TABLE OF CONTENTS

GENERAL INFORMATION	1
SPECIFICATIONS	2
PERIODIC CHECKS AND ADJUSTMENTS	3
CHASSIS	4
ENGINE	5
COOLING SYSTEM	6
FUEL SYSTEM	7
ELECTRICAL SYSTEM	8
TROUBLESHOOTING	9

FEATURES

ET2C01025

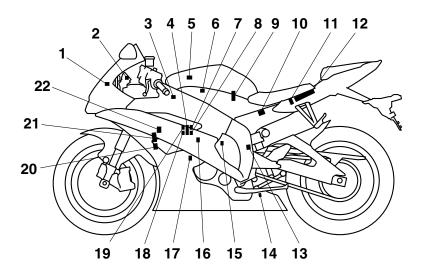
OUTLINE OF THE FI SYSTEM

The main function of a fuel supply system is to provide fuel to the combustion chamber at the optimum air-fuel ratio in accordance with the engine operating conditions and the atmospheric temperature. In the conventional carburetor system, the air-fuel ratio of the mixture that is supplied to the combustion chamber is created by the volume of the intake air and the fuel that is metered by the jet used in the respective carburetor.

Despite the same volume of intake air, the fuel volume requirement varies by the engine operating conditions, such as acceleration, deceleration, or operating under a heavy load. Carburetors that meter the fuel through the use of jets have been provided with various auxiliary devices, so that an optimum airfuel ratio can be achieved to accommodate the constant changes in the operating conditions of the engine.

As the requirements for the engine to deliver more performance and cleaner exhaust gases increase, it becomes necessary to control the air-fuel ratio in a more precise and finely tuned manner. To accommodate this need, this model has adopted an electronically controlled fuel injection (FI) system, in place of the conventional carburetor system. This system can achieve an optimum air-fuel ratio required by the engine at all times by using a microprocessor that regulates the fuel injection volume according to the engine operating conditions detected by various sensors.

The adoption of the FI system has resulted in a highly precise fuel supply, improved engine response, better fuel economy, and reduced exhaust emissions.



- 1. Air temperature sensor
- 2. Engine trouble warning light
- 3. Air induction system solenoid
- 4. Throttle servo motor
- 5. Atmospheric pressure sensor
- 6. Secondary injectors
- 7. Primary injectors
- 8. Intake air pressure sensor
- 9. Fuel pump
- 10. Relay unit (fuel pump relay)
- 11. Lean angle sensor
- 12. ECU (engine control unit)
- 13. EXUP servo motor
- 14.O₂ sensor

- 15. Speed sensor
- 16. Coolant temperature sensor
- 17. Crankshaft position sensor
- 18. Throttle position sensor (for throttle cable pulley)
- 19. Throttle position sensor (for throttle valves)
- 20. Spark plug
- 21. Ignition coil
- 22. Cylinder identification sensor

Tool name/Tool No.	Illustration	Reference pages
Universal clutch holder 90890-04086 YM-91042	90890-04086 M8×P1.25 30 119 156	5-41, 5-45
Thickness gauge	YM-91042	5-41
90890-03180 Feeler gauge set YU-26900-9	0.15 0.10 0.05 0.20 0.03 0.30 0.50 0.30 0.50	
Piston pin puller set 90890-01304 Piston pin puller YU-01304	90890-01304 M6×P1.0	5-60
Radiator cap tester	YU-01304	6-3
90890-01325 Radiator pressure tester YU-24460-01	90890-01325	0-3
	YU-24460-01	
Radiator cap tester adapter 90890-01352 Radiator pressure tester adapter YU-33984	90890-01352	6-3
	YU-33984	

CHASSIS SPECIFICATIONS

Brake disc thickness limit 4.0 mm (0.16 in) Brake disc deflection limit 0.10 mm (0.0039 in) Brake pad lining thickness (inner) 4.5 mm (0.18 in) Limit 0.5 mm (0.02 in) 4.5 mm (0.18 in) Brake pad lining thickness (outer) 0.5 mm (0.02 in) Limit Master cylinder inside diameter 16.00 mm (0.63 in) Caliper cylinder inside diameter $30.23 \text{ mm} \times 1 (1.19 \text{ in} \times 1)$ Caliper cylinder inside diameter $27.00 \text{ mm} \times 1 (1.06 \text{ in} \times 1)$ Recommended fluid DOT 4 Rear brake Single disc brake Type

