



Methods

Symbols for Factory Fasteners and General Fastening

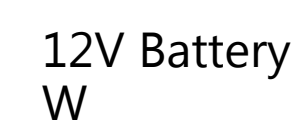
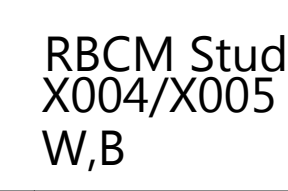
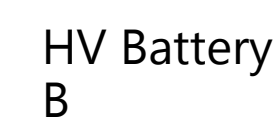
See [BR-16-92-001](#), "Approved Fasteners for Structural Repairs" for more information on approved fastener installation and removal tools.

Symbol	Description	Notes
	Factory rivet	
	Spot weld - one layer	 NOTE: This symbol is used for spot welds that are removed by drilling through one layer.
	Spot weld - two layers	 NOTE: This symbol is used for spot welds that are removed by drilling through two layers.
	Factory self-piercing rivet (SPR)	
	Factory BOM (blind, oversize mechanically locked fastener)	
	Factory pin and collar	
	Laser weld	
	Plug weld	
	Riv tack	
	Rivnut	
	Bolt, hex-head	
	Bolt, Torx-head	
	Bolt, Allen-head	
	Sheet metal screw	
	Nut	
	Stud	



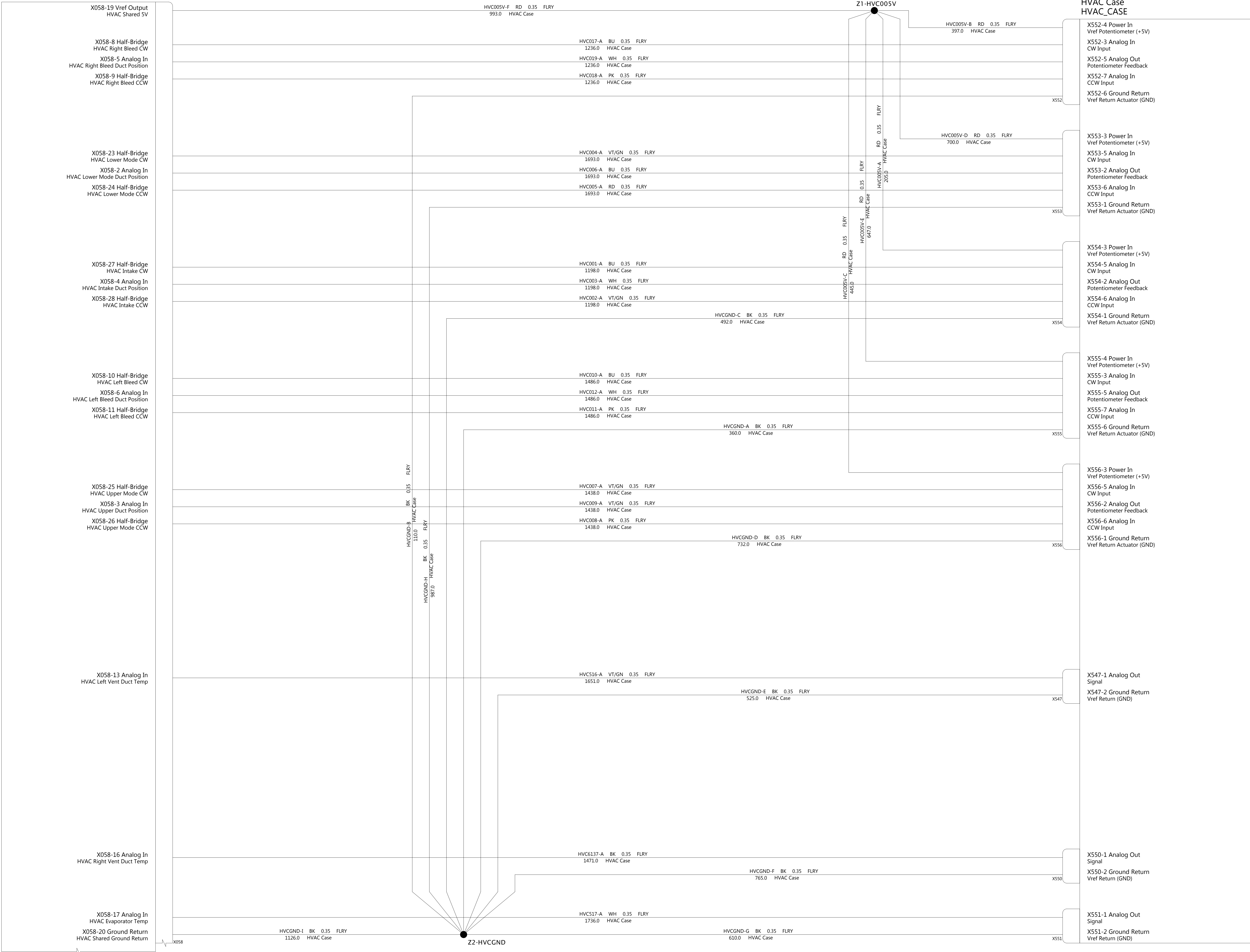
Symbols for Fasteners Used During Replacement

Fastener Symbol	Fastener Type	Fastener Image	Part Number	Fasteners Per Bag
	Flow Form Rivet, S58		1069333-00-A	10
	Flow Form Rivet, S68		1069334-00-A	10
	BOM, 5/16 in		1062555-00-A	10
	Pin and Collar, 1/4 in		1062557-00-A	5 Pins and 5 Collars
	Pin and Collar, 5/16 in		1062556-00-A	5 Pins and 5 Collars

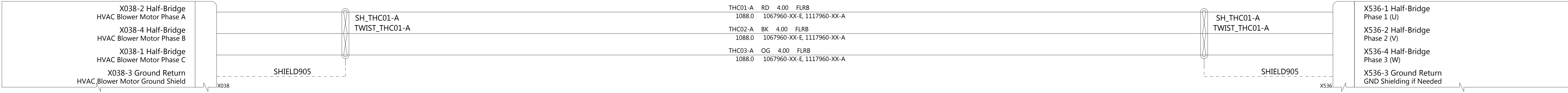


			
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DRAWN	CHECKED	APPROVED	
MATERIAL AS SPECIFIED	FINISHING AS SPECIFIED		SCALE NONE
PART NAME Body Controller Front J3, Cables			
PART NUMBER	REV	SHEET	SIZE
	1	3 OF 40	A0

