure is not applied to the clutches. Power is not transmitted to the countershaft.

P Position

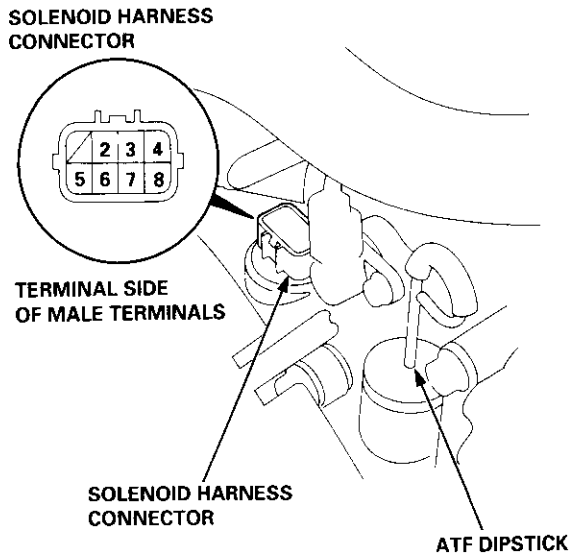
Hydraulic pressure is not applied to the clutches. Power is not transmitted to the countershaft.
The countershaft is locked by the park pawl interlocking the park gear.





Test

1. Disconnect the 8P connector from the solenoid harness connector.



2. Measure the resistance of the shift control linear solenoid between the No. 3 and No. 7 terminals of the solenoid harness connector.
3. Measure the resistance of the PH-PL control linear solenoid between the No. 2 and No. 6 terminals.
4. Measure the resistance of the start clutch control linear solenoid between the No. 4 and No. 8 terminals.

STANDARD: 3.8 – 6.8 Ω

5. Measure the resistance of the inhibitor solenoid between the No. 5 terminal and body ground.

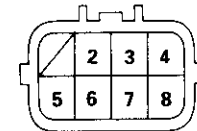
STANDARD: 11.7 – 21.0 Ω

6. Replace the lower valve body assembly if any solenoid resistance is not within its standard.

7. If all of the resistances are within the standard, a clicking sound should be heard when connecting the battery terminals to the solenoid harness connector terminals below:

- **Shift control linear solenoid**
No. 3: Battery positive terminal
No. 7: Battery negative terminal
- **PH-PL control linear solenoid**
No. 2: Battery positive terminal
No. 6: Battery negative terminal
- **Start clutch control linear solenoid**
No. 4: Battery positive terminal
No. 8: Battery negative terminal
- **Inhibitor solenoid**
No. 5: Battery positive terminal
Body ground: Battery negative terminal

SOLENOID HARNESS CONNECTOR



Terminal side of male terminals

8. If no clicking sound is heard, replace the lower valve body assembly.

NOTE: If the lower valve body assembly replacement is required, see Lower Valve Body Assembly Replacement (page 14-302).

Troubleshooting

1-5

CAUTION: Whenever the ignition switch is ON (II), or has been turned OFF for less than three minutes, be careful not to bump the SRS unit; the airbag(s) could accidentally deploy and cause damage or injuries.

Try to reproduce the SRS indicator light:

1. Erase the DTC memory (See page 24-15).
2. Turn the ignition switch ON (II), and check that the SRS indicator light comes on for about six seconds and goes off.

Does the SRS indicator light stay on?

YES

NO

Intermittent failure, system is OK at this time. See Troubleshooting Intermittent Failures on page 24-15.

Check for a short to ground in the driver's airbag inflator:

1. Turn the ignition switch OFF.
2. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
3. Disconnect the driver's airbag 2P connector from the cable reel 2P connector.

CAUTION: Do not disconnect the passenger's airbag connector.

Connect the special tool (2 Ω) to the cable reel 2P connector.

Reconnect the battery positive cable, then reconnect the negative cable.

6. Erase the DTC memory (see page 24-15).
7. Read the DTC (see page 24-13).

Is DTC 1-5 indicated?