Operation Right foot operation

Rear disc brake

Disc outside diameter × thickness $220.0 \times 5.0 \text{ mm} (8.66 \times 0.20 \text{ in})$

4.5 mm (0.18 in) Brake disc thickness limit Brake disc deflection limit 0.15 mm (0.0059 in) Brake pad lining thickness (inner) 6.0 mm (0.24 in) 1.0 mm (0.04 in) Limit Brake pad lining thickness (outer) 6.0 mm (0.24 in) 1.0 mm (0.04 in) Limit

Master cylinder inside diameter 12.7 mm (0.50 in) Caliper cylinder inside diameter 38.18 mm (1.50 in)

Recommended fluid DOT 4

Steering

Steering head tension 200-500 a Steering bearing type Angular bearing

Lock to lock angle (left) 25.0° Lock to lock angle (right) 25.0°

Front suspension

Type Telescopic fork Spring/shock absorber type Coil spring/oil damper

Front fork travel 120.0 mm (4.72 in) Fork spring free length 247.0 mm (9.72 in) Limit 242.1 mm (9.53 in)

Collar length 80.0 mm (3.15 in) Installed length 240.0 mm (9.45 in)

Spring rate K1 8.80 N/mm (50.25 lb/in) (0.90 kgf/mm)

Spring stroke K1 0.0–120.0 mm (0.00–4.72 in)

Inner tube outer diameter 41.0 mm (1.61 in) Inner tube bending limit 0.2 mm (0.01 in)

Optional spring available Nο

Recommended oil Ohlins R & T43 (ACC-RT43F-00-00) Quantity 465.0 cm³ (15.72 US oz) (16.37 Imp.oz)