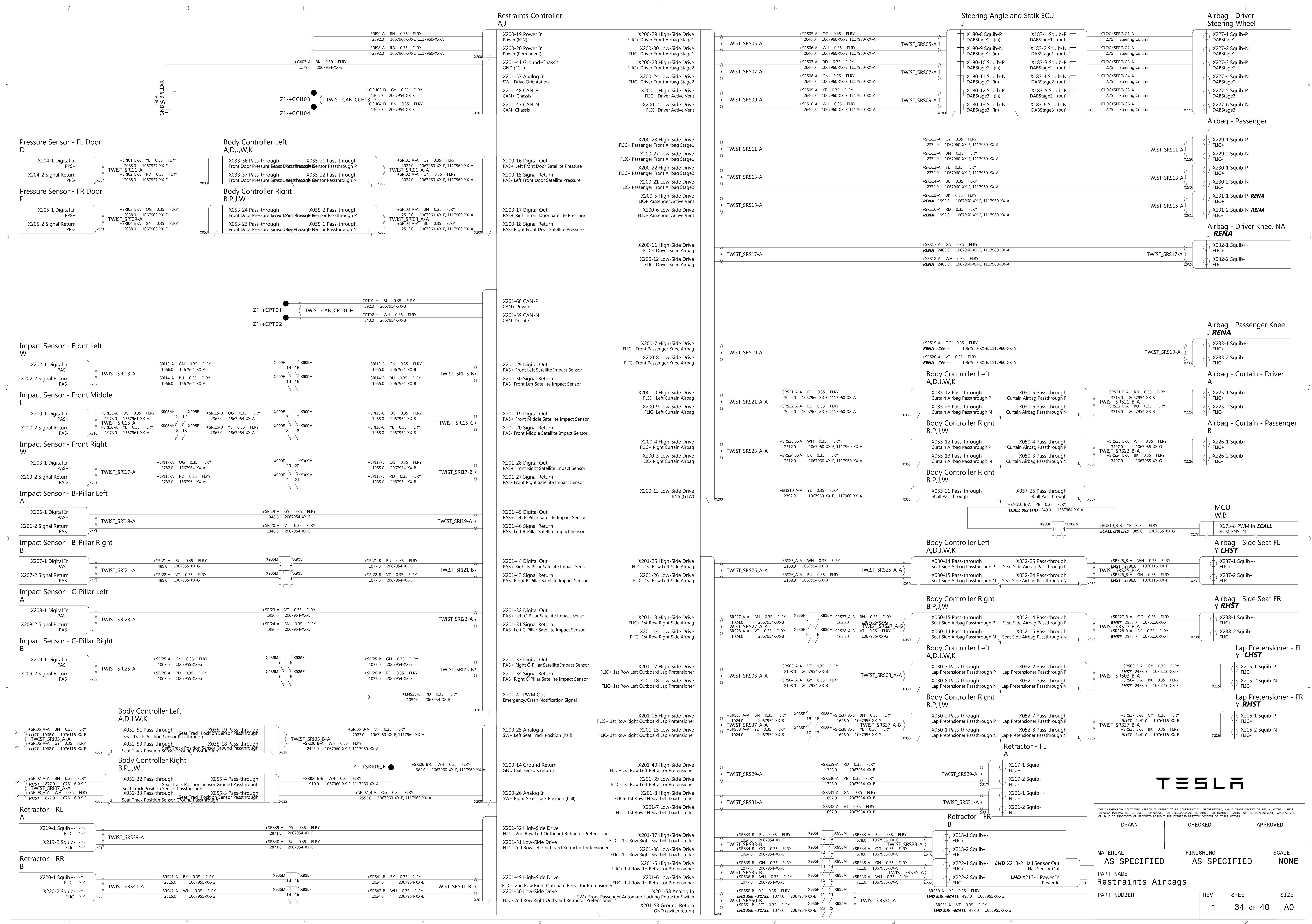
Body Controller Right
B,P,I,W

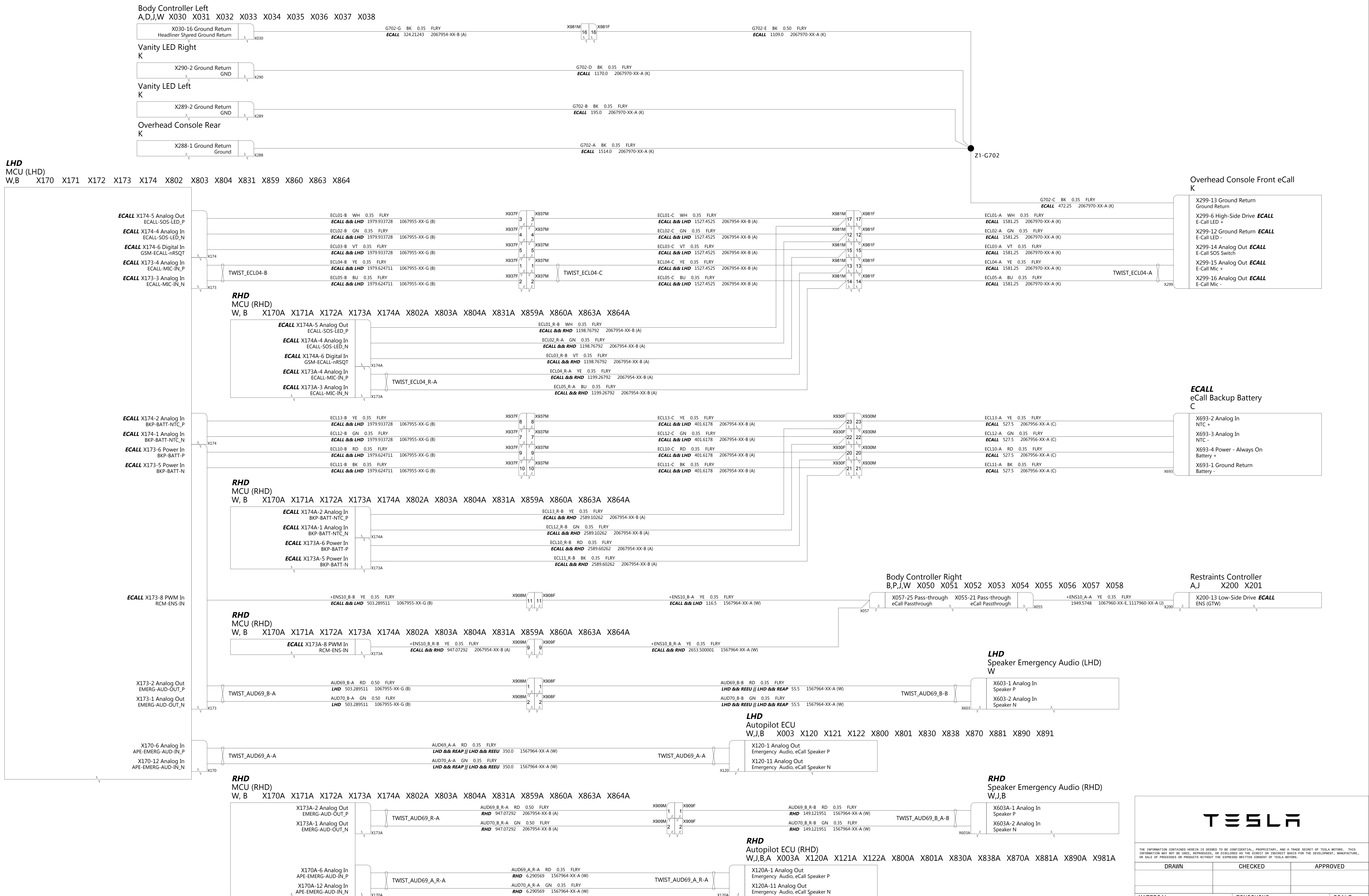


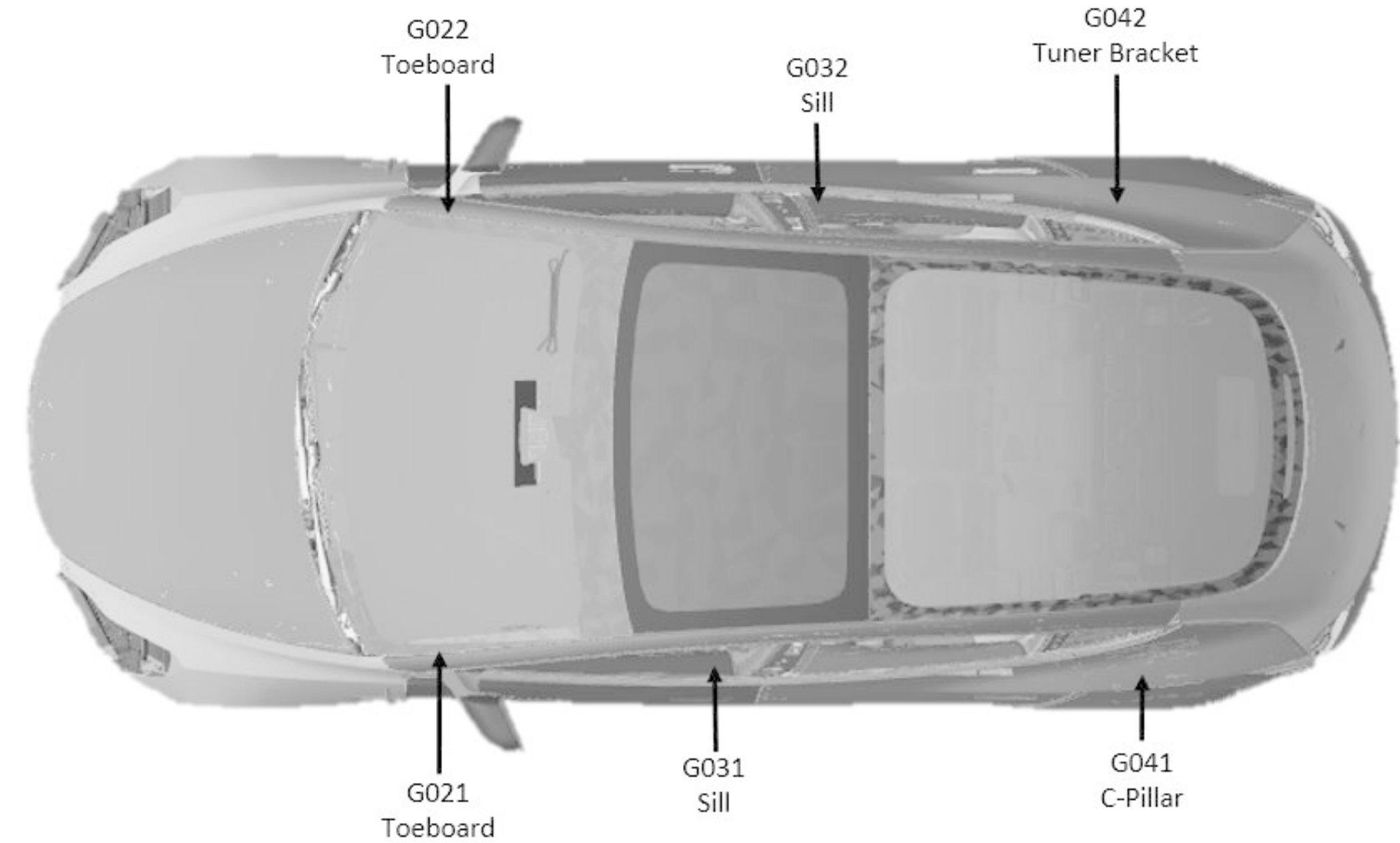
