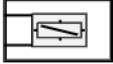
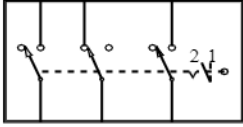
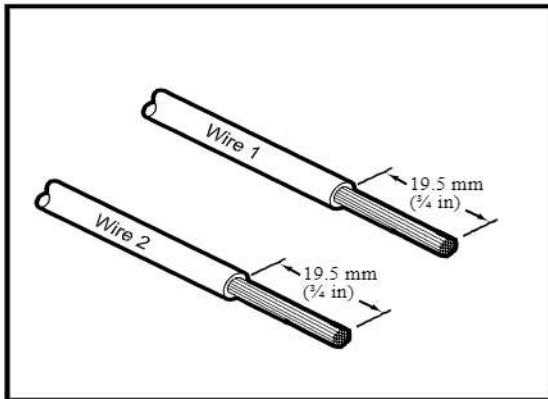


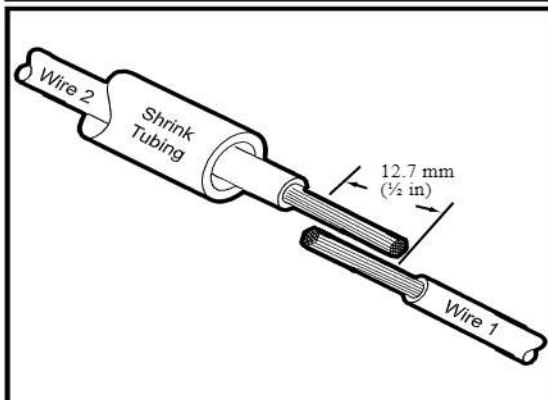
	Ignition coil assembly		Hall sensor		Antenna
	Solenoid controlled valve or clutch solenoid		Clockspring		Permanent magnet, one-speed-motor
	Light emitting diode (LED)		Diode, current flows in direction of arrow		Permanent magnet, two-speed-motor
	Capacitor		Switch		Rotational sensor
	Multipole switch		Lamp		Horn or speaker
	Piezoelectric sensor		Bifilament lamp		Fusible link
	From off-page Reference		Buzzer		Shield
	To off-page Reference				Warning

Recommended splicing method 1 - Solder (For 14 AWG/1.9mm and Smaller Diameter Wire Only)

Note: Cut and splice one circuit at a time noting the original wire to connector pin locations. This will avoid miss-connections.



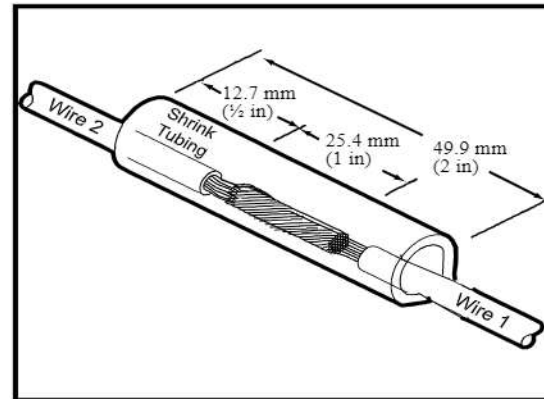
1. Disconnect battery ground cable.
2. Strip wires to appropriate length.



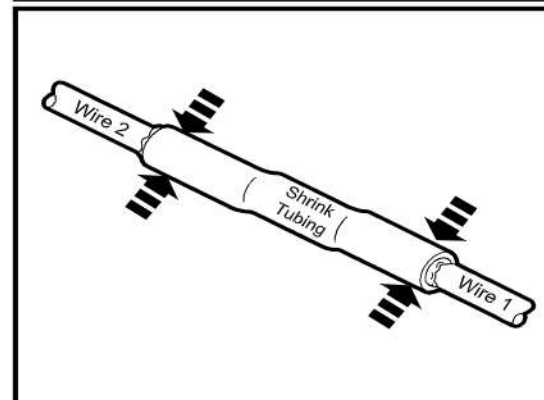
3. Install heat shrink tubing.
4. Twist wires together.
5. Solder wires together.

