

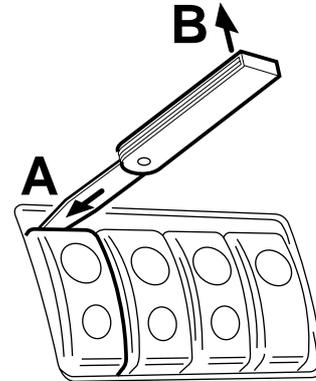
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4. REMOVAL AND INSTALLATION

4.1 REMOVAL AND INSTALLATION, SWITCHES

Removing switches

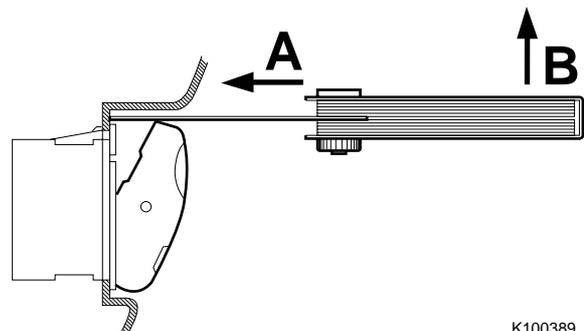
1. Insert a feeler gauge of approx. 1 mm straight between the switch and the panel at the side of the finger-sized depression (A), until it touches the inside of the panel.
2. Remove the switch from its locked position by carefully moving the feeler gauge in the direction of the arrow (B).
3. Carefully remove the switch from the panel. In doing so, ensure that the connector lock does not catch behind the panel, causing the connector to fall behind the panel.
4. If necessary, remove the switch from the connector.



K1 01 186

Installing switches

1. Fit the connector.
2. Insert the switch into the opening in the panel and press until you can feel it lock.



K100389

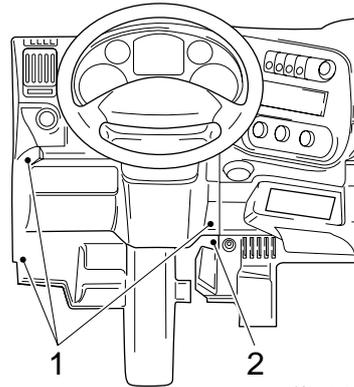
4.2 REMOVAL AND INSTALLATION, DASHBOARD PANELS

Note:

Dashboard panel removal and installation is listed in the correct sequence. To allow each following panel to be removed, the earlier specified panels must be removed first.

Removing steering column dashboard panel

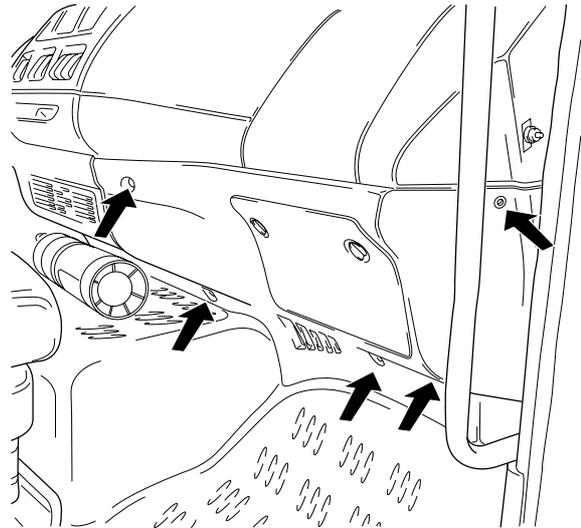
1. If necessary, remove the floor mat.
2. Using the steering column setting, move the steering wheel to its highest possible position.
3. Remove the attachment bolts (1) and panel plug (2) and subsequently the steering column dashboard panel.