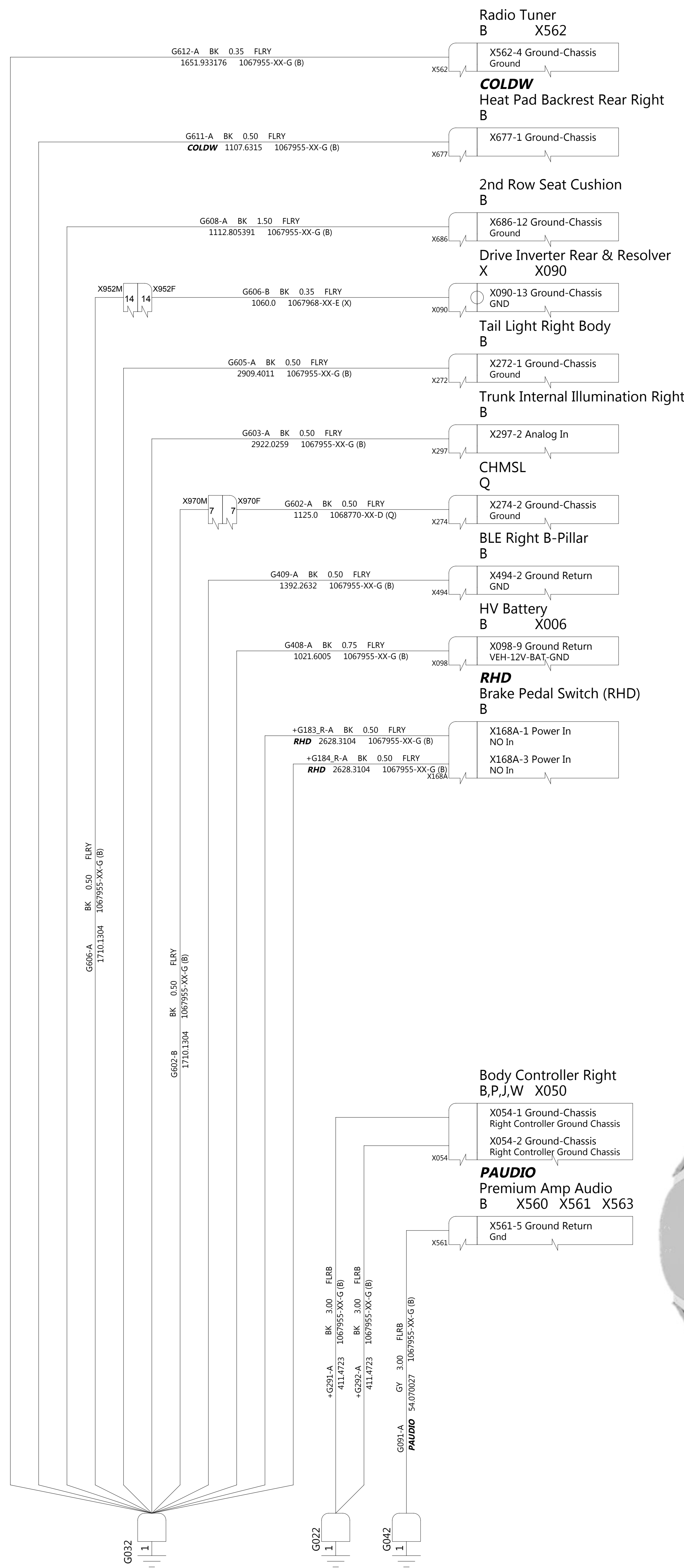
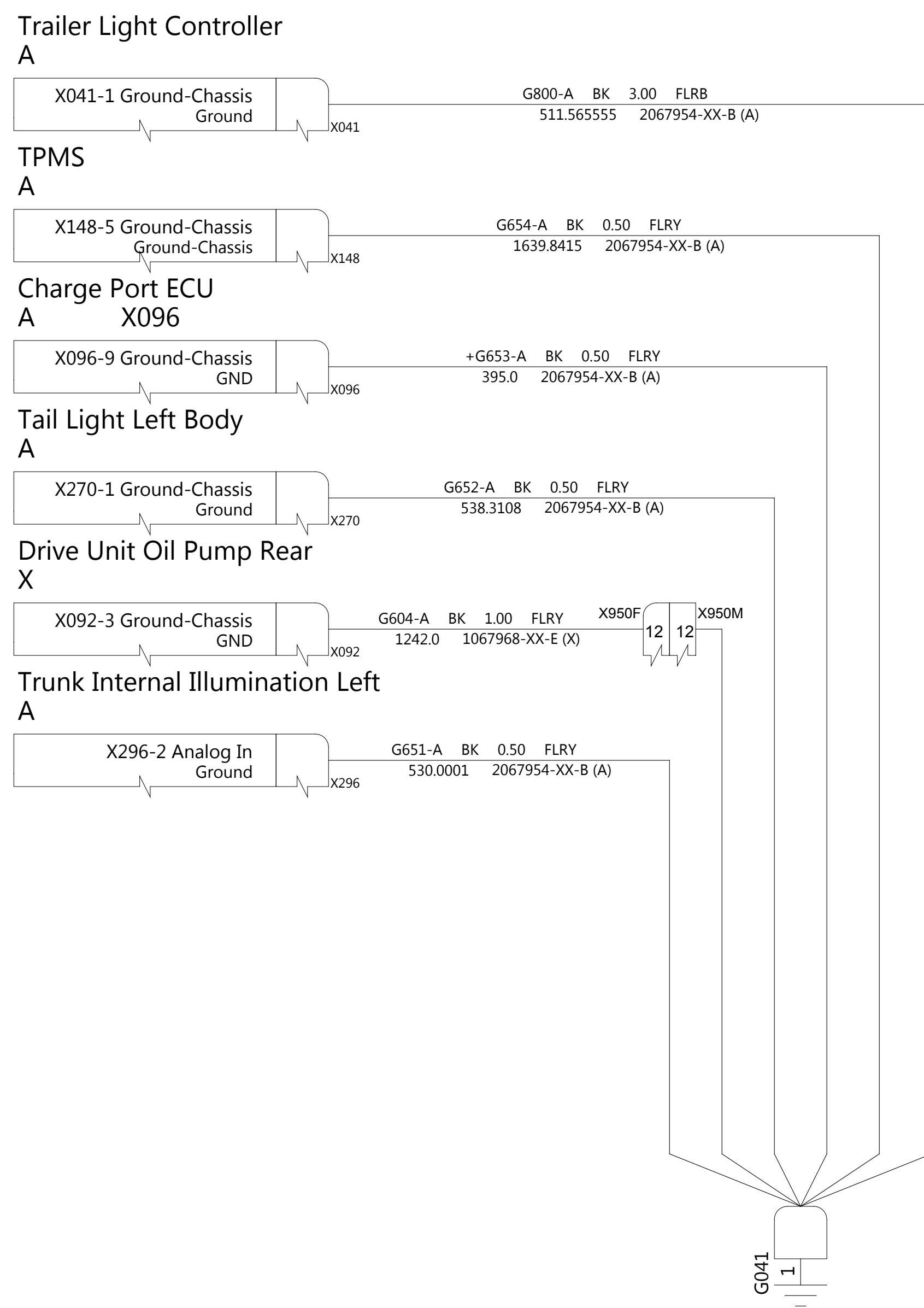
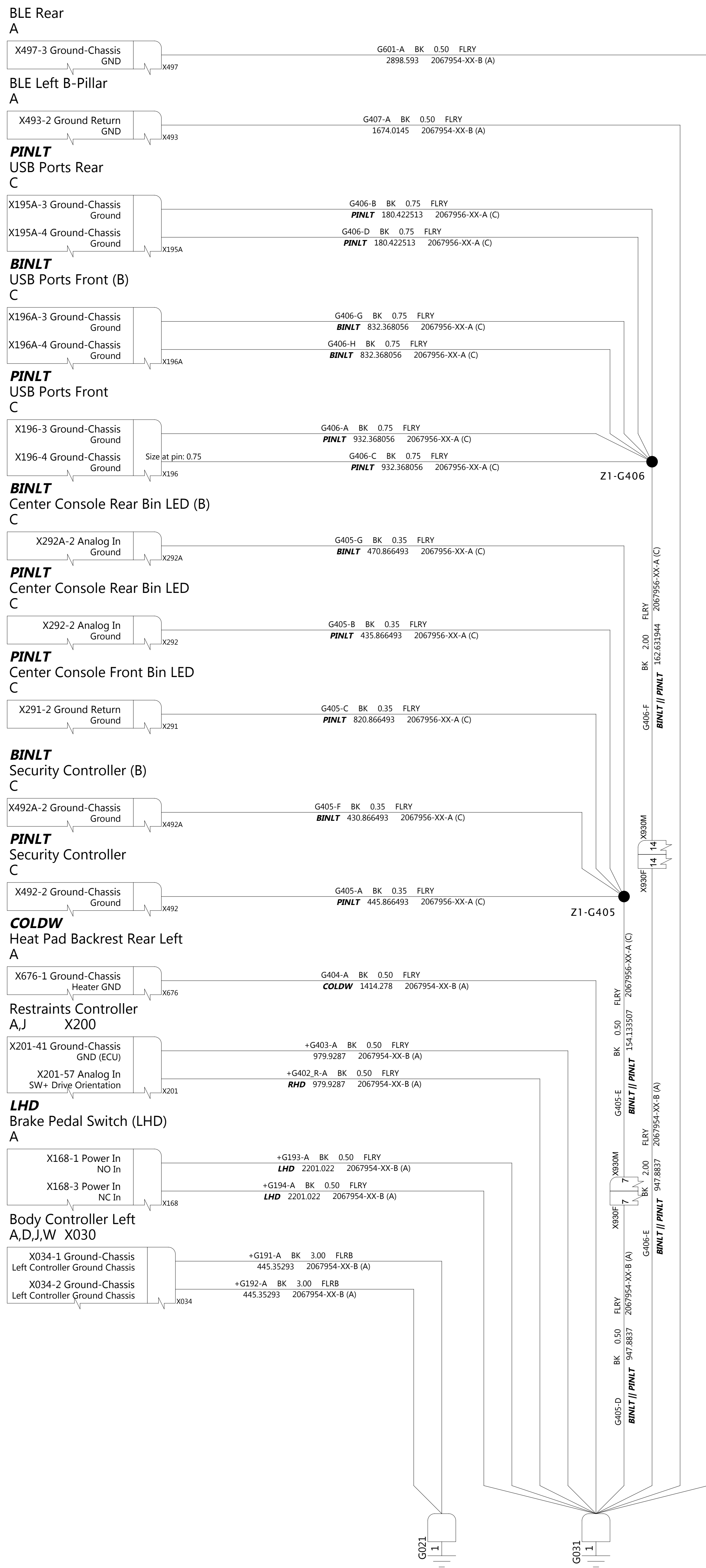
Body Controller Left
A,D,I,W,K