NOTE: Use rosin core mildly-activated (RMA) solder. Do not use acid core solder.

NOTE: Use Motorcraft heat shrinkable tubes:
Part # WT-56815
for 14-16 AWG
Part # WT-56814
for 18-22 AWG

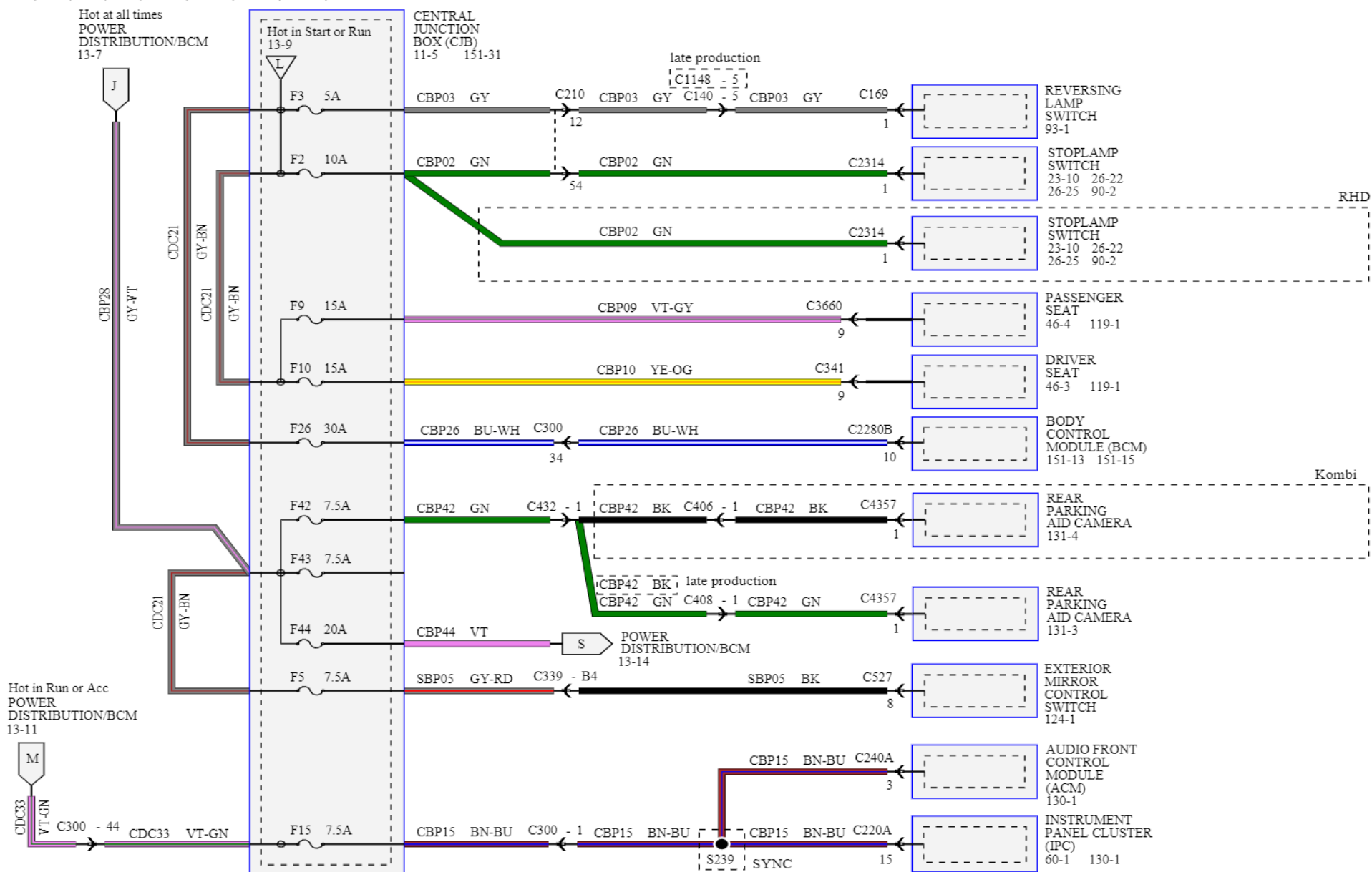


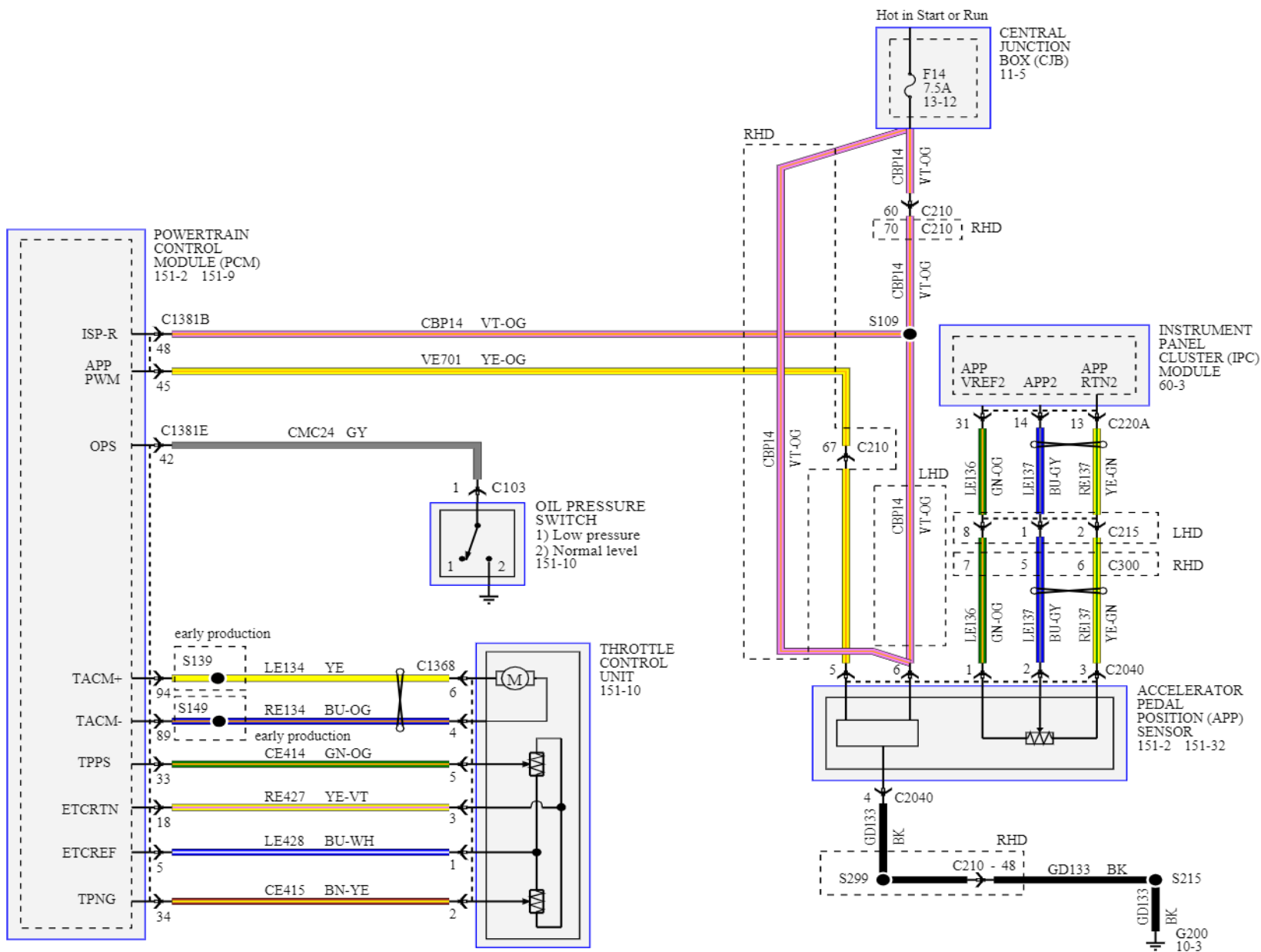
6. Evenly position heat shrink tubing over wire repair.
NOTE: Overlap tubing on both wires.