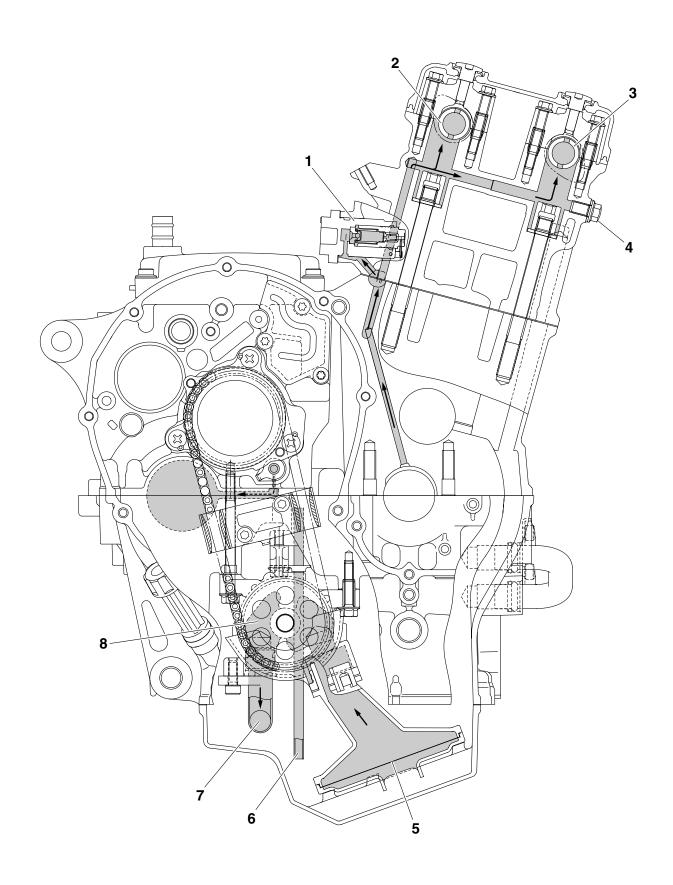
108.0 mm (4.25 in) Level

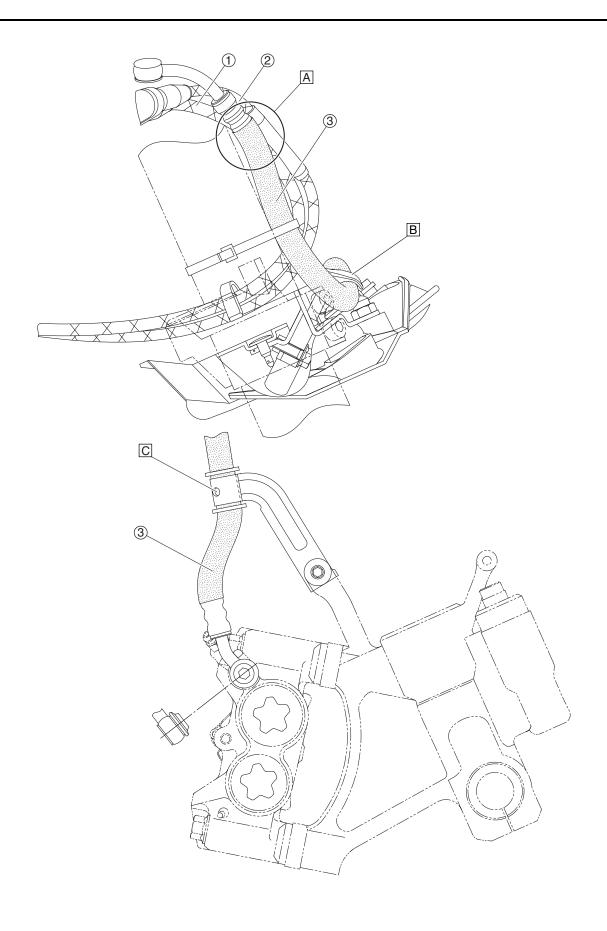
Rear suspension

Type Swingarm (link suspension) Spring/shock absorber type Coil spring/gas-oil damper

Rear shock absorber assembly travel 60.0 mm (2.36 in)

LUBRICATION SYSTEM CHART AND DIAGRAMS





CHECKING THE EXHAUST SYSTEM

The following procedure applies to all of the exhaust pipe assembly and gaskets.

- 1. Remove:
- Side cowlings
- Bottom cowlings
 Refer to "GENERAL CHASSIS" on page 4-1.
- 2. Check:
- Exhaust pipe assembly "1"
- Muffler "2"
 Cracks/damage → Replace.
- Gaskets "3"
 Exhaust gas leaks → Replace.
- 3. Check:

Tightening torque

- Exhaust pipe assembly and cylinder head nuts "4"
- Exhaust pipe assembly and exhaust pipe assembly bracket bolts "5"
- Exhaust pipe assembly and muffler bolt "6"
- Muffler and right rider footrest bracket bolt "7"



Exhaust pipe assembly and cylinder head nut

20 Nm (2.0 m·kg, 14 ft·lb)
Exhaust pipe assembly and exhaust pipe assembly bracket bolt 20 Nm (2.0 m·kg, 14 ft·lb)
Exhaust pipe assembly and muffler bolt 10 Nm (1.0 m·kg, 7.2 ft·lb)
Muffler and right rider footrest bracket bolt

20 Nm (2.0 m·kg, 14 ft·lb)

- 4. Install:
 - Bottom cowlings
 - Side cowlings Refer to "GENERAL CHASSIS" on page 4-1.

EAS2109

CHECKING THE CANISTER (for California only)

- 1. Remove:
- Fuel tank

Refer to "FUEL TANK" on page 7-1.

- Air filter case
 Refer to "AIR FILTER CASE" on page 7-5.
- 2. Check:
- Canister
- Canister purge hoses
- 3-way joint
- Fuel tank breather hose (rollover valve to canister)

Cracks/damage \rightarrow Replace.

Refer to "THROTTLE BODIES" on page 7-8.

- 3. Install:
 - Air filter case

Refer to "AIR FILTER CASE" on page 7-5.

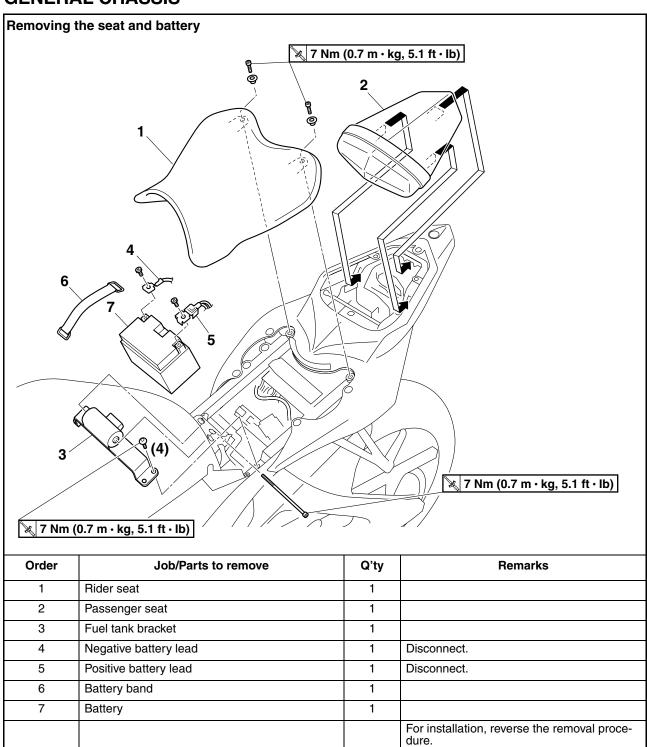
Fuel tank
 Refer to "FUEL TANK" on page 7-1.