K1 01 427

Removing the lower dashboard panel on co-driver's side

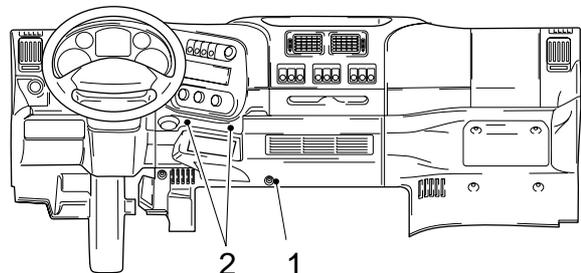
1. Remove the attachment bolts from the lower dashboard panel on co-driver's side. Remove the lower dashboard panel on co-driver's side



K1 01 428

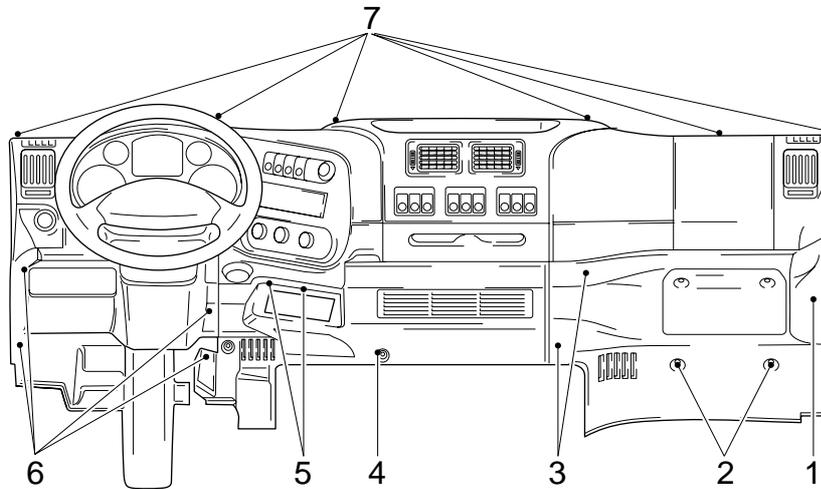
Removing the engine tunnel dashboard panel

1. Remove the attachment bolts (1) and the panel plugs (2). Remove the engine tunnel cover panel.
2. Loosen the 12V power supply connector at the rear.



K1 01 429

4.3 REMOVAL AND INSTALLATION OF COMPLETE DASHBOARD



K1 01 437

Removing the dashboard

1. Disconnect the earth lead from the battery terminal.
2. Remove the attachment bolts and the panel plug (6). Remove the steering column cover panel.
3. Remove the attachment bolts (1), (2) and (3) and remove the cover panel on co-driver's side.
4. Remove the attachment bolts (4) and the panel plugs (5). Remove the engine tunnel cover panel. Remove the connector from the 12V power supply.
5. Remove the attachment bolts (7) and remove the upper cover panel.
6. Open the grille.

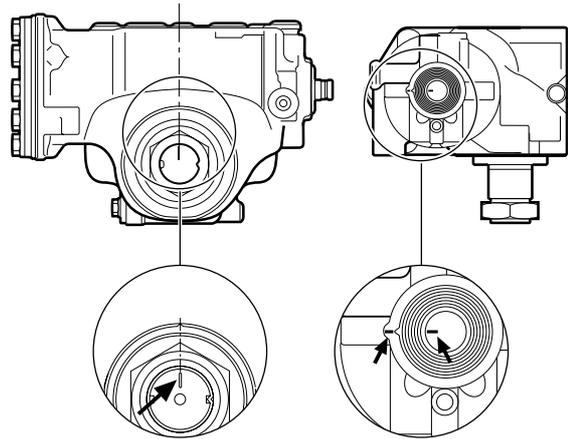
Steering wheel with airbag



Observe the warnings and safety instructions applicable to working on an airbag system.