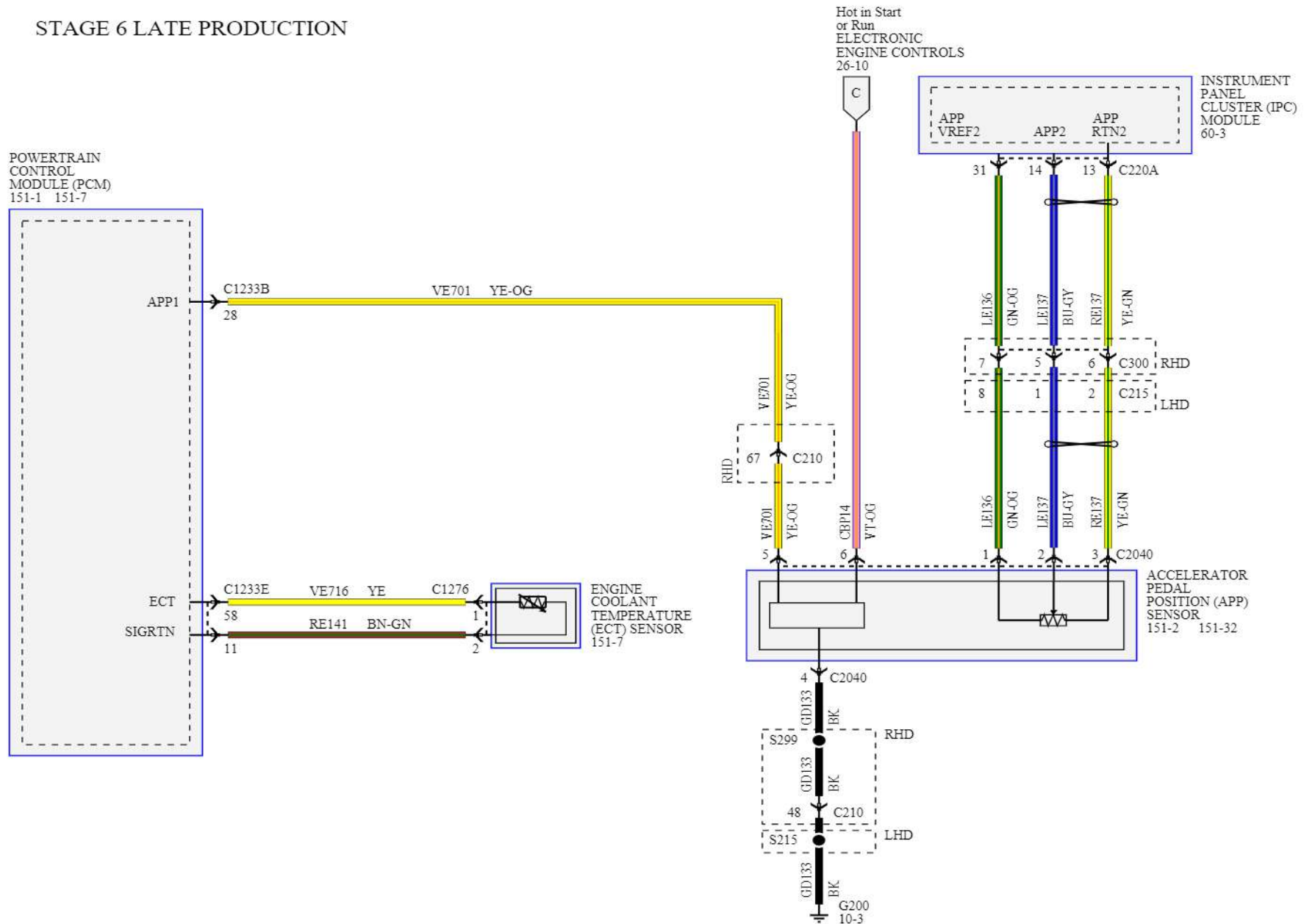
7. Use shielded heat gun to heat the repaired area until adhesive flows out of both ends of heat shrink tubing.
NOTE: On smaller wires, use pliers to gently squeeze the ends of the heat shrink sleeve (while heat shrink is still warm) to ensure a tight fit and close any air gaps.
8. Reconnect battery ground cable.