EAS21100

ADJUSTING THE EXUP CABLES

- 1. Remove:
- EXUP valve pulley cover "1"

GENERAL CHASSIS



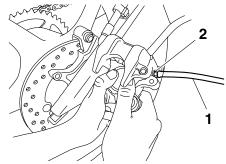
Brake pad spring

NOTE: .

Always install new brake pads, brake pad insulators, brake pad shims, and a brake pad spring as a set.

a. Connect a clear plastic hose "1" tightly to the bleed screw "2". Put the other end of the hose into an open container.

 Loosen the bleed screw and push the brake caliper piston into the brake caliper with your finger.

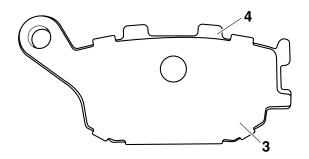


c. Tighten the bleed screw.



Bleed screw 5 Nm (0.5 m·kg, 3.6 ft·lb)

d. Install a new brake pad insulator and new brake pad shim "3" onto each new brake pad "4".



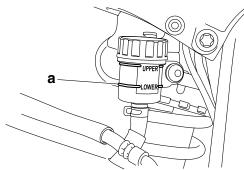
- Install:
- Rear brake caliper
- Brake pad pin
- Screw plug



Rear brake caliper bolt (M12) 27 Nm (2.7 m·kg, 19 ft·lb) Rear brake caliper bolt (M8) 22 Nm (2.2 m·kg, 16 ft·lb) LOCTITE®

- 4. Check:
 - Brake fluid level

Below the minimum level mark "a" → Add the recommended brake fluid to the proper level. Refer to "CHECKING THE BRAKE FLUID LEVEL" on page 3-22.



- 5. Check:
 - Brake pedal operation
 Soft or spongy feeling → Bleed the brake system.

Refer to "BLEEDING THE HYDRAULIC BRAKE SYSTEM" on page 3-24.

EAS2259

REMOVING THE REAR BRAKE CALIPER

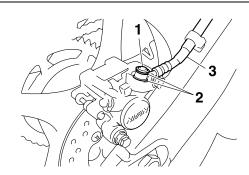
NOTE: _

Before disassembling the brake caliper, drain the brake fluid from the entire brake system.

- 1. Remove:
 - Rear brake hose union bolt "1"
 - Copper washers "2"
 - Rear brake hose "3"

NOTF:

Put the end of the brake hose into a container and pump out the brake fluid carefully.



FAS2260

DISASSEMBLING THE REAR BRAKE CALIPER

- 1. Remove:
- Brake caliper piston "1"
- Brake caliper piston seals "2"

FAS23410

REMOVING THE DRIVE CHAIN

1. Stand the vehicle on a level surface.

▲ WARNING

Securely support the vehicle so that there is no danger of it falling over.

NOTE:

Place the vehicle on a suitable stand so that the rear wheel is elevated.

- 2. Remove:
 - Drive chain (with the drive chain cutter)

NOTE: _

Only cut the drive chain if it or the swingarm is to be replaced.

EAS23440

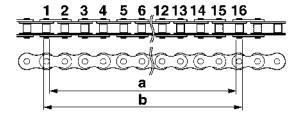
CHECKING THE DRIVE CHAIN

- 1. Measure:
- 15-link section "a" of the drive chain Out of specification → Replace the drive chain.



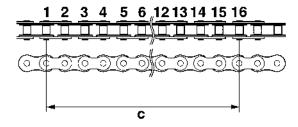
15-link length limit 239.3 mm (9.42 in)

a. Measure the length "a" between the inner sides of the pins and the length "b" between the outer sides of the pins on a 15-link section of the drive chain as shown in the illustration.



b. Calculate the length "c" of the 15-link section of the drive chain using the following formula. Drive chain 15-link section length "c" = (length "a" between pin inner sides + length "b" between pin outer sides)/2

- When measuring a 15-link section of the drive chain, make sure that the drive chain is taut.
- Perform this procedure 2-3 times, at a different location each time.