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DRAWN	CHECKED	APPROVED	
MATERIAL	FINISHING	SCALE	
AS SPECIFIED	AS SPECIFIED	NONE	
PART NAME			
HVAC Case Subassembly			
PART NUMBER	REV	SHEET	SIZE
	1	23 OF 40	A0

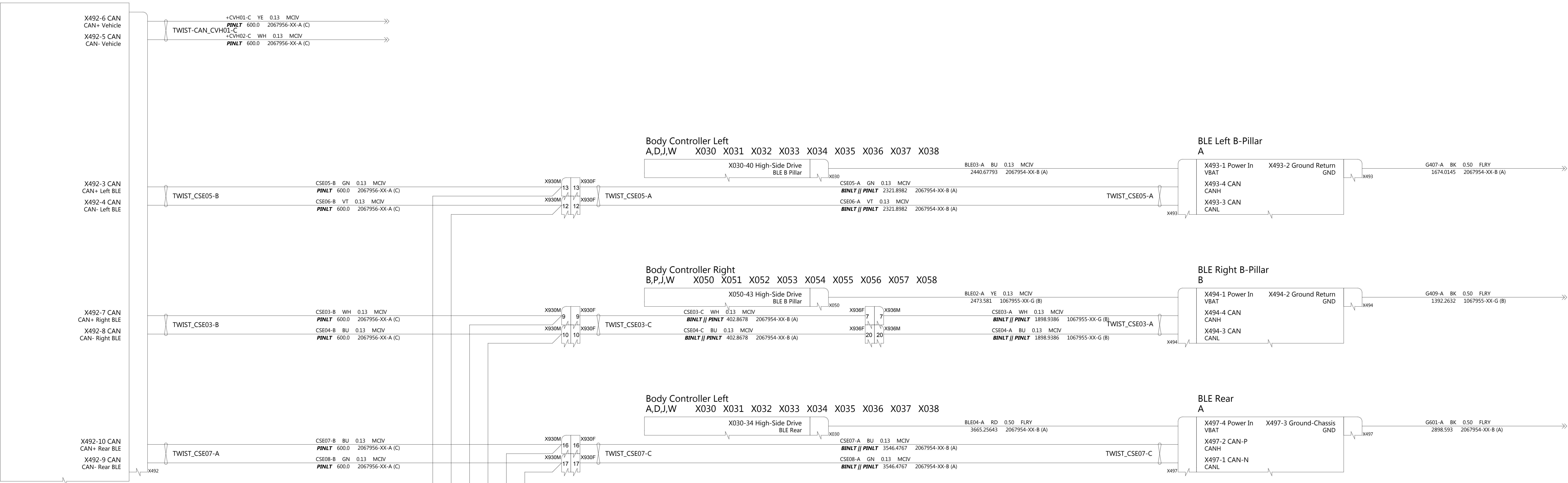




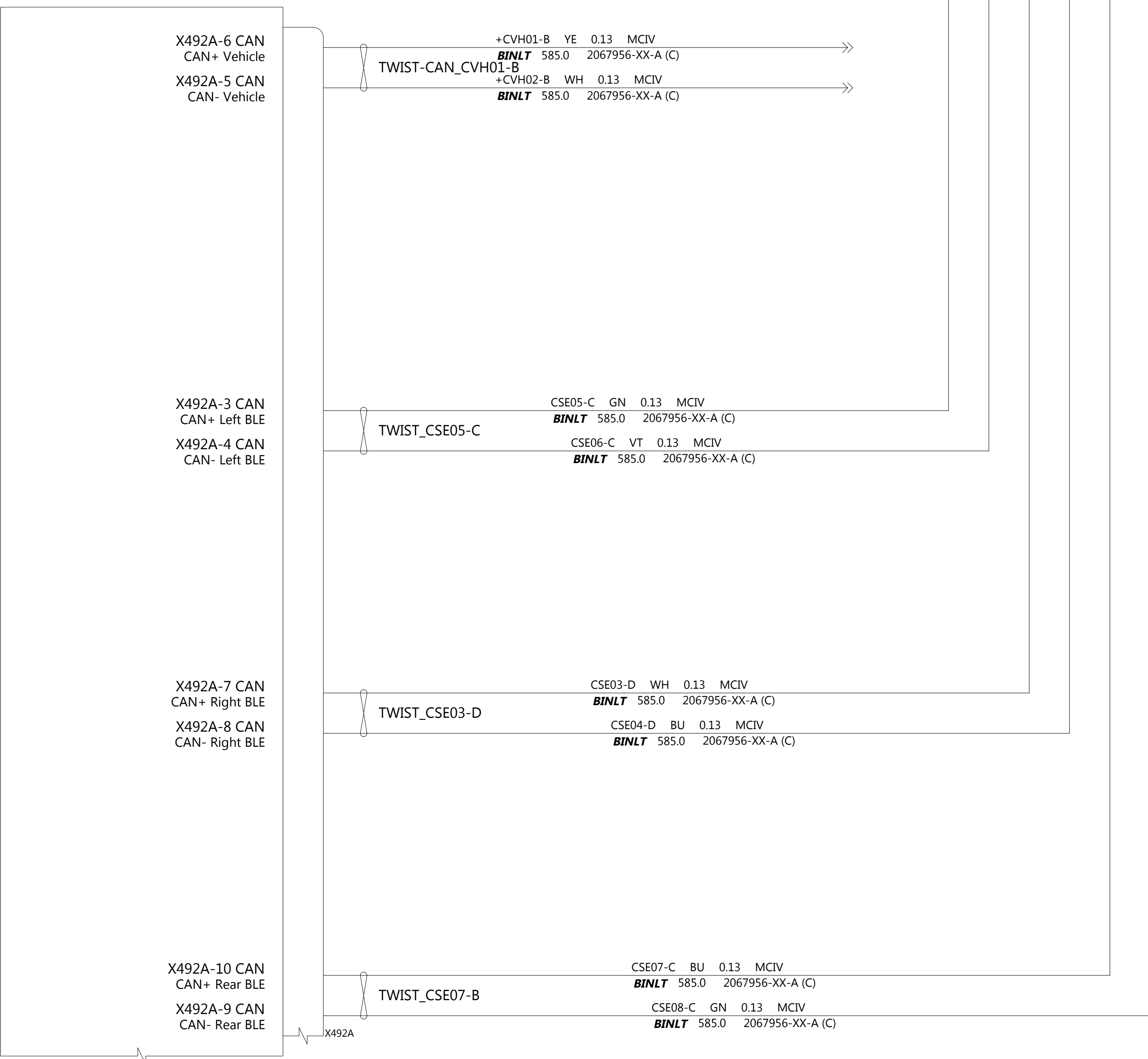


			
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DRAWN	CHECKED	APPROVED	
MATERIAL		FINISHING	SCALE
AS SPECIFIED		AS SPECIFIED	NONE
PART NAME Power Distribution, Grounding A,B,C Pillars			
PART NUMBER	REV	SHEET	SIZE
2	35	OF 45	A0