Removing the steering wheel with airbag

1. Disconnect the earth leads from the battery.
2. Place the steering box in the central position using the marks.



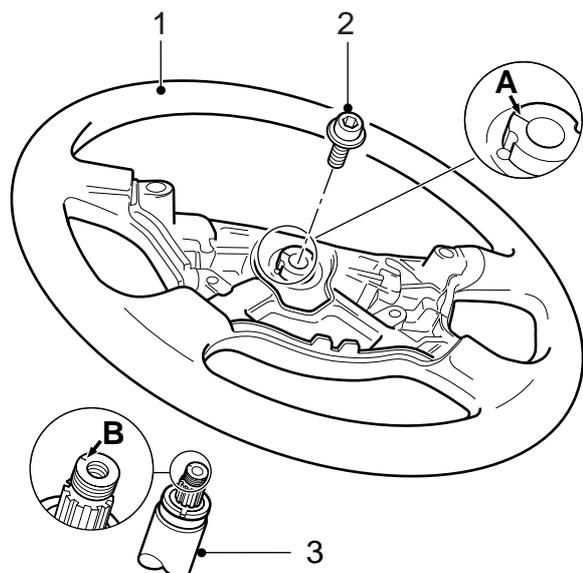
S7 00 623

3. Remove the covers from the steering column.



There must at least be 5 minutes waiting time between disconnecting the battery leads and loosening the airbag connector. Non-observance of the 5 minutes waiting time may result in the airbag being activated when the connector is removed.

4. Remove the steering wheel bolt (2).
5. Make marks (A and B) on the steering wheel (1) and the steering shaft (3).



K1 01 505

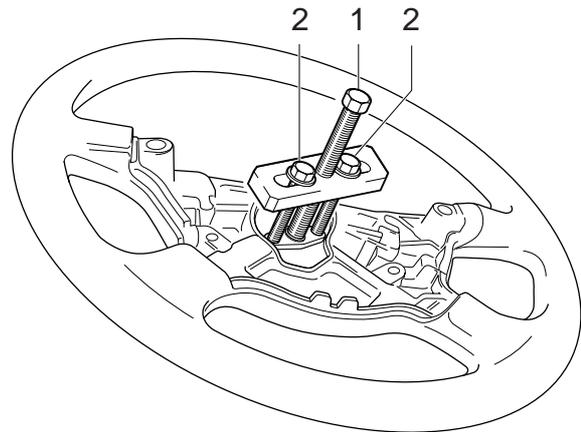
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LF45/55 series

INTERNAL CAB COMPONENTS

Removal and installation

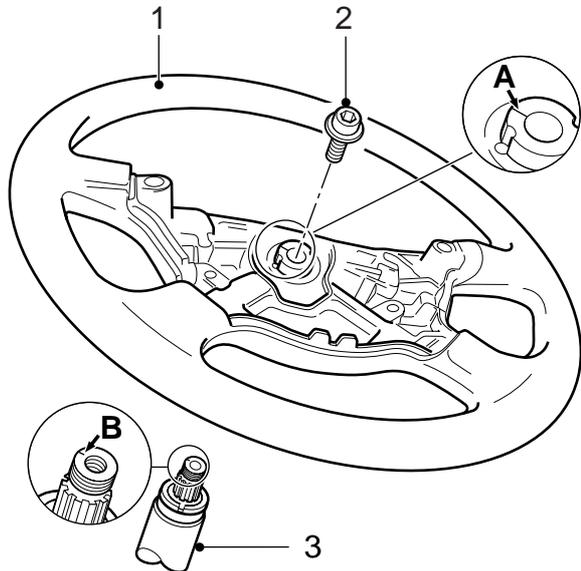
6. Fit the steering wheel puller (DAF no. 1451995) on the steering wheel.
7. Make sure the bottom of the spindle (1) is level with the bottom of the attachment bolts (2).
8. Turn the spindle (1) approximately 10 mm into the steering shaft.
9. Turn both attachment bolts (2) approximately 10 mm into the steering wheel.
10. Evenly tighten both attachment bolts (2) alternately until the steering wheel comes loose.



K1 01 324

Fitting the steering wheel with airbag

1. Fit the steering wheel (1) on the steering shaft (3) so that the markings on the steering wheel and steering shaft (A and B) "align". Ensure that the ridges on the rear of the steering wheel fall into the recesses. Check that the steering box is still in the central position, if a new steering wheel is fitted.
2. Fit the attachment bolt (2). Tighten the attachment bolt to the specified torque, see main group "Technical data".
3. Fit the airbag module.
4. Fit the steering column covers.