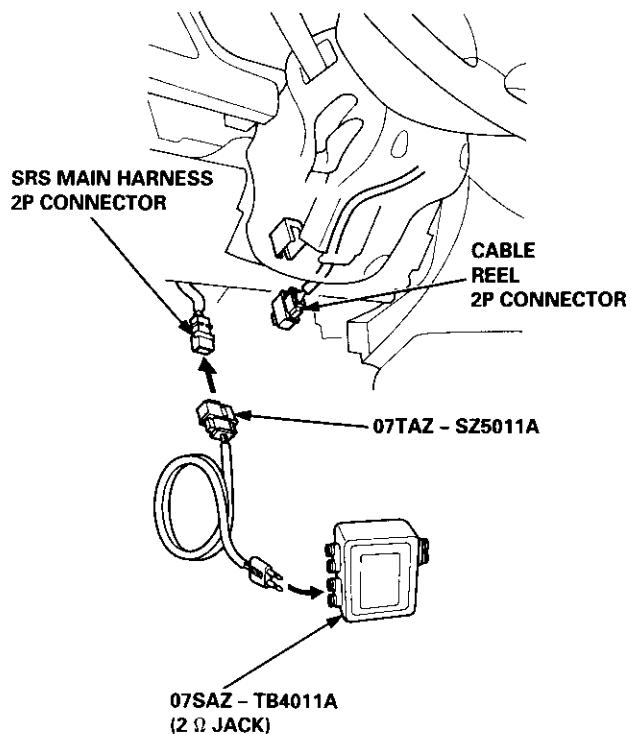
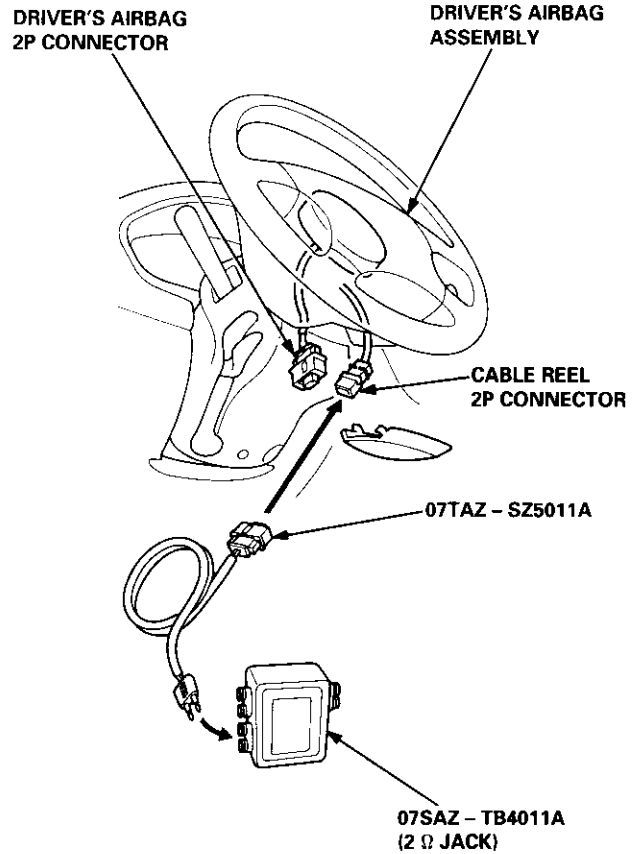
YES

NO

Short to ground in the driver's airbag inflator; replace the driver's airbag (see page 24-67).

Check for a short to ground in the cable reel:

1. Disconnect the battery negative cable, then disconnect the positive cable, and wait for three minutes.
2. Disconnect the special tool (2 Ω) from the cable reel 2P connector.
3. Remove the dashboard lower cover, and disconnect the cable reel 2P connector from the SRS main harness.
4. Connect the Special tool (2 Ω) to the SRS main harness 2P connector (cont'd).