PINLT
Security Controller
C



BINLT
Security Controller (B)
C



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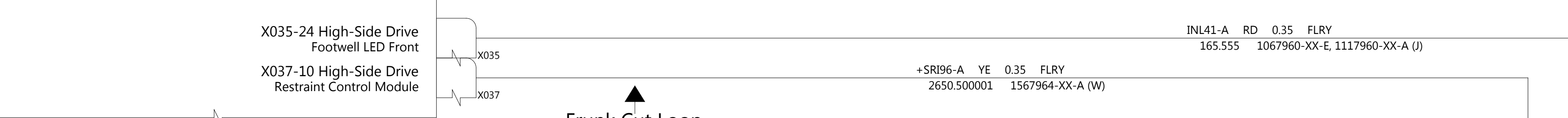
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MATERIAL AS SPECIFIED	FINISHING AS SPECIFIED	SCALE NONE
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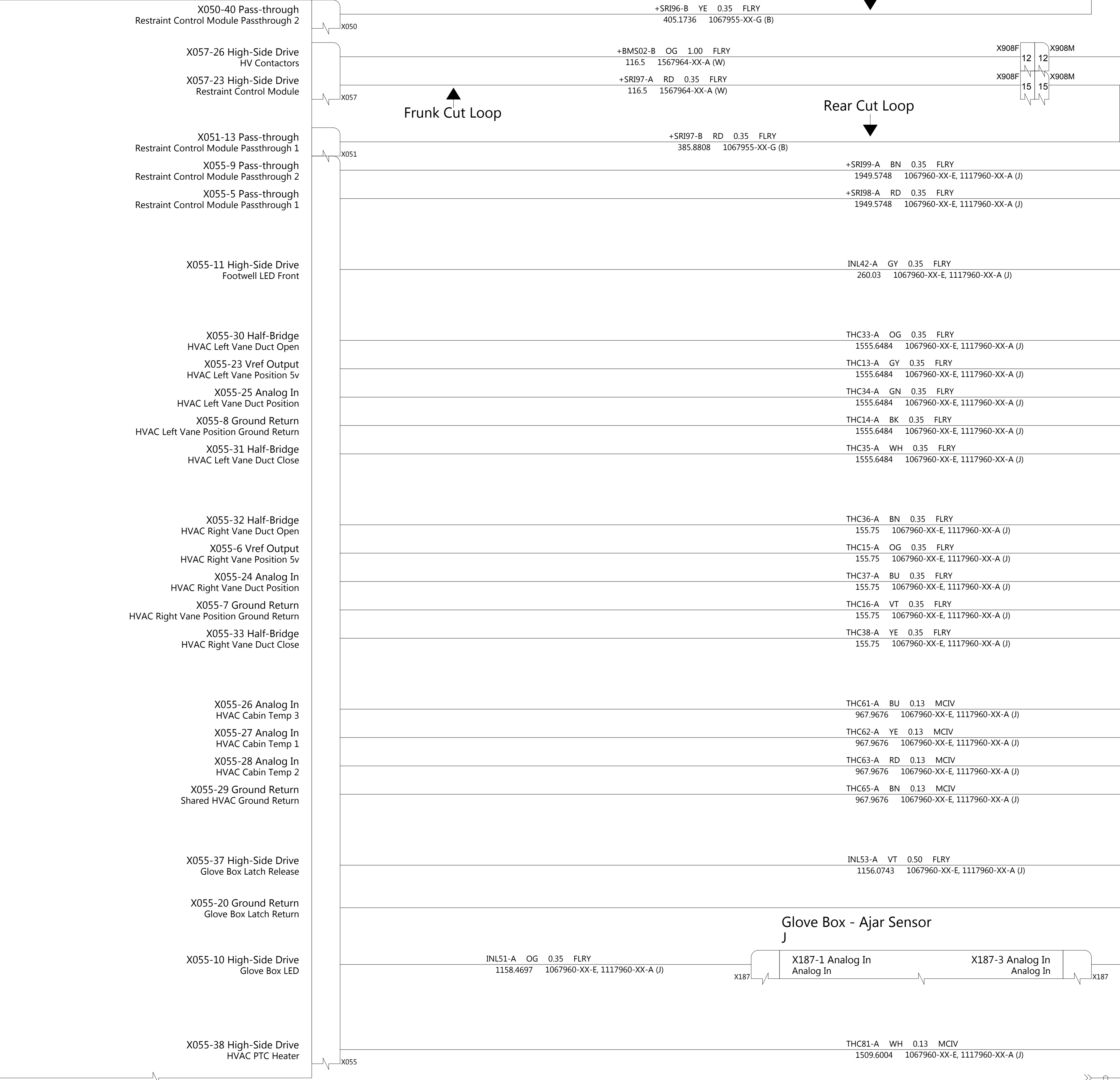
PART NAME Security Controls

PART NUMBER	REV	SHEET	SIZE
	2	43 of 45	A0

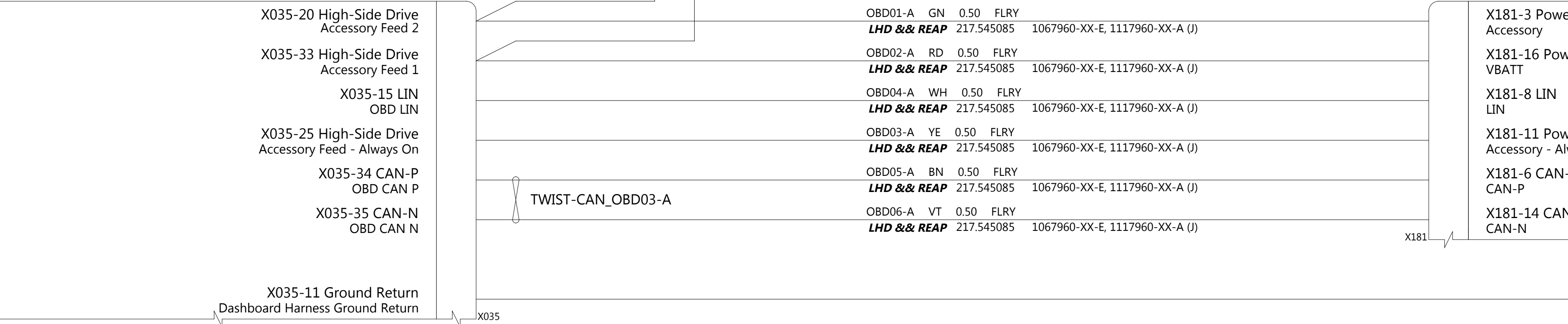
Body Controller Left
A,D,J,W X030 X031 X032 X033 X034 X035 X036 X037 X038



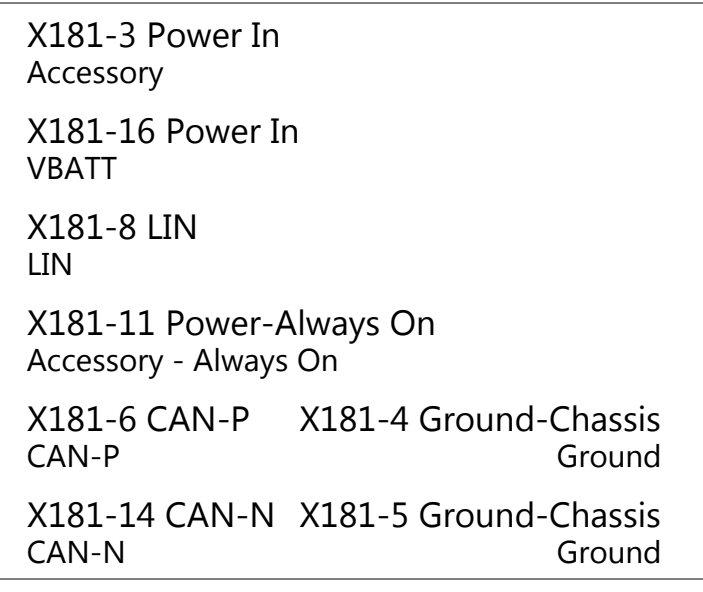
Body Controller Right
B,P,I,W X050 X051 X052 X053 X054 X055 X056 X057 X058



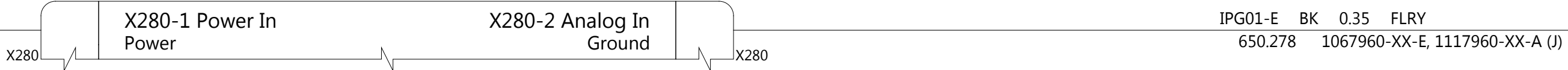
Body Controller Left
A,D,J,W X030 X031 X032 X033 X034 X035 X036 X037 X038