2. Check:

 Drive chain Stiffness \rightarrow Clean and lubricate or replace.



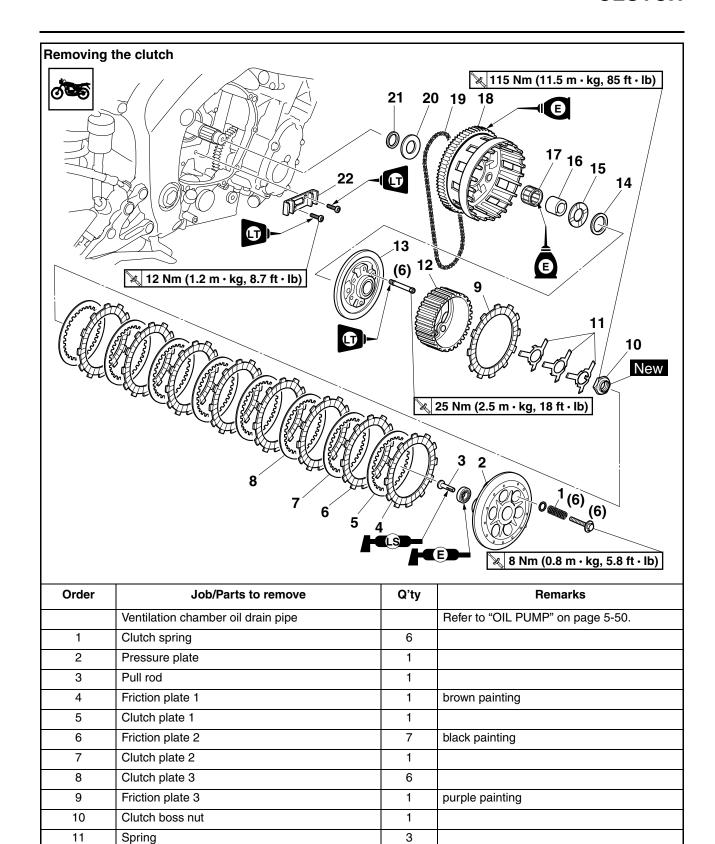
- Clean:
- Drive chain

a. Wipe the drive chain with a clean cloth.

- b. Put the drive chain in kerosene and remove any remaining dirt.
- c. Remove the drive chain from the kerosene and completely dry it.

FC2C01014 **CAUTION:**

- This vehicle has a drive chain with small rubber O-rings "1" between the drive chain side plates. Never use high-pressure water or air, steam, gasoline, certain solvents (e.g., benzine), or a coarse brush to clean the drive chain. High-pressure methods could force dirt or water into the drive chain's internals, and solvents will deteriorate the O-rings. A coarse brush can also damage the O-rings. Therefore, use only kerosene to clean the drive chain.
- Do not soak the drive chain in kerosene for more than ten minutes, otherwise the Orings can be damaged.