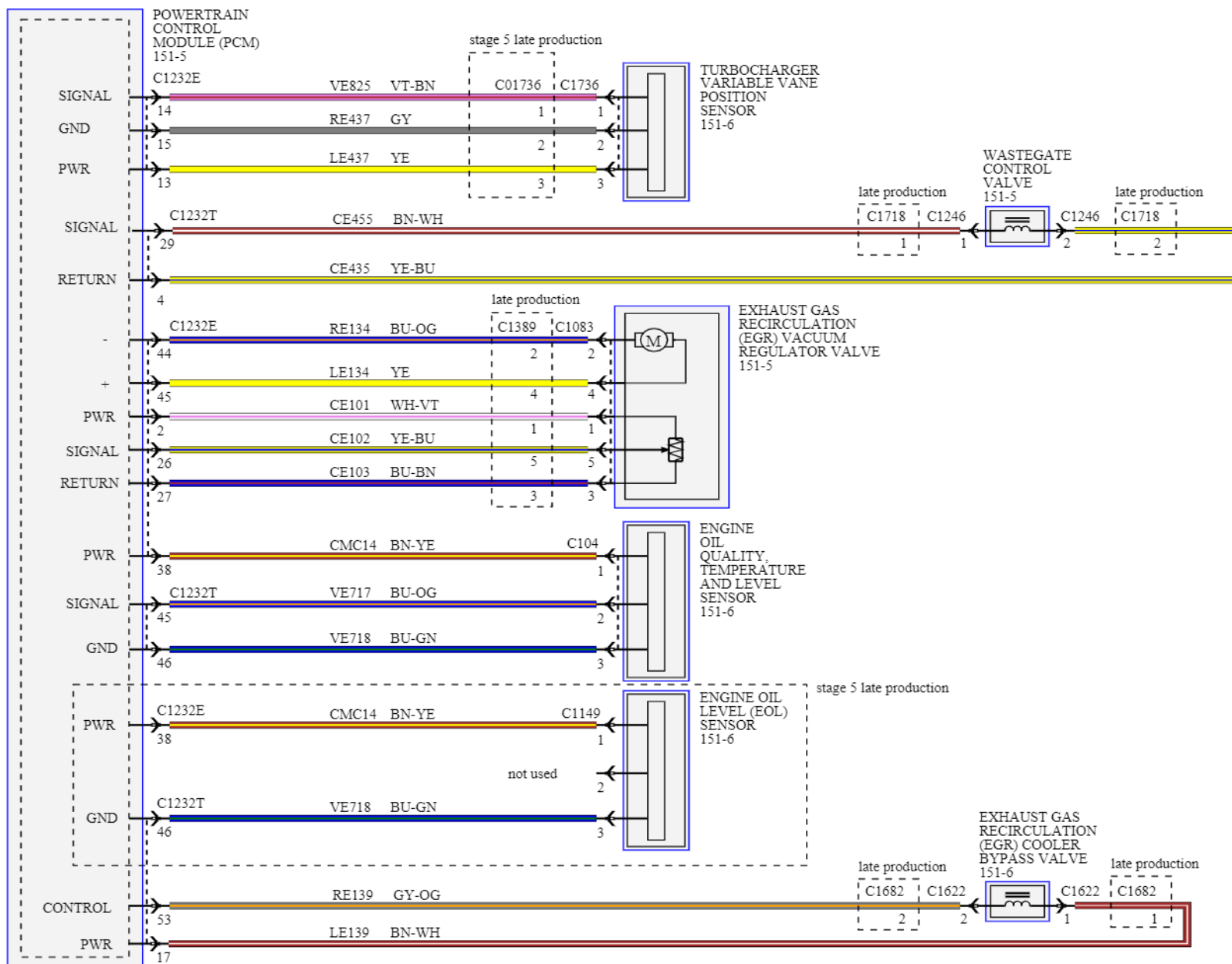
F2, F3, F5, F9, F10, F15, F26