LHD && REAP
OBD-II
J



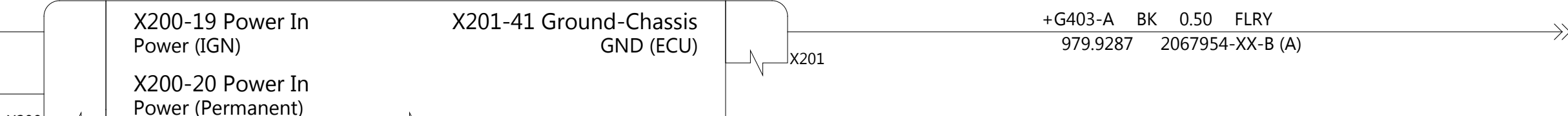
Footwell LED Front Left
J



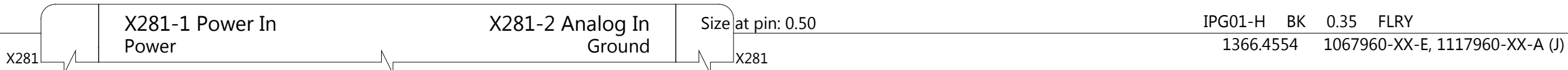
HV Battery
X007 X098



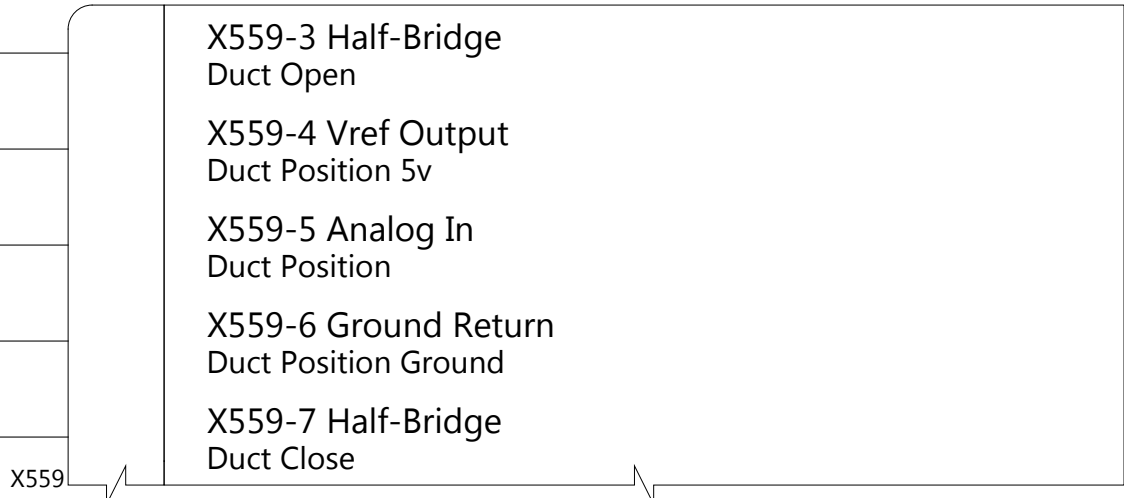
Restraints Controller
A,J X200 X201



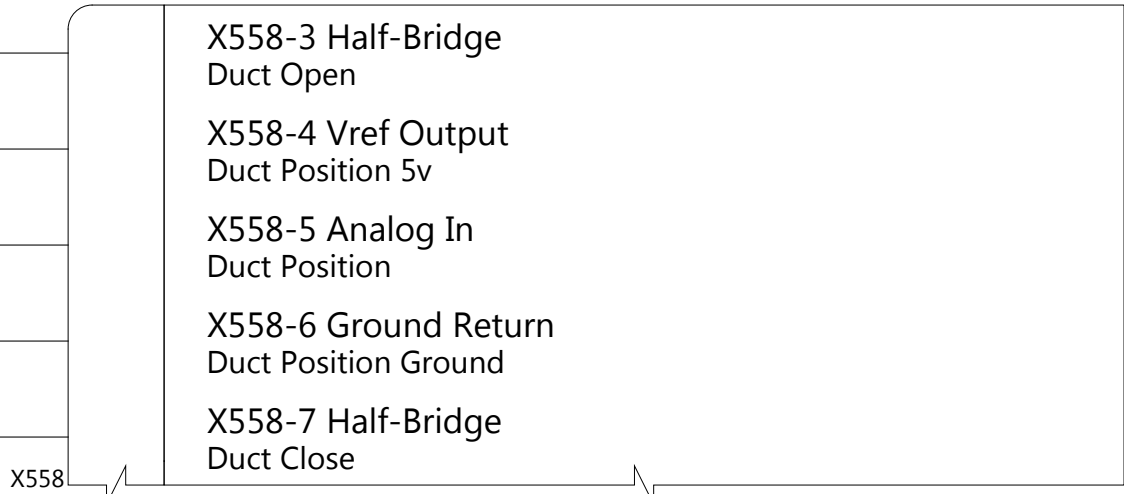
Footwell LED Front Right
J



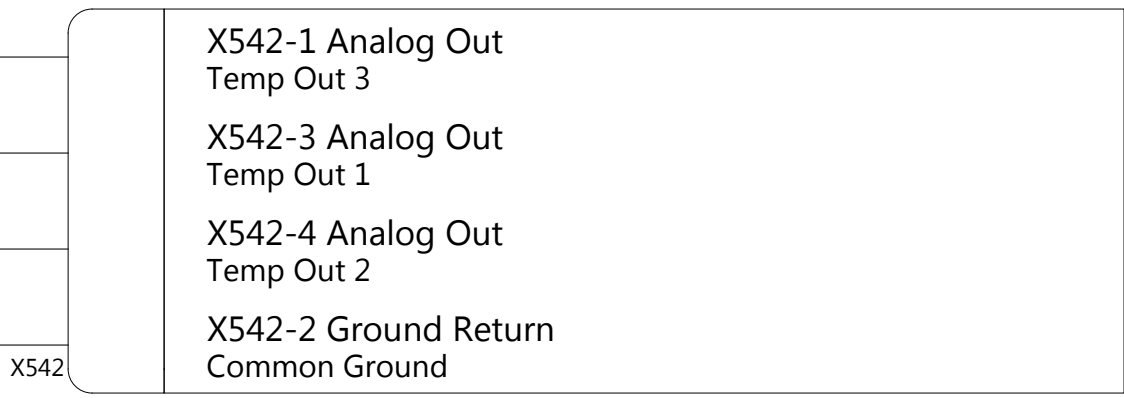
Lateral Vanes Left
J



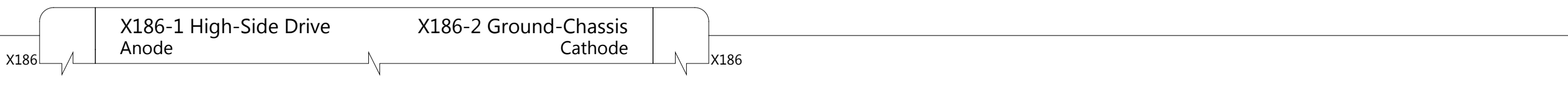
Lateral Vanes Right
J



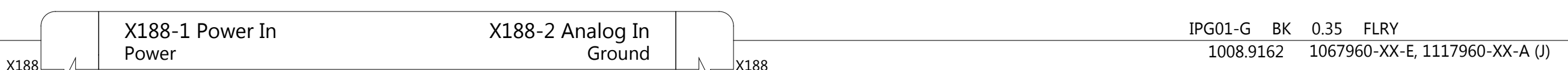
Cabin Thermistors
J



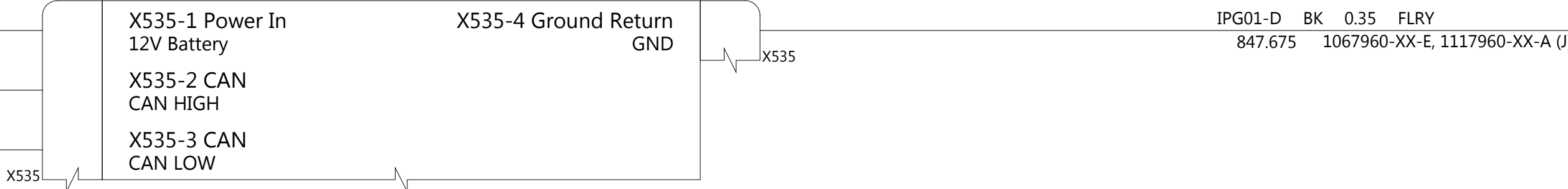
Glove Box - Latch
J



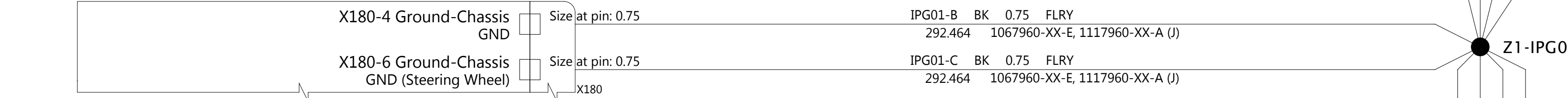
Glove Box - LED
J



PTC Heater
J,W X535



Steering Angle and Stalk ECU
J X180 X183 X184



RHD && REAP
ETC
J



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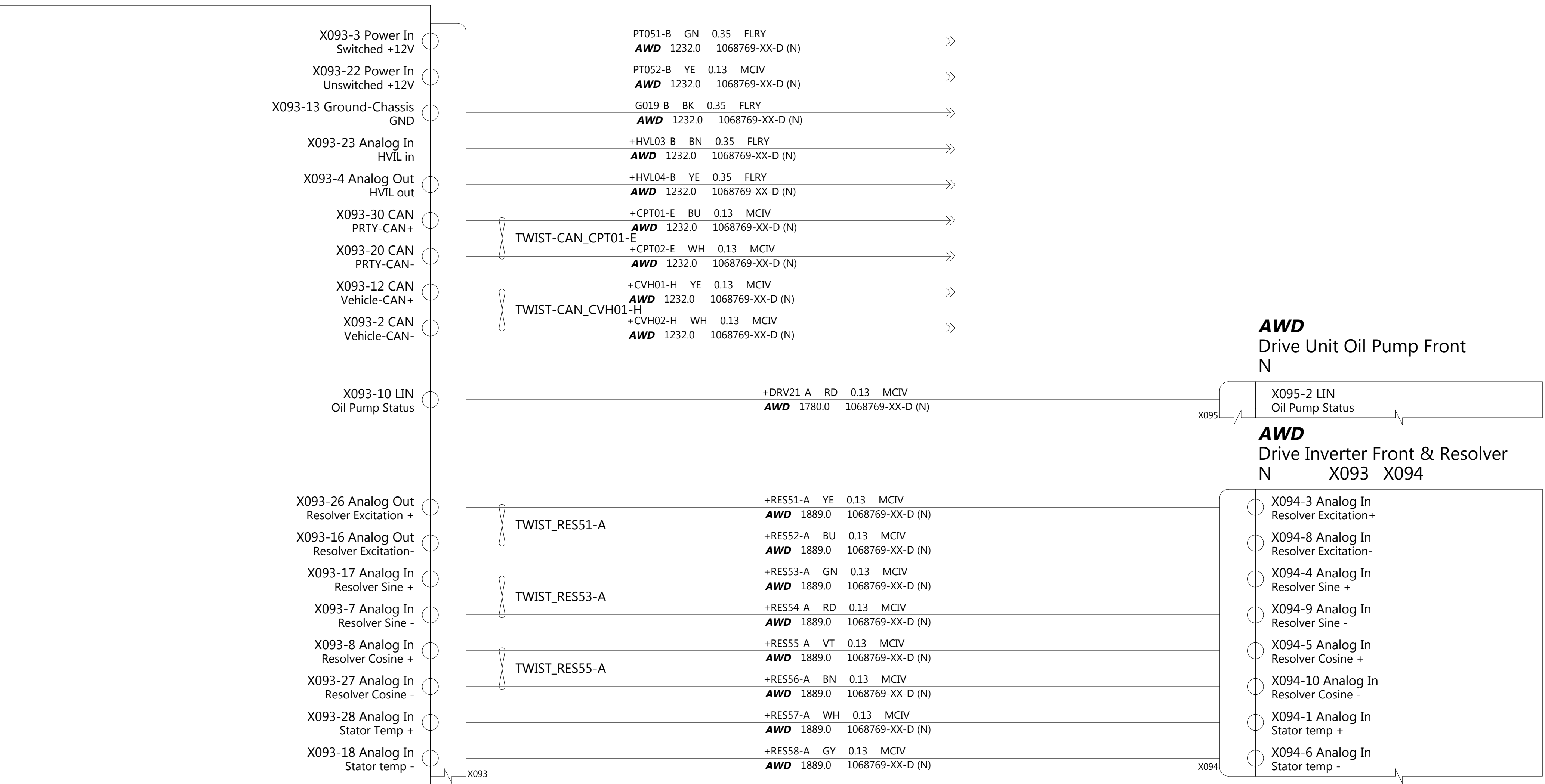
DRAWN	CHECKED	APPROVED