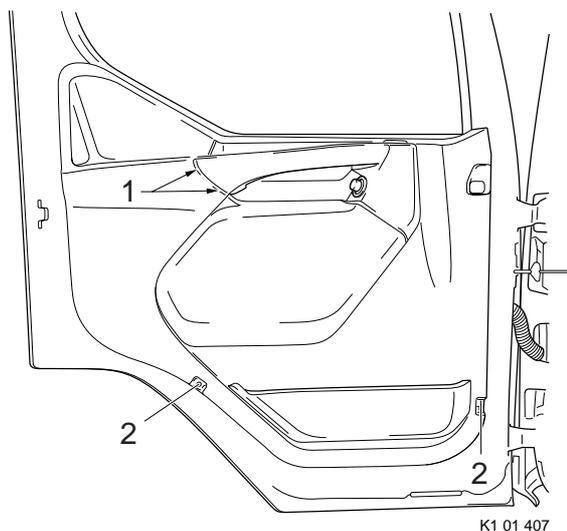
K1 01 505

2

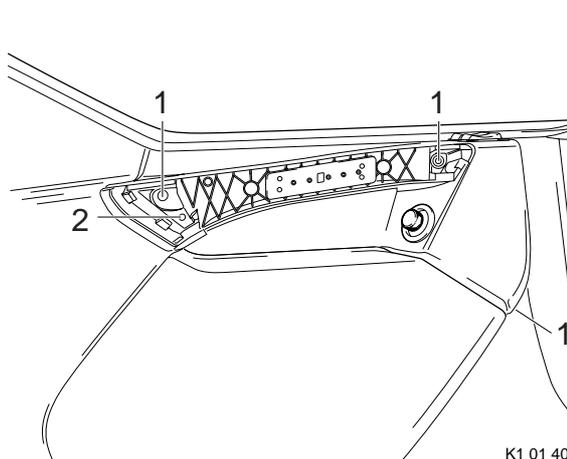
4.7 REMOVAL AND INSTALLATION, DOOR PANEL

Removing the door panel

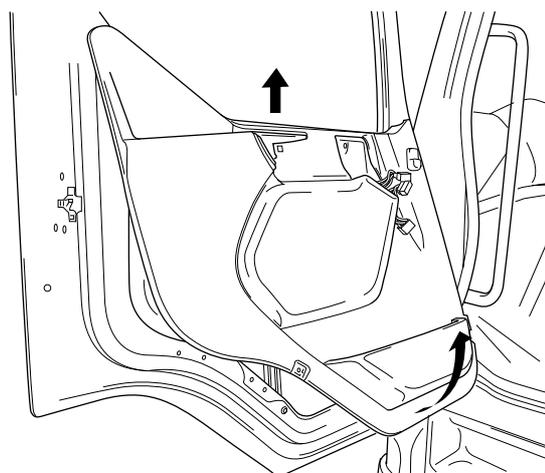
1. Loosen the cap from the grip by pushing a screwdriver into the recesses (1).
2. Remove the cap from the grip.
3. Remove the caps (2) at the bottom of the door.
4. Remove the attachment bolts from the door.



5. Remove the attachment bolts (1) from the grip.
6. Disconnect the electric window and mirror connectors at the inside of the grip.
7. Push the grip down as far as it will go.
8. Push the control cable clip (2) out of the grip.
9. Remove the control cable from the door knob. Put the grip aside.

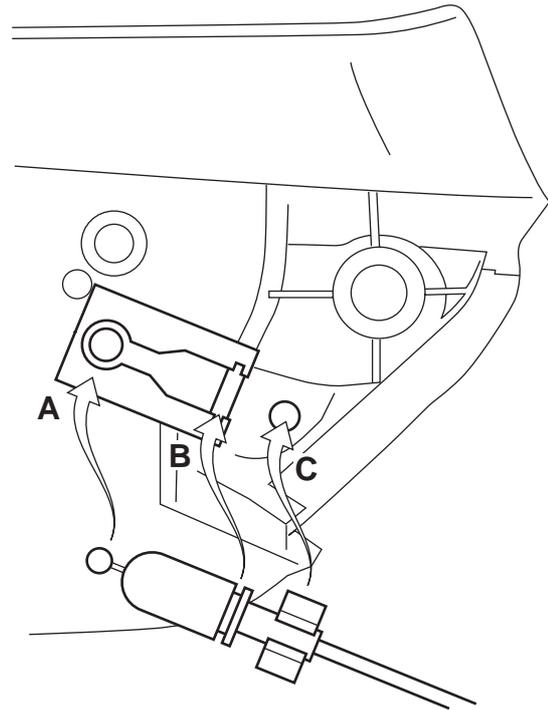


10. Pull the door panel out of the mounting clips in the door, starting at the bottom.
11. Lift the door panel out of the window frame.



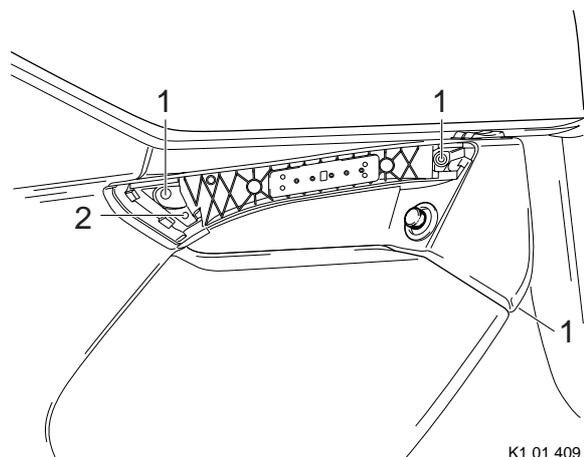
Installing the door panel

1. Fit the door panel into the upper part of the window frame.
2. Press the door panel all around into the door using the mounting clips.
3. Secure the lower part of the door panel using the attachment bolts and fit the caps.
4. Position the grip on the door panel.
5. Fit the nipple of the control cable in the door catch of the grip (A). Fit the coupler into the grip (B).
6. Secure the control cable coupler into the grip (C) using the mounting clip.



K1 01 441

7. Fit the automatic mirror and window connectors into the grip.
8. Fix the grip to the door using the attachment bolts (1).
9. Fit the grip cap.

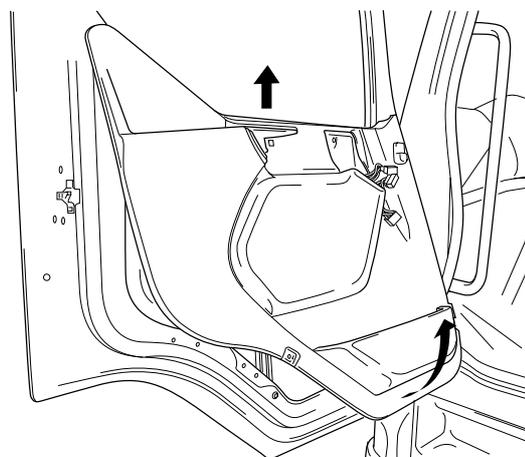


K1 01 409

4.13 REMOVAL AND INSTALLATION, COMPLETE DOOR LOCK MECHANISM

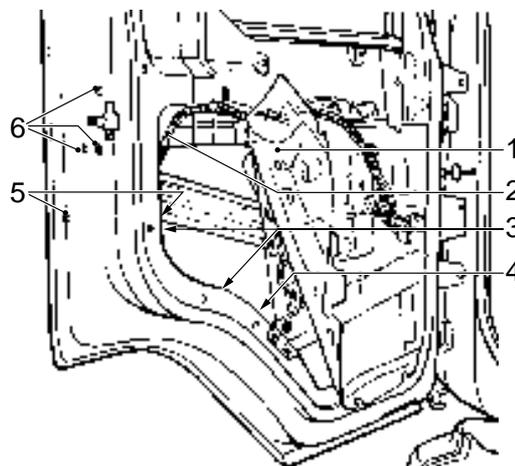
Removing the complete door lock mechanism

1. Close the window.
2. Remove the door panel.

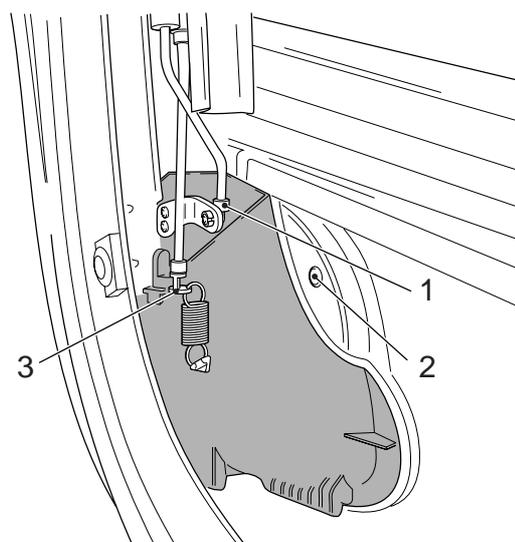


K1 01 408

3. Gently remove the plastic screen (1) from the door.
4. Remove the attachment bolts (6) from the closing mechanism.
5. Remove the attachment bolts (5) from the door lock mechanism.
6. Remove the plug (4) from the central door locking mechanism.
7. Remove the clamping strips (3) holding in place the main wiring harness (2) and the wiring harness of the central door locking mechanism.
8. Lay the main wiring harness (2) aside
9. Remove the control rod by loosening the control rod locking (1) through tilting and unhooking the control rod from the locking.
10. Unhook the door lock mechanism from the door and allow it to be lowered together with the door locking
11. Remove the attachment bolts (3) from the door lock mechanism.

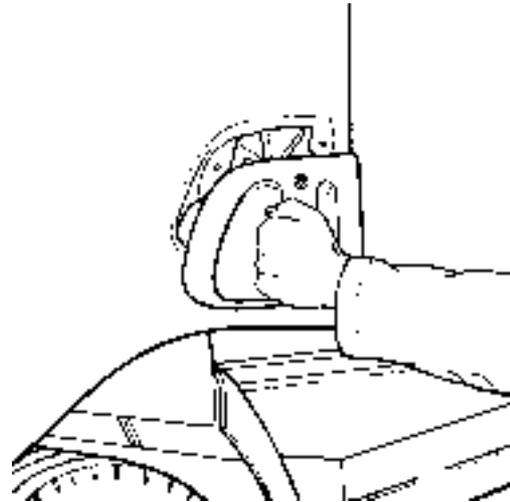


K1 01 439



K1 01 124

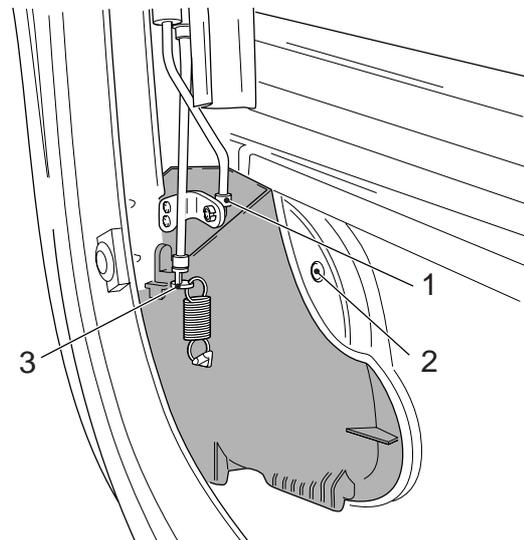
12. Remove the complete door lock mechanism from the outside.
13. Remove the closing mechanism together with the motor of the central door locking from the inside of the door.



K1 01 171

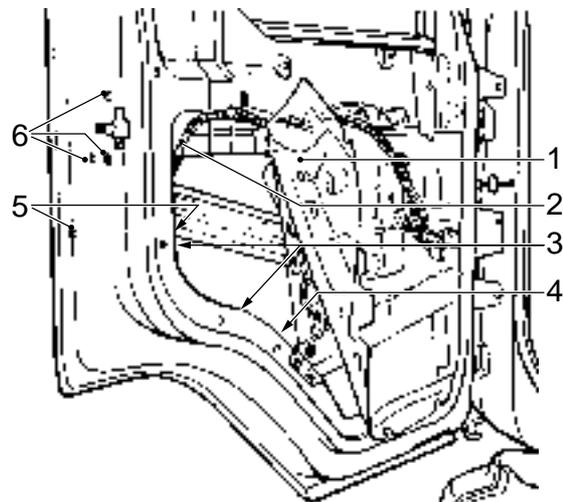
Fitting the complete door lock mechanism

1. Fit the closing mechanism in the door.
2. Hook the control cable (3) in the door lock mechanism.
3. Position the door lock mechanism in the door.
4. Hook the control rod in the locking (1) of the operating lever. Lock the control rod by clicking the locking (1) in place over the control rod.



K1 01 124

5. Fit the attachment bolts (6) of the closing mechanism.
6. Fit the attachment bolts (5) of the door lock mechanism.
7. Fit the plug (4).
8. Secure the main wiring harness (2), the wiring harness of the central door locking and the plug (4) to the threaded ends at the inside of the door, using clamping strips.
9. Fit the door screen (1).
10. Install the door panel.

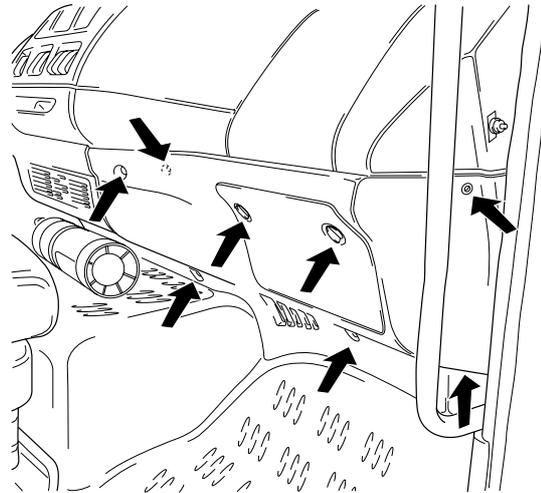


K1 01 439

3.5 REMOVAL AND INSTALLATION, SERIES RESISTOR

Removing the series resistor.

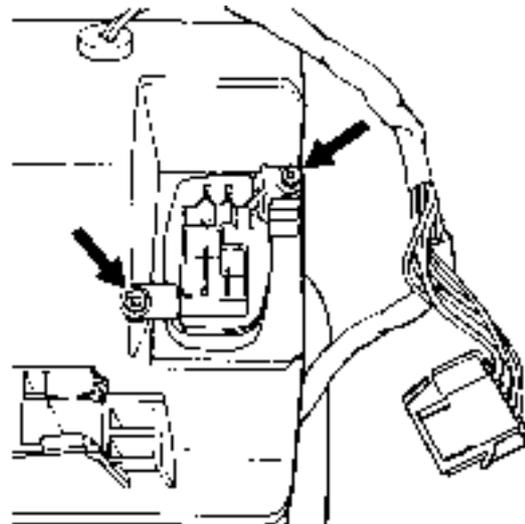
1. Remove the fire extinguisher, if applicable.
2. Remove the dashboard panels on the underside.



K1 01 133

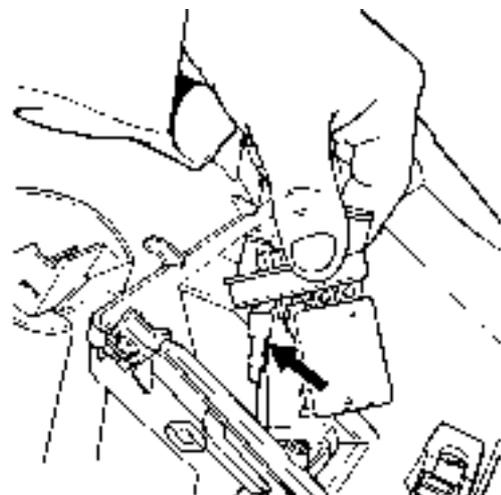
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3. Remove the attachment screws from the series resistor and remove the series resistor from the cover.



K1 00 957

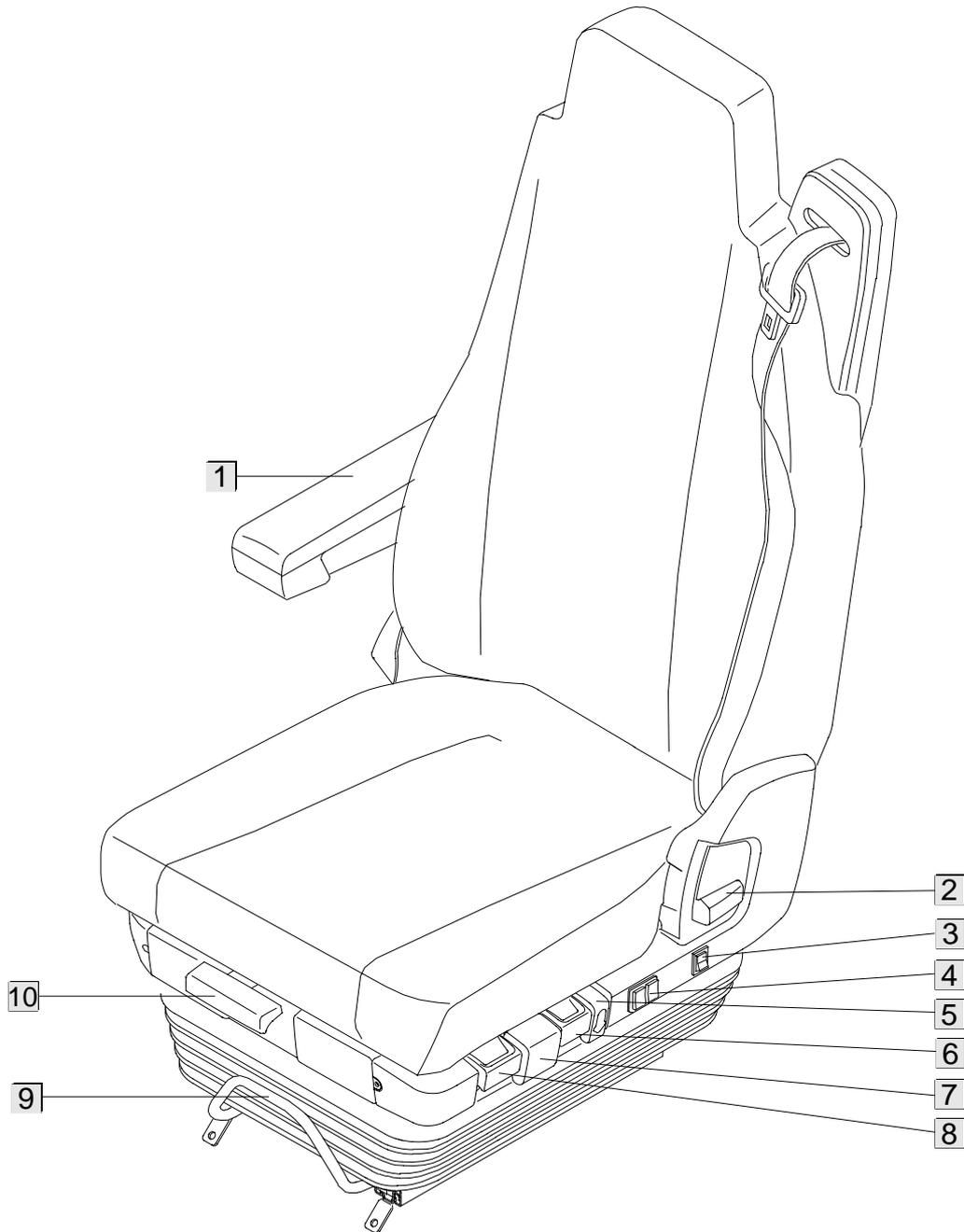
4. Detach the connectors from the series resistor and remove the series resistor.



K1 00 958

2. GENERAL

2.1 OPERATION



K1 01 371

Legend

- | | |
|--------------------------------------|--|
| 1. Arm rest | 6. Seat height operating lever |
| 2. Backrest adjuster operating lever | 7. Seat tilting operating lever |
| 3. Seat heating switch | 8. Operating lever for shock absorber adjuster |
| 4. Lumbar position switches | 9. Seat adjuster |
| 5. Rapid-lowering operating lever | 10. Seat squab adjuster |