, F42, F43

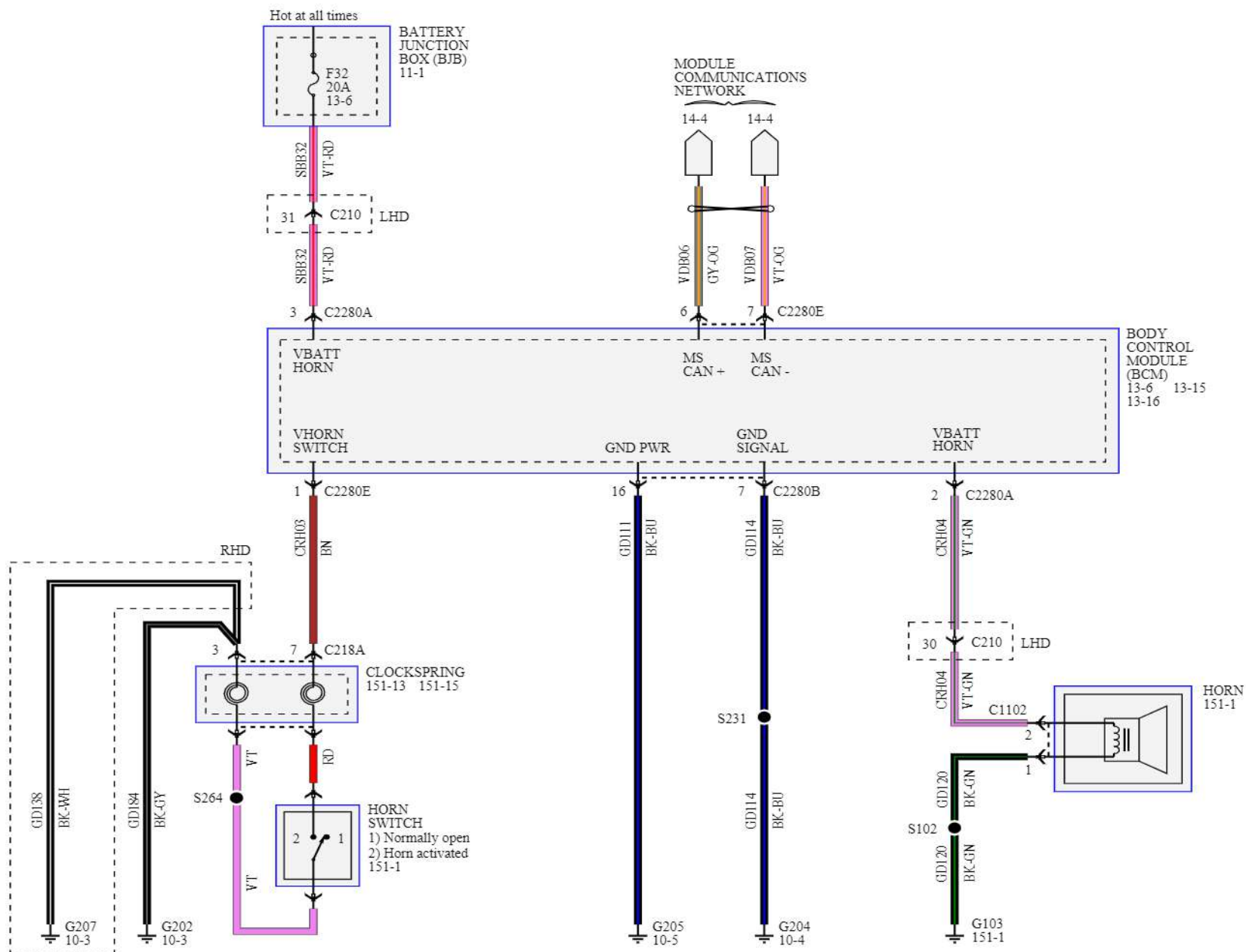