1

1

1

1

12

13

14

15

16

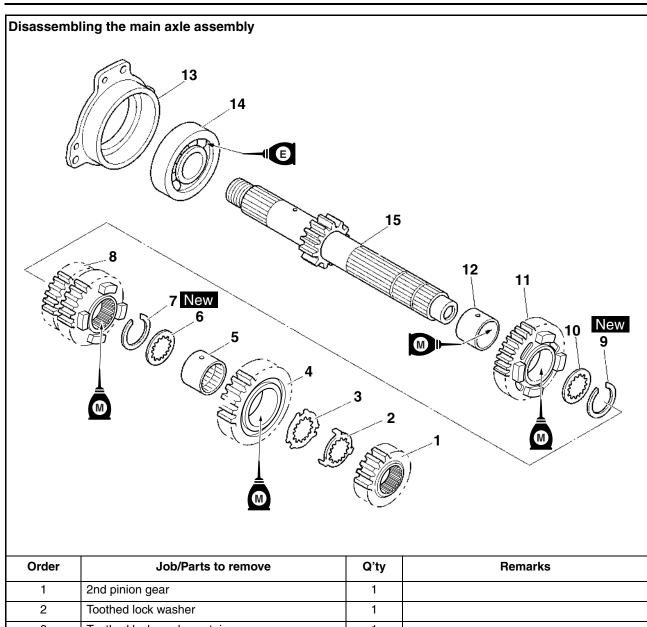
Clutch boss

Washer

Spacer

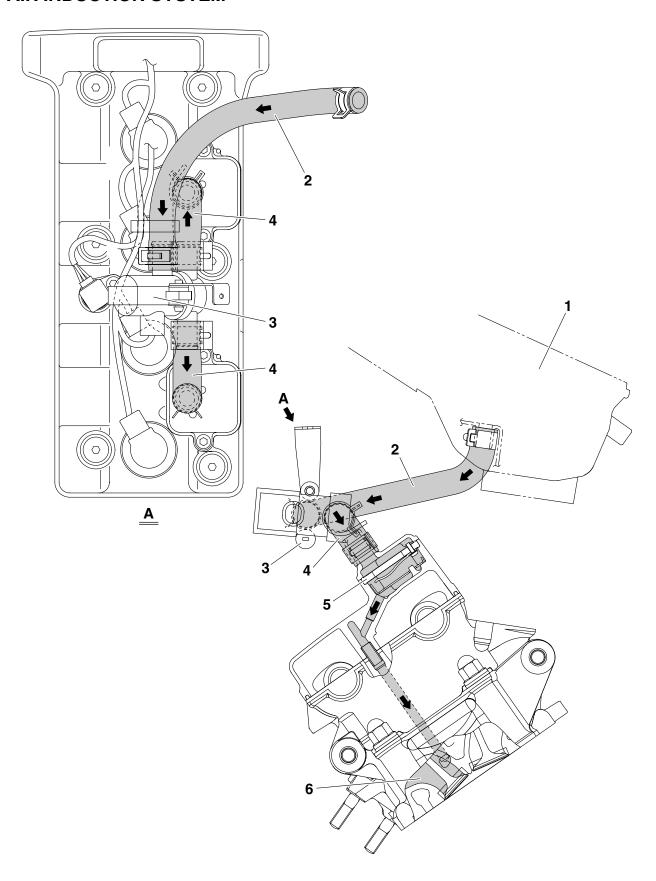
Clutch boss plate

Thrust washer 1



Order	Job/Parts to remove	Q'ty	Remarks
1	2nd pinion gear	1	
2	Toothed lock washer	1	
3	Toothed lock washer retainer	1	
4	6th pinion gear	1	
5	Collar	1	
6	Washer	1	
7	Circlip	1	
8	3rd/4th pinion gear	1	
9	Circlip	1	
10	Washer	1	
11	5th pinion gear	1	
12	Collar	1	
13	Bearing housing	1	
14	Bearing	1	
15	Main axle/1st pinion gear	1	
			For assembly, reverse the disassembly procedure.

AIR INDUCTION SYSTEM



TROUBLESHOOTING

- Any of the following fail to light: turn signal light, brake light or indicator light.
- The horn fails to sound.

NOTE:

- Before troubleshooting, remove the following part(s):
- 1. Rider seat
- 2. Fuel tank
- 3. Side cowlings
- 4. Bottom cowlings
- 5. Rear cowling
 - Check the fuses.
 (Main, ignition and signaling system)
 Refer to "CHECKING THE FUSES" on page 8-85.

 $NG \rightarrow$

Replace the fuse(s).

OK ↓

2. Check the battery.
Refer to "CHECKING AND
CHARGING THE BATTERY" on
page 8-86.

 $NG \rightarrow$

- Clean the battery terminals.
- Recharge or replace the battery.

OK ↓

3. Check the main switch. Refer to "CHECKING THE SWITCHES" on page 8-81.

 $NG \rightarrow$

Replace the main switch.

OK ↓

 Check the entire signaling system's wiring.
 Refer to "CIRCUIT DIAGRAM" on page 8-21. $\text{NG} \rightarrow$

Properly connect or repair the signaling system's wiring.

OK ↓

Check the condition of each of the signaling system's circuits. Refer to "Checking the signaling system".

Checking the signaling system

The horn fails to sound.

1. Check the horn switch. Refer to "CHECKING THE SWITCHES" on page 8-81. $NG \rightarrow$

Replace the left handlebar switch.

OK ↓

2. Check the horn.
Refer to "CHECKING THE HORN"
on page 8-95.

 $NG \rightarrow$

Replace the horn.

OK ↓

FUEL PUMP SYSTEM

EAS27560

CIRCUIT DIAGRAM