MATERIAL AS SPECIFIED	FINISHING AS SPECIFIED	SCALE NONE
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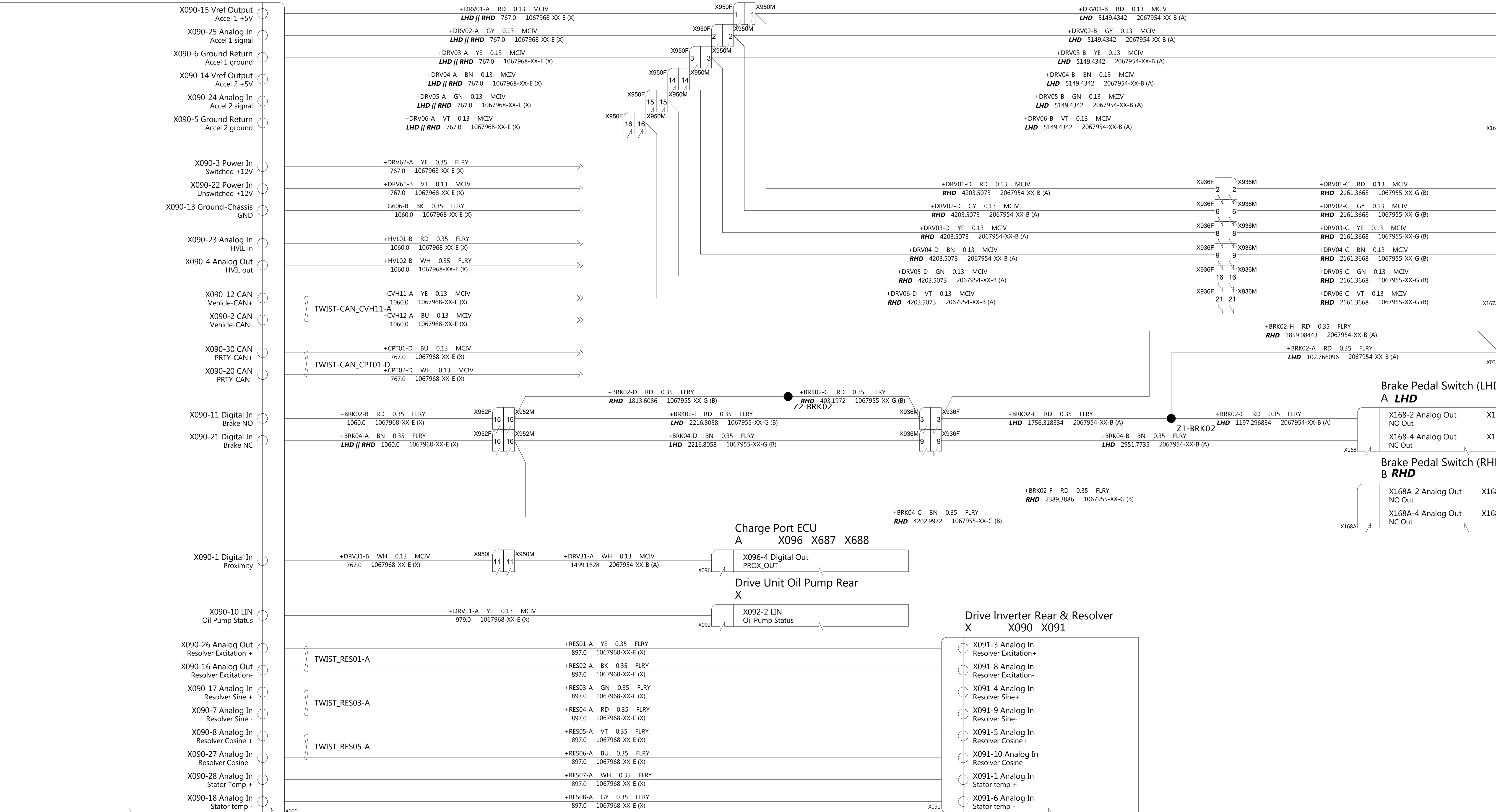
PART NAME
Body Controllers Dashboard

PART NUMBER	REV	SHEET	SIZE
	2	12 of 45	A0

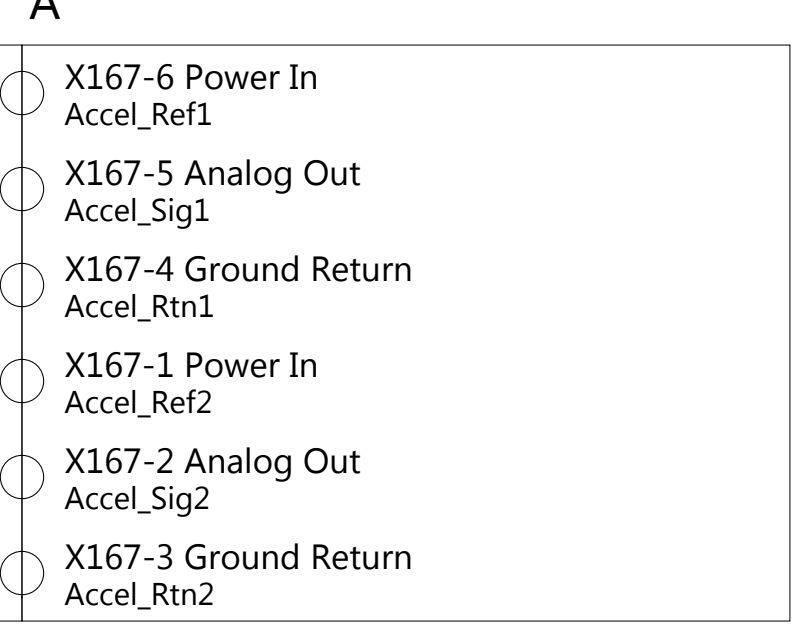
AWD
Drive Inverter Front & Resolver
N
X093 X094



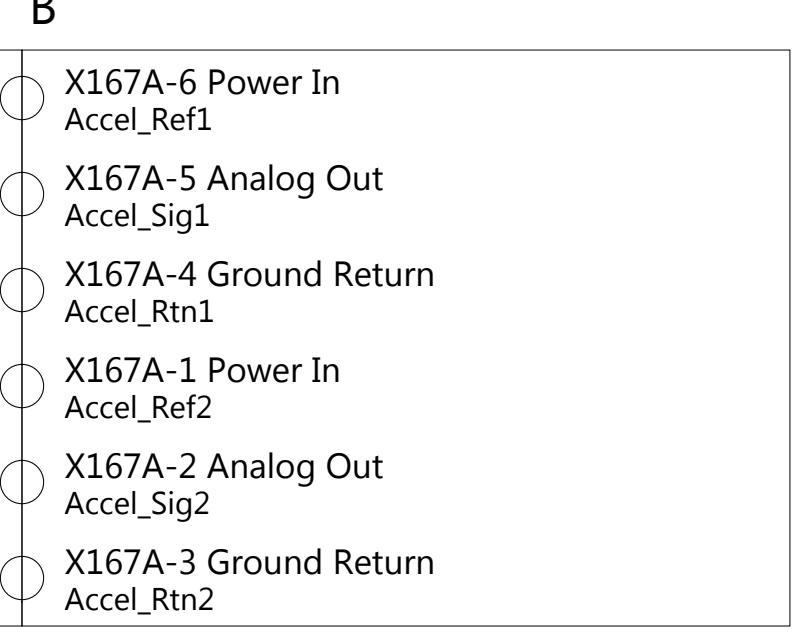
Drive Inverter Rear & Resolver
X
X090 X091



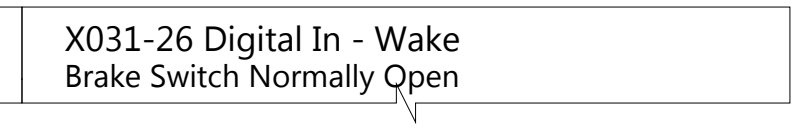
LHD
Accel Pedal Sensor (LHD)
A



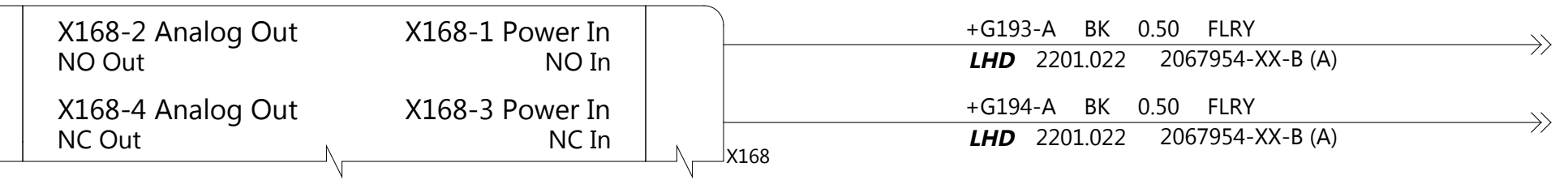
RHD
Accel Pedal Sensor (RHD)
B



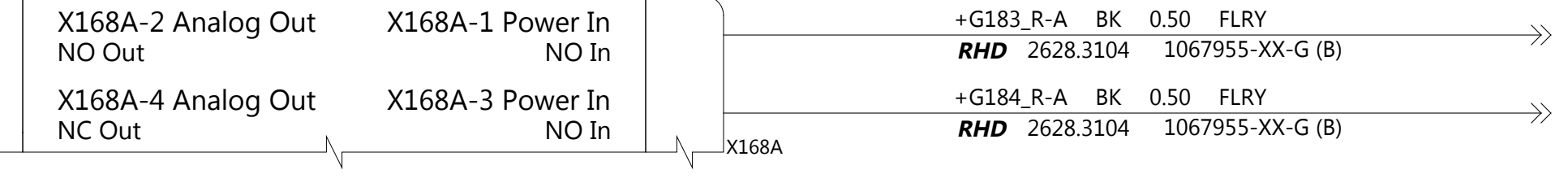
Body Controller Left
A,D,J,W X030 X031 X032 X033 X034 X035 X036 X037 X038



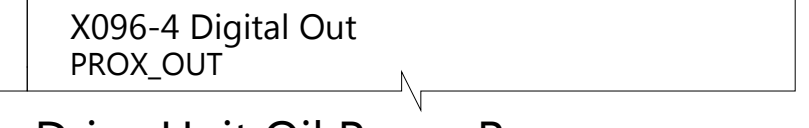
Brake Pedal Switch (LHD)
A LHD



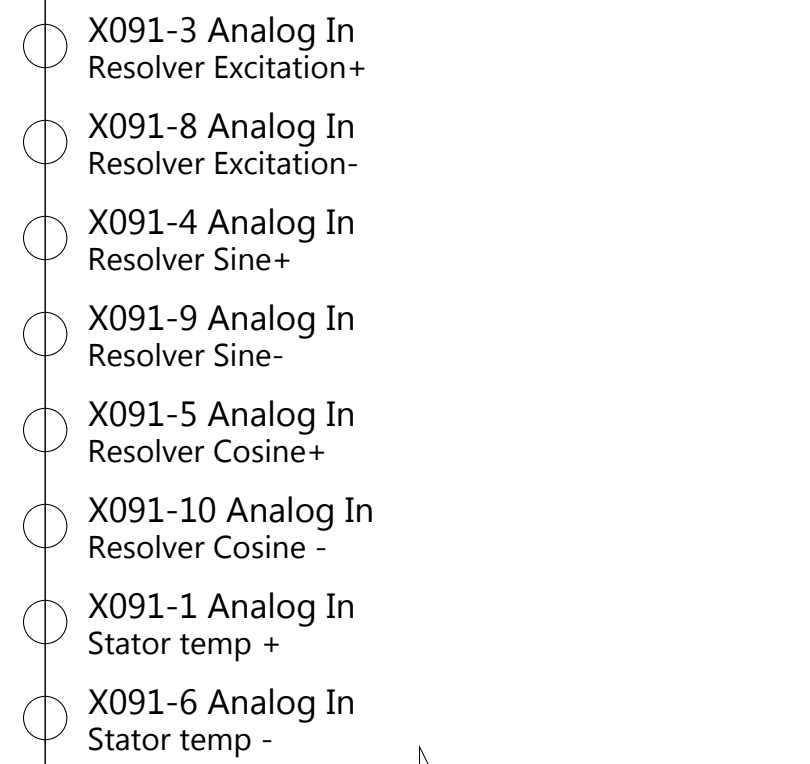
Brake Pedal Switch (RHD)
B RHD



Charge Port ECU
A
X096 X687 X688



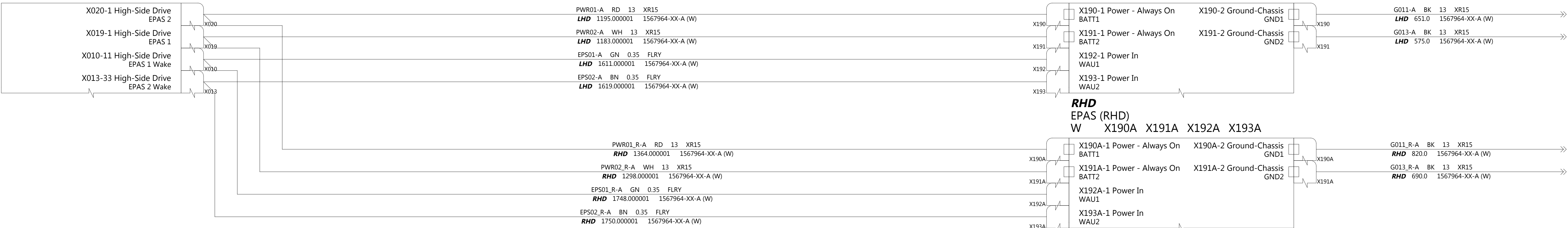
Drive Inverter Rear & Resolver
X
X090 X091



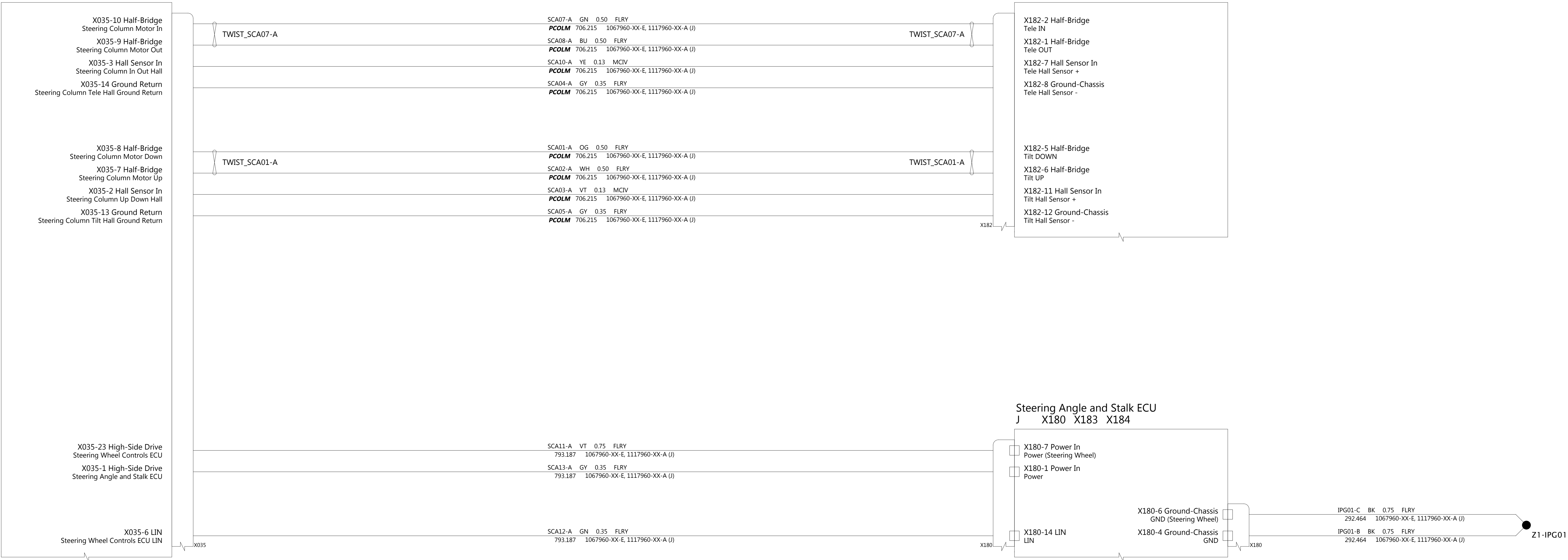
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DRAWN		CHECKED		APPROVED	
MATERIAL AS SPECIFIED		FINISHING AS SPECIFIED		SCALE NONE	
PART NAME Drive Inverters					
PART NUMBER		REV 2	SHEET 21 of 45		SIZE A0

Body Controller Front
W,U X010 X011 X012 X013 X014 X015 X016 X017 X018 X019 X020 X021 X022



Body Controller Left
A,D,J,W X030 X031 X032 X033 X034 X035 X036 X037 X038



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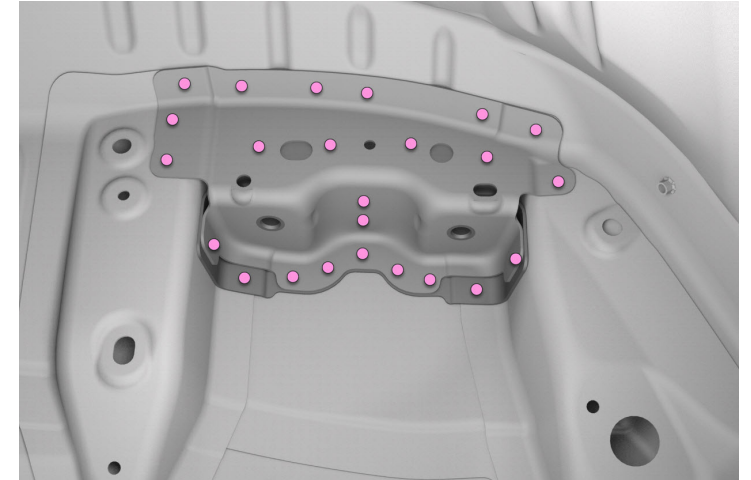
DRAWN	CHECKED	APPROVED
MATERIAL AS SPECIFIED	FINISHING AS SPECIFIED	SCALE NONE
PART NAME Steering		
PART NUMBER	REV 2	SHEET 44 of 45
		SIZE A0



Replacement

4 Install the new component (continued).

B Insert the structural rivets.
● Structural Rivet, 6.5 mm Short (x24)



C Install the structural rivets.