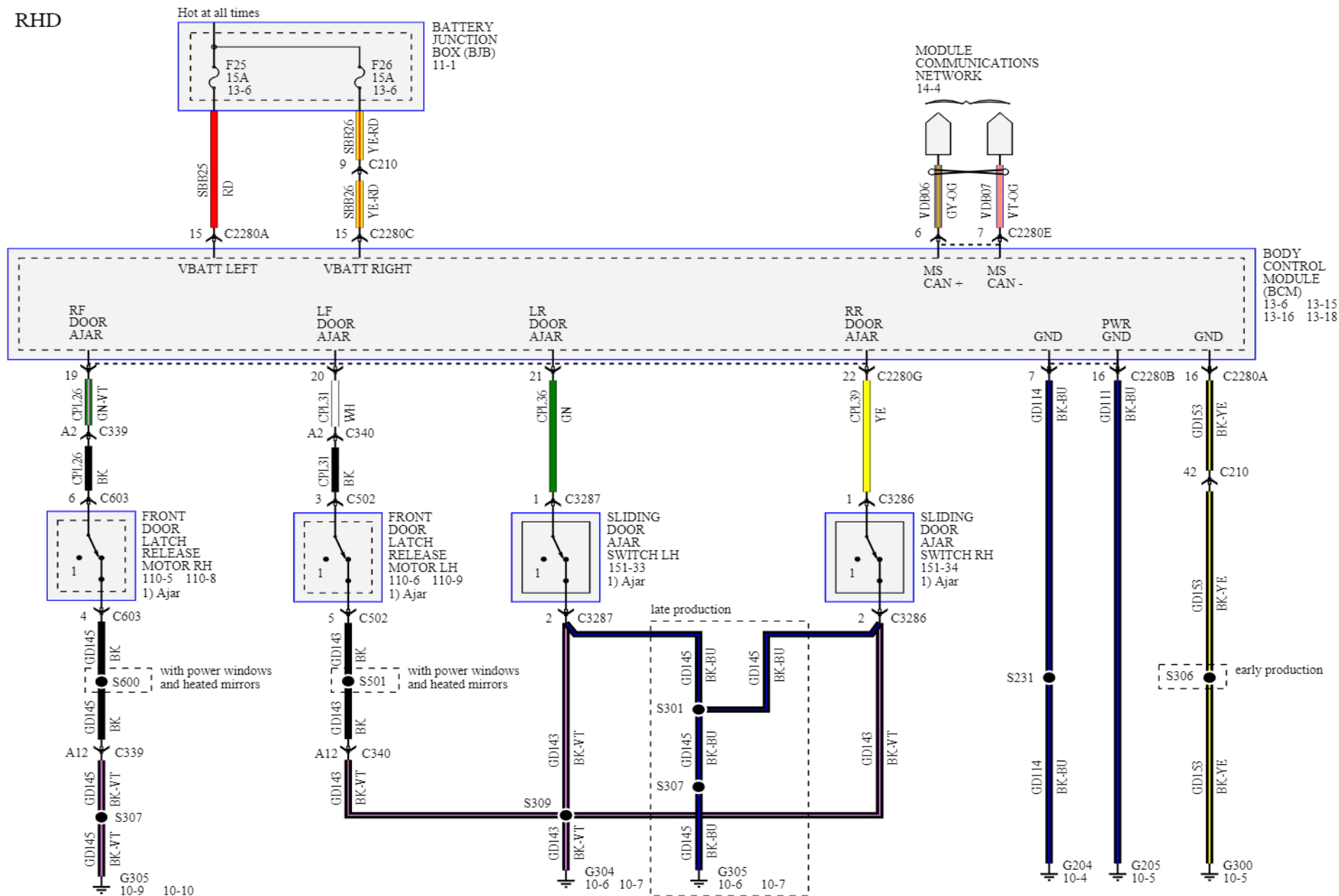
STAGE 6 LATE PRODUCTION







RHD



RHD