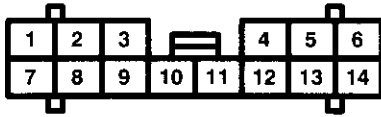
To page 24-49

Connector Views (cont'd)

C562

- Gray
- Behind left side of rear seat back
- Connects floor wire harness and rear wire harness

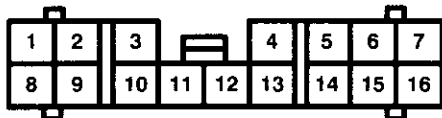
'96-'98 Coupe/Hatchback:



- | | |
|---|--|
| 1 LT GRN
(Power door locks) | 8 BRN/WHT
(Stereo sound system) |
| 2 BLU/YEL
(Stereo sound system) | 9 RED/BLK (Headlight
switch) |
| 3 RED/YEL
(Stereo sound system) | 10 GRN/YEL
(Turn signal lights) |
| 4 GRN/BLK
(Back-up lights) | 11 GRN/RED
(Turn signal lights) |
| 5 *WHT/RED (Fuse 43) | 12 BLU/BLK (Indicators) |
| 6 Hatchback: GRN
(Rear wiper/washer) | 13 Hatchback: LT GRN
(Rear wiper/washer) |
| 7 GRY/WHT
(Stereo sound system) | 14 Hatchback:
LT GRN/BLK
(Rear wiper/washer) |

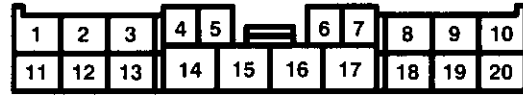
* = Male terminal not used on Hatchback models

'96-'98 Sedan except GX:



- | | |
|---|-------------------------------------|
| 1 GRN/RED
(Turn signal lights) | 10 RED/YEL
(Stereo sound system) |
| 2 — | 11 BRN/WHT
(Stereo sound system) |
| 3 Male - YEL/BLK
Female - (Not used) | 12 BLU/YEL
(Stereo sound system) |
| 4 Male - WHT/BLU
Female - (Not used) | 13 GRY/WHT
(Stereo sound system) |
| 5 LT GRN
(Power door locks) | 14 RED/BLK
(Headlight switch) |
| 6 — | 15 BLU/BLK (Indicators) |
| 7 — | 16 GRN/YEL
(Turn signal lights) |
| 8 WHT/RED
(Trunk light) | |
| 9 GRN/BLK
(Back-up lights) | |

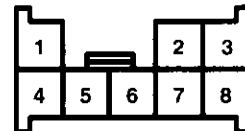
'99-'00 Models except GX:



- | | |
|---|--------------------------------------|
| 1 — | 11 GRN/RED
(Turn signal lights) |
| 2 *1: LT GRN/BLK
(Rear wiper/washer) | 12 GRN/YEL
(Turn signal lights) |
| 3 *1: LT GRN
(Rear wiper/washer) | 13 BLU/BLK (Indicators) |
| 4 *1: GRN
(Rear wiper/washer) | 14 — |
| 5 — | 15 — |
| 6 GRY/WHT
(Stereo sound system) | 16 — |
| 7 BLU/YEL
(Stereo sound system) | 17 BLK/BLU
(Rear window defogger) |
| 8 BRN/WHT
(Stereo sound system) | 18 RED/BLK
(Headlight switch) |
| 9 RED/YEL
(Stereo sound system) | 19 GRN/BLK
(Back-up lights) |
| 10 GRN/WHT
(Brake lights) | 20 *2: WHT/RED (Fuse 43) |

* 1 = Hatchback
* 2 = Female terminal not used on Hatchback models

All GX Models:



- | | |
|-----------------------------------|-----------------------------------|
| 1 GRN/RED
(Turn signal lights) | 6 RED/BLK
(Headlight switch) |
| 2 — | 7 BLU/BLK (Indicators) |
| 3 — | 8 GRN/YEL
(Turn signal lights) |
| 4 — | |
| 5 GRN/BLK
(Back-up lights